

PARTS LIST

FOR 9-INCH "WORKSHOP" SOUTH BEND LATHES
MODELS A, B, AND C

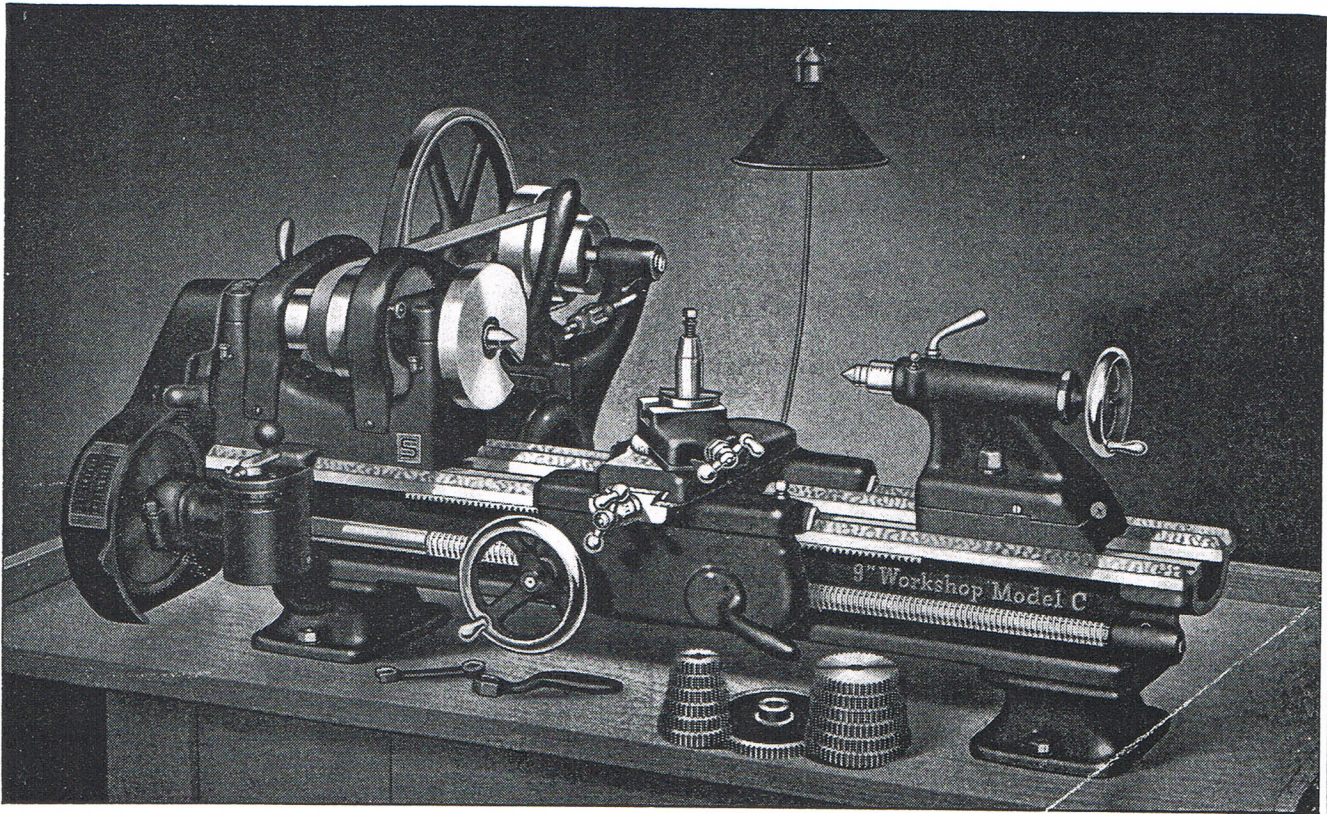


Fig. 1. 9-inch "Workshop" South Bend Horizontal Motor Driven Lathe—Model C.

Care of the Lathe

The back-gearred, screw cutting lathe is a precision tool, and when properly installed and cared for, will give a lifetime of service. Oil your lathe at regular intervals and check it from time to time to see that it is level. See pages 6 and 7.



SOUTH BEND LATHE WORKS

Lathe Builders Since 1906

482 Niles Avenue - - - South Bend, Indiana, U. S. A.

How to Order Replacement Parts

For 9-inch "Workshop" South Bend Lathes Models A, B, and C

The part numbers and names of the various parts for 9-inch "Workshop" South Bend Lathes, Models A, B, and C, are illustrated, and listed in this bulletin.

The best way to order repair parts for your lathe is to send the old part in to the factory with your order. This reduces the possibility of mistakes, and assures prompt shipment of the replacement part.

If it is inconvenient to return the old part to the factory, be sure to specify the Serial Number of the lathe, as well as the name, and number of the part wanted. If the part cannot be located in this bulletin, send us a sketch of the part showing the principal dimensions.

All orders for repair parts will be shipped parcel post or express C.O.D., unless remittance in full is enclosed with the order.

When ordering gears and threaded parts be sure to give the required information as outlined on Pages 9 and 10.

