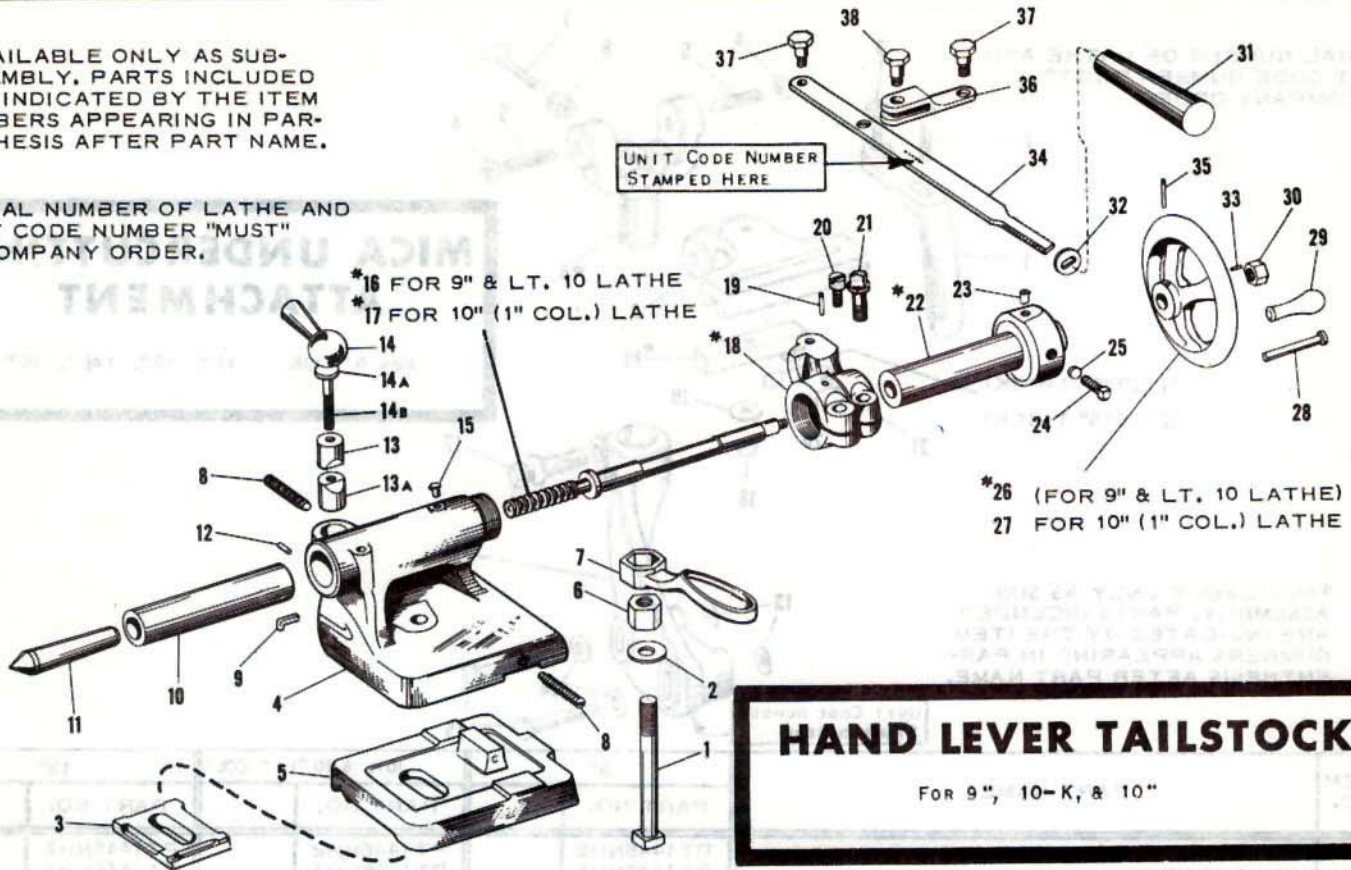


\*AVAILABLE ONLY AS SUB-ASSEMBLY. PARTS INCLUDED ARE INDICATED BY THE ITEM NUMBERS APPEARING IN PARENTHESIS AFTER PART NAME.

SERIAL NUMBER OF LATHE AND UNIT CODE NUMBER "MUST" ACCOMPANY ORDER.



**HAND LEVER TAILSTOCK**  
For 9", 10-K, & 10"

ITEM NO.	PART NAME	9"		LIGHT 10		10" (11/16" & 1" COL.)	
		PART NO.		PART NO.		PART NO.	
1	BOLT	143 X 214		143 X 216		143 X 317	
2	WASHER	PT2861NK1		PT2861NK1		PT1720R1	
3	TAILSTOCK CLAMP	PT56NK2		PT56NK2		PT56R1	
4	TAILSTOCK TOP	WRITE FOR INFO.		WRITE FOR INFO.		WRITE FOR INFO.	
5	TAILSTOCK BASE	PT51N1		PT1701K1		PT51R1	
6	NUT	PT283NK1		PT283NK1		PT283R1	
7	TAILSTOCK WRENCH	CE2653NK		CE2653NK		CE2653R	
8	SET OVER SCREW	PT278NK1		PT278NK1		PT278R1	
9	TAILSTOCK SPINDLE KEY	PT286NR1		PT286NR1		PT286NR1	
10	TAILSTOCK SPINDLE	PT201NR1		PT201NR1		PT201NR1	
11	HARD CENTER	CE2401		CE2401		CE2401	
12	PIN	-----		-----		160 X 48	
13	UPPER PLUG	-----		-----		PT248KR3	
13A	LOWER PLUG	-----		-----		PT249KR3	
14	BINDING LEVER (14A-14B)	PT54NK1		PT54NK1		*AS54KR2	
15	OILER	-----		-----		155 X 23	
16	TAILSTOCK SCREW	*AS1706NK1		*AS1706NK1			
17	TAILSTOCK SCREW	-----		-----		*AS1706R1	
18	BARREL BUSHING (19-20-21)	*AS1700NK1		*AS1700NK1		*AS1700R1	
19	PIN	160 X 46		160 X 46			
20	SCREW	111 X 112		111 X 112		111 X 112	
21	COLLAR SCREW	PT872NK1		PT872NK1		PT872R1	
22	SLIDING BUSHING (23-24-25)	*AS1703NR1		*AS1703NR1		*AS1703NR1	
23	OILER	155 X 17		155 X 17		155 X 17	
24	SCREW	118 X 112		118 X 112		118 X 112	
25	BINDER SHOE	PT1075NR1		PT1075NR1		PT1075NR1	
26	HANDWHEEL (28-29-35)	*AS53NK1		*AS53NK1			
27	HANDWHEEL (28-29-35)	-----		-----		*AS1262R1	
28	HANDLE STUD	-----		-----		PT1242	
29	HANDLE	PT1480		PT1480		PT1492	
30	NUT	-----		-----		136 X 25	
31	HANDLE	PT3122NR1		PT3122NR1		PT3122NR1	
32	LEVER WASHER	PT1709NR1		PT1709NR1		PT1709NR1	
33	PIN	-----		-----		160 X 19	
34	HAND LEVER	PT1707NR1		PT1707NR1		PT1707NR1	
35	PIN	168 X 106		168 X 106			
36	LEVER LINK	PT1711NR1		PT1711NR1		PT1711NR1	
37	LINK SCREW	PT1710NR1		PT1710NR1		PT1710NR1	
38	LINK SCREW	PT1712NR1		PT1712NR1		PT1712NR1	