Be Sure to Specify Serial Number of Lathe

The serial number of your lathe is stamped on top of the lathe bed between the V-way and flat way at the tailstock end. This number is an index to the size, type, and model of your lathe and should always be specified when repair parts or attachments are ordered.

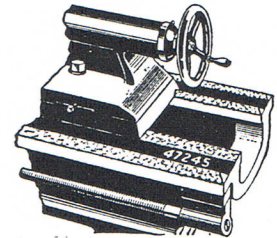


Fig. 2. Serial Number.

Repair Parts for Attachments

Repair parts can be supplied for all attachments for South Bend Lathes. When ordering parts for attachments send us the old or broken parts with your order, or a sketch giving dimensions of the parts wanted.

Attachments, and Accessories for Lathe

A list of attachments, chucks, tools, and accessories which can be fitted to your 9-inch "Workshop" Lathe are listed on the back cover of this bulletin. A copy of Catalog No. 50 in which these attachments are illustrated, described, and priced will be mailed free on request.

Mail Orders for Replacement Parts To

SOUTH BEND LATHE WORKS

Lathe Builders Since 1906

482 Niles Avenue - - - South Bend, Indiana, U. S. A.

Saddle, and Compound Rest Parts for 9-inch "Workshop" Lathes—Models A, B, and C

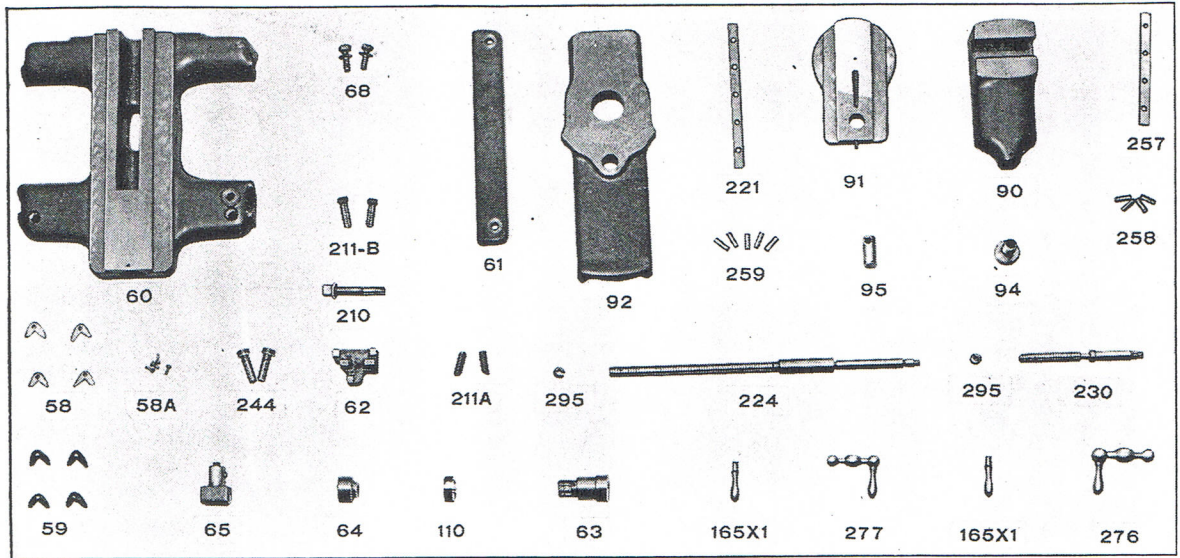


Fig. 3. Saddle, and Compound Rest Parts for 9-inch "Workshop" Lathes—Models A, B, and C.

Part No.	NAME OF PART
58	Saddle Felt Retainers
58A	Saddle Felt Retainer Screws
59	Saddle Felts
60	Saddle
61	Saddle Gib
62	Saddle Lock
63	Cross Feed Bushing
64	Cross Feed Graduated Collar, Punching and Screw
65	Cross Feed Nut with Pin and Lock Screw
68	Saddle Gib Screws with Washers
90	Compound Rest Top
91	Compound Rest Swivel
92	Compound Rest Base
94	Compound Rest Bushing
95	Compound Rest Nut
110	Compound Rest Graduated Collar, Punching and Screw

Part No.	NAME OF PART
165X1	Cross Feed Handle
165X1	Compound Rest Handle
210	Carriage Lock Collar Screw
211A	Compound Rest Lock Pins
211B	Compound Rest Lock Screws
221	Compound Rest Base Gib
224	Cross Feed Screw
230	Compound Rest Screw
244	Apron to Saddle Screw
257	Compound Rest Top Gib
258	Compound Rest Top Gib Screws
259	Compound Rest Base Gib Screws
276	Cross Feed Ball Crank with Handle
277	Compound Rest Ball Crank with Handle
295	Compound Rest Screw Nut
295	Cross Feed Screw Nut

Tailstock Parts for Models A, B, and C Lathes

Part No.	NAME OF PART
50	Tailstock Top
51	Tailstock Base
52	Tailstock Nut
53	Tailstock Hand Wheel with Handle and Pin
54	Tailstock Binding Lever
55	Tailstock Wrench
56	Tailstock Clamp
161X21	Clamp Bolt Washer
165X1	Hand Wheel Handle
201	Tailstock Spindle
226	Tailstock Screw
260	Tailstock Center
278	Tailstock Set-Over Screws
279	Tailstock Clamp Bolt
283	Tailstock Clamp Bolt Nut
286	Tailstock Spindle Key
292	Oil Reservoir Plug

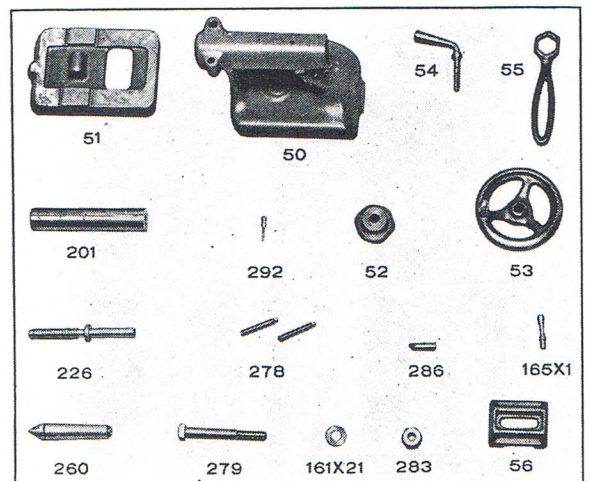


Fig. 4. Tailstock Parts for 9' "Workshop" Lathes.

SPECIFY SERIAL NUMBER OF LATHE WHEN ORDERING REPAIR PARTS: The serial number of your lathe is stamped on the bed between the V-way and flat way at the tailstock end. This number is an index to the size, type, and model of lathe and should always be specified when repair parts or attachments are ordered. See page 2.

Apron Parts

for 9-inch "Workshop" Lathes—Models A and B

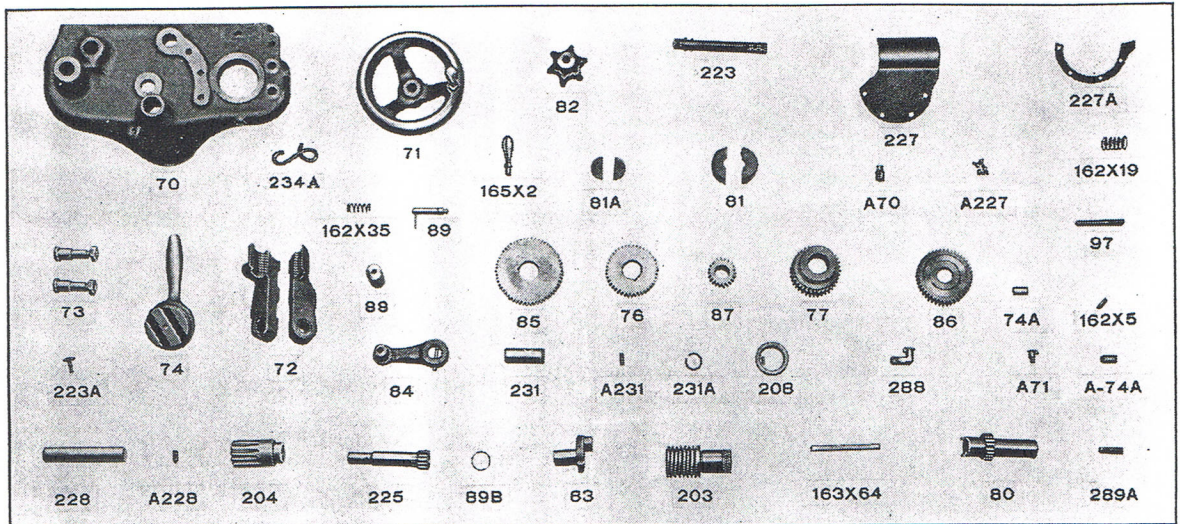


Fig. 5. Apron Parts for 9-inch "Workshop" South Bend Lathes—Models A and B.

Part No.	NAME OF PART	Part No.	NAME OF PART
70	Apron	162X35	Shifter Plunger Spring
71	Hand Wheel with Handle and Pin	163X64	Worm Key
72	Half-Nuts with Pins	165X2	Hand Wheel Handle
73	Half-Nut Studs with Nuts	203	Apron Worm
74	Half-Nut Cam with Pin	204	Rack Pinion
74A	Cam Pin	208	Worm Collar
76	Rack Pinion Gear	223	Clutch Screw
77	Worm Gear	223A	Clutch Knob Screw
80	Clutch Sleeve	225	Hand Wheel Pinion
81	Clutch Shoe	227	Oil Trough
81A	Clutch Shoe Expander	227A	Oil Trough Gasket
82	Clutch Knob	228	Rack Pinion Stud
83	Idler Gear Shifter	231	Cross Feed Compound Gear Shaft
84	Idler Gear Shifter Lever with Pin	231A	Cross Feed Compound Gear Shaft Spring
85	Cross Feed Compound Gear	234A	Oil Wick
86	Idler Gear	288	Reservoir Oiler
87	Cross Feed Compound Pinion	289A	Oil Tube
88	Shifter Knob	A-70	Oil Plug
89	Shifter Plunger with Pin	A-71	Hand Wheel Oiler
89B	Hand Wheel Pinion Spring	A-74A	Cam Retainer Pin Set Screw
97	Feed Lock Plunger	A-227	Oil Trough Screws
162X5	Cam Retainer Spring	A-228	Rack Pinion Stud Set Screw
162X19	Clutch Sleeve Spring	A-231	C.F. Compound Gear Shaft Set Screw

Apron Parts

for 9-inch "Workshop" Lathes—Model C

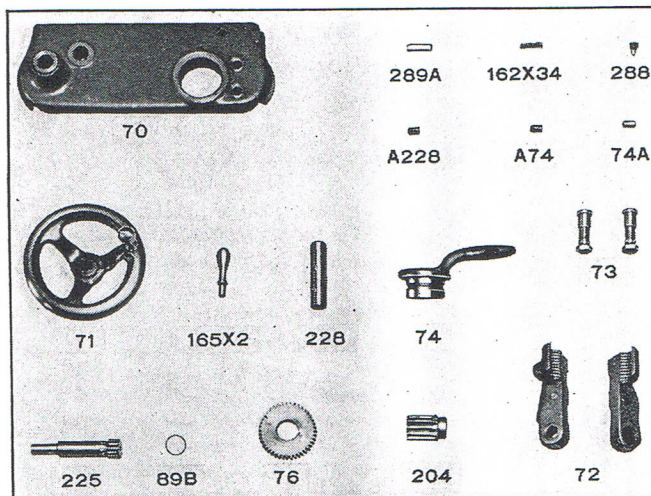


Fig. 6. Apron Parts for Model C 9-inch "Workshop" Lathes.

Part No.	NAME OF PART
70	Apron
71	Hand Wheel with Handle and Pin
72	Half-Nuts with Pins
73	Half-Nut Studs with Nuts
74	Half-Nut Cam
74A	Half-Nut Cam Pin
76	Rack Pinion Gear
89B	Hand Wheel Pinion Spring
162X34	Cam Retainer Spring
165X2	Hand Wheel Handle
204	Rack Pinion with Pin
225	Hand Wheel Pinion
228	Rack Pinion Stud
288	Hand Wheel Oiler
289A	Oil Tube
A-74	Cam Retainer Screw
A-228	Rack Pinion Stud Set Screw

SPECIFY SERIAL NUMBER OF LATHE WHEN ORDERING REPAIR PARTS

Headstock Parts for Overhead Drive Lathes for 9-inch "Workshop" Lathes—Models A, B, and C

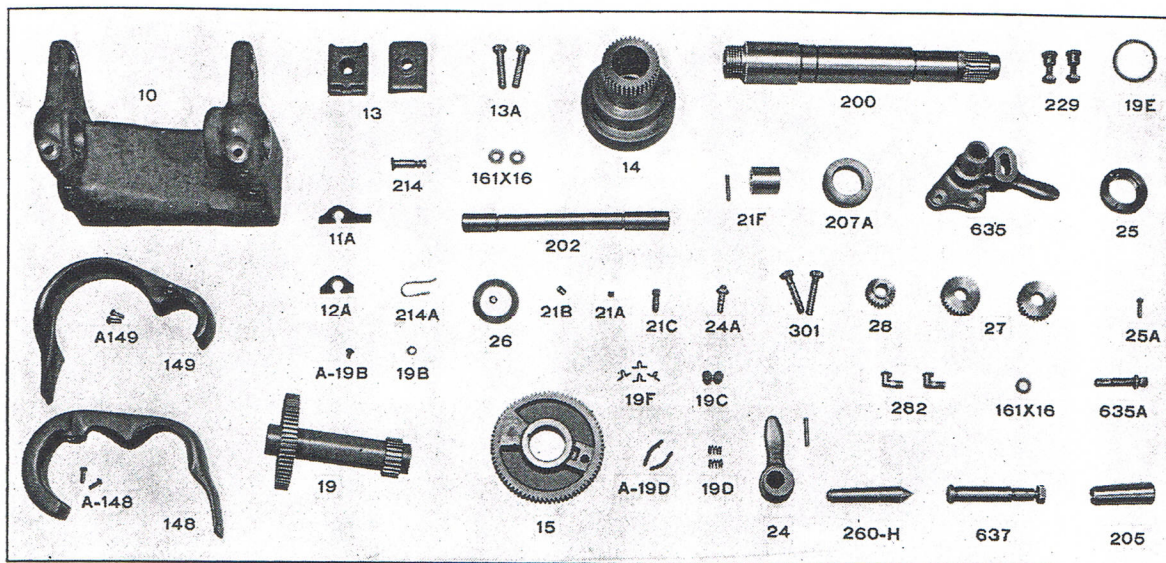


Fig. 7. Headstock Parts, Overhead Drive Type for 9-inch "Workshop" Lathes—Models A, B, and C.

Part No.	NAME OF PART	Part No.	NAME OF PART
10	Headstock	27	Reverse Twin Gears
11A	Headstock Shim—Large	28	Reverse Gear
12A	Headstock Shim—Small	148	Quill Gear Guard
13	Headstock Clamps	149	Bull Gear Guard
13A	Headstock Clamp Screws	161X16	Reverse Bracket Collar Screw Washer
14	Spindle Cone (Flat Belt Drive)	161X16	Headstock Clamp Screw Washers
14V	Spindle Cone (V-Belt Drive) not shown	200	Headstock Spindle
15	Bull Gear with Key	202	Eccentric Shaft
19	Back Gear Assembly	205	Spindle Sleeve
19B	Oil Hole Washer	207A	Ball Bearing Thrust Collar
19C	Capillary Oiler Felt	214	Bull Gear Plunger
19D	Capillary Oiler Spring	214A	Bull Gear Plunger Spring
19E	Protecting Ring	229	Twin Gear Studs with Wicks and Nuts
19F	Oil Return Clips	260-H	Headstock Center
21A	Back Gear Friction Spring	282	Headstock Oilers
21B	Back Gear Friction Spring Shoe	301	Headstock Cap Screws
21C	Back Gear Friction Spring Set Screw	635	Reverse Bracket with Set Screws
21F	Eccentric Shaft Bushing and Pin	635A	Reverse Bracket Collar Screw
24	Back Gear Lever with Pin	637	Reverse Shaft with Nut and Key
24A	Back Gear Lever Stop Screw and Nut	A-19B	Oil Hole Screw
25	Spindle Take-up Nut	A-19D	Felt Wick
25A	Spindle Take-up Nut Screw	A-148	Quill Gear Guard Screws
26	Spindle Take-up Nut Washer and Pin	A-149	Bull Gear Guard Screws

Tool Post Parts

for 9-inch "Workshop" Lathes—Models A, B, and C

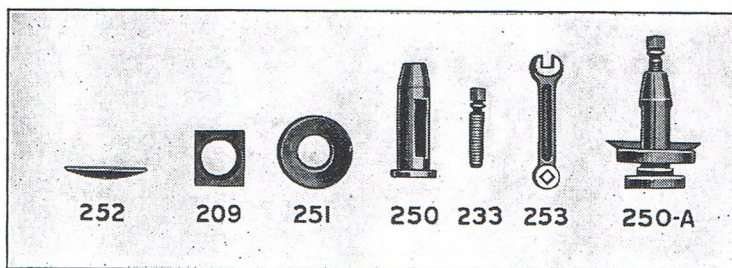


Fig. 8. Tool Post Parts for 9' "W.S." Lathes—Models A, B, and C.

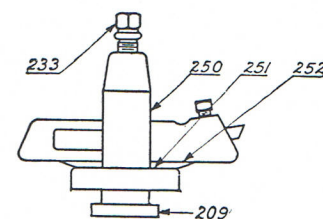


Fig. 9. Parts in Assembly.

Part No.	NAME OF PART	Part No.	NAME OF PART
209	Tool Post Block	251	Tool Post Ring
233	Tool Post Screw	252	Tool Post Wedge
250	Tool Post	253	Tool Post Wrench
250A	Tool Post Unit Complete		

SPECIFY SERIAL NUMBER OF LATHE WHEN ORDERING REPAIR PARTS

Headstock Parts for Underneath Drive Lathes for 9-inch "Workshop" Lathes—Models B and C

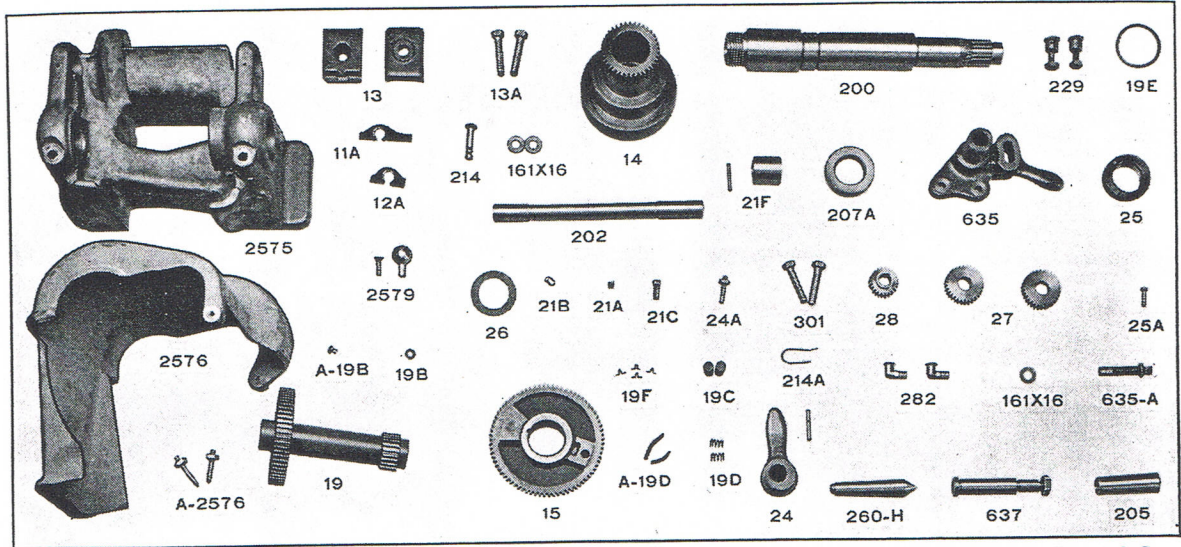


Fig. 10. Headstock Parts, Underneath Drive Type for 9-inch "Workshop" Lathes—Models B, and C.

Part No.	NAME OF PART	Part No.	NAME OF PART
11A	Headstock Cap Shim—Large	28	Reverse Gear
12A	Headstock Cap Shim—Small	161X16	Reverse Bracket Collar Screw Washer
13	Headstock Clamps	161X16	Headstock Clamp Screw Washers
13A	Headstock Clamp Screws	200	Headstock Spindle
14	Spindle Cone	202	Eccentric Shaft
15	Bull Gear with Key	205	Spindle Sleeve
19	Back Gear Assembly	207A	Ball Bearing Thrust Collar
19B	Oil Hole Washer	214	Bull Gear Plunger
19C	Capillary Oiler Felt	214A	Bull Gear Plunger Spring
19D	Capillary Oiler Spring	229	Twin Gear Studs with Wicks and Nuts
19E	Protecting Ring	Headstock Center	Headstock Center
19F	Oil Return Clips	282	Headstock Oilers
21A	Back Gear Friction Spring	301	Headstock Cap Screws
21B	Back Gear Friction Spring Shoe	635	Reverse Bracket with Set Screws
21C	Back Gear Friction Spring Set Screw	635A	Reverse Bracket Collar Screw
21F	Eccentric Shaft Bushing and Pin	637	Reverse Shaft with Nut and Key
24	Back Gear Lever with Pin	2575	Underneath Drive Headstock
24A	Back Gear Lever Stop Screw and Nut	2576	Spindle Cone Cover
25	Spindle Take-up Nut	2579	Spindle Cone Cover Knob with Screw
25A	Spindle Take-up Nut Screw	A19B	Oil Hole Screw
26	Spindle Take-up Nut Washer and Pin	A19D	Felt Wick
27	Reverse Twin Gears	A-2576	Cone Cover Set Screws and Jam Nuts

SPECIFY SERIAL NUMBER OF LATHE WHEN ORDERING REPAIR PARTS

Importance of Leveling the Lathe

Before operating the lathe or any other machine tool make sure it is level when fastening it to the floor or bench. If the lathe is not level in every direction it will be impossible to turn out work accurately. Level the lathe carefully and the quality and quantity of the additional work produced will pay a hundred times for the time spent in leveling.

The lathe, if possible, should be set on a concrete foundation, however, it may be set on a wood floor that is strong and substantial. If the lathe is to be fastened to a wood floor in an old building then the floor should be securely braced from below to prevent sagging because it is difficult to keep a lathe level on a wood floor in an old building for obvious reasons.

When the lathe has been placed in the position where it is to be operated, and aligned properly with the lineshaft (if countershaft driven), place the level across the bed in front of the headstock and shim under the leg in the direction indicated

by the level. Next place the level across the bed at the tailstock end of the lathe and shim under the leg accordingly. Now place the level on the bed lengthwise on the top of the V-way and the Flat-way, both at the headstock end and the tailstock end of the bed. When the lathe bed is level in every direction fasten the lathe to the floor or foundation.

After the lathe is fastened securely to the floor, again test it with a level as before, to make sure that the lathe when fastened is level in every direction on the horizontal plane. If it is not, release the legs and shim accordingly.

Before the lathe is shipped from our factory it is set up and carefully leveled, after which it is tested for accuracy with precision instruments. A record of these tests is kept in our office. Therefore, if you intend to get the utmost efficiency out of the lathe, it is necessary that it be level in every way. If the lathe is level it will maintain the same accuracy it had when being tested in our factory.

Change Gears—Lead Screw—Rack for 9-inch "Workshop" Lathes—Models A, B, and C

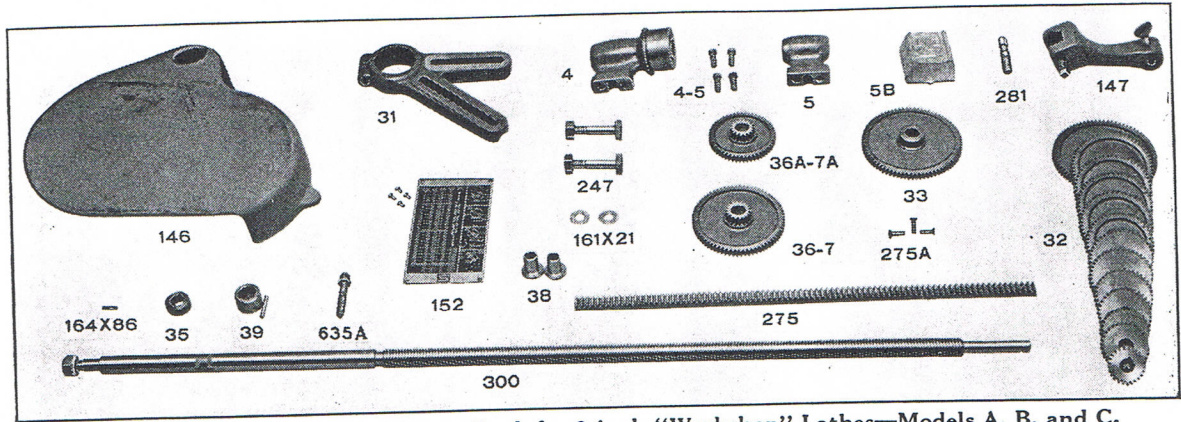


Fig. 12. Change Gears, Lead Screw, Rack for 9-inch "Workshop" Lathes—Models A, B, and C.

Part No.	NAME OF PART	Part No.	NAME OF PART
4	Front Lead Screw Bracket.....	146	Change Gear Guard.....
4-5	Bracket Screws.....	147	Change Gear Guard Bracket.....
5	Rear Lead Screw Bracket.....	152	Index Plate (State serial number of lathe).....
5B	Babbitt for Rear Bracket or Guard.....	161X21	Idler Gear Bolt Washers.....
31	Change Gear Bracket.....	164X86	Lead Screw Key.....
32	Change Gears—Specify number of teeth and bore.....	247	Compound Idler Gear Bolt and Nut.....
33	Standard Change Idler Gear.....	275	Rack.....
35	Change Gear Collar.....	275A	Rack Screws.....
36-7	Compound Gears (1-4).....	281	Guard Hinge Pin.....
36A-7A	Compound Gears (1-3).....	300	Lead Screw with Washer, Key, and Nut.....
38	Compound Idler Gear Bushings.....	635-A	Change Gear Bracket Collar Screw.....
39	Lead Screw Thrust Collar and Pin.....		

Countershaft Drive Parts for 9-inch "Workshop" Lathes—Models A, B, and C

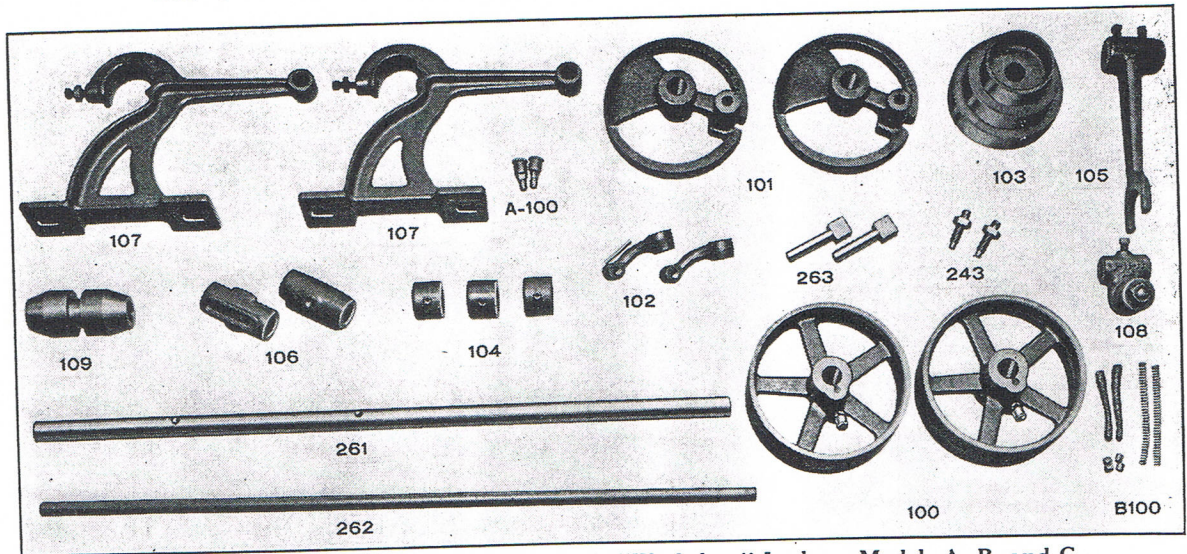


Fig. 13. Countershaft Drive Parts for 9-inch "Workshop" Lathes—Models A, B, and C.

Part No.	NAME OF PART	Part No.	NAME OF PART
100	Countershaft Pulley with Oil Cup, Spring, Wick, and Plug.....	108	Countershaft Shifter Nut (Complete)...
101	Countershaft Spiders.....	109	Countershaft Yoke Cone.....
102	Countershaft Friction Fingers with Pins.....	243	Friction Finger Set Screws and Jam Nuts.....
103	Countershaft Cone.....	261	Countershaft Shaft.....
104	Countershaft Collars with Set Screws.....	262	Countershaft Shifter Rod.....
105	Countershaft Yoke Lever with Set Screws.....	263	Countershaft Expansion Wedge.....
106	Countershaft Boxes.....	A-100	Countershaft Pulley Oilers.....
107	Countershaft Hangers.....	B-100	Countershaft Pulley Oil Wicks, Springs and Plugs.....

SPECIFY SERIAL NUMBER OF LATHE WHEN ORDERING REPAIR PARTS

Horizontal Motor Drive Parts

for 9-inch "Workshop" Lathes—Models A, B, and C

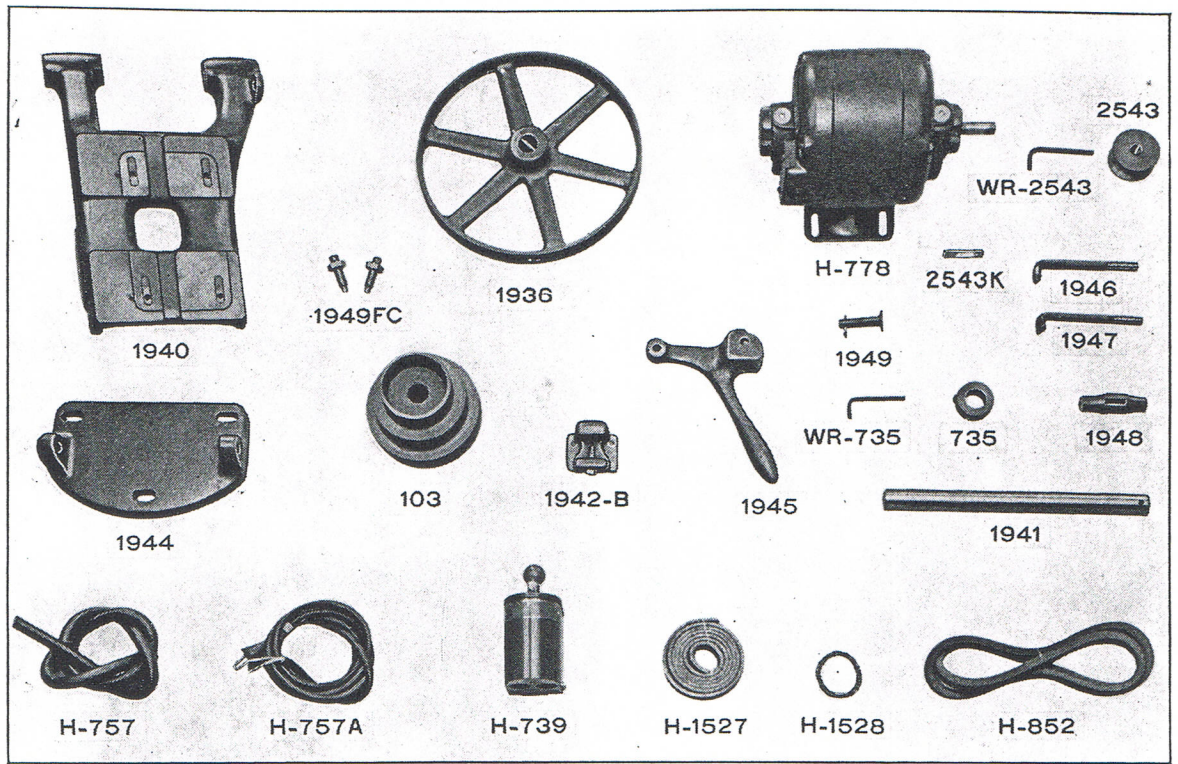
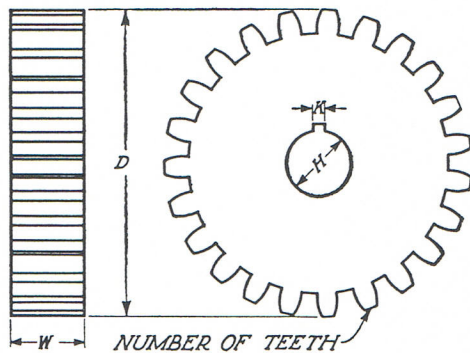


Fig. 14. Horizontal Motor Drive Parts for 9-inch "Workshop" Lathes—Models A, B, and C.

Part No.	NAME OF PART	Part No.	NAME OF PART
103	Countershaft Cone (Flat Belt Drive) . . .	1949	Belt Release Crank Pin and Cotter Pin. . .
103V	Countershaft Cone (V-Belt Drive—not shown) . . .	1949FC	Pedestal Pivot Screw and Jam Nuts.
735	Countershaft Shaft Collar.	2543	Motor Pulley (Specify motor speed)
1936	Countershaft Pulley with Pin.	2543-K	Motor Pulley Key
1940	Motor Drive Standard.	H-739	Switch (Give motor specifications)
1941	Countershaft Shaft.	H-757	Wiring—Motor to Switch.
1942B	Bed Switch Holder (Specify switch No.) . . .	H-757A	Wiring—Extension Cable and Plug.
1944	Standard Base.	H-778	Motor—Specify horsepower, phase, cycle, voltage, and D.C. or A.C.
1945	Belt Release Lever.	H-852	Belt—Motor to Countershaft.
1946	Horizontal Belt Rod and Pin—R.H.	H-1527	Belt—Countershaft to Lathe.
1947	Horizontal Belt Rod and Pin—L.H.	H-1528	Belt Lacing.
1948	Turnbuckle.	WR-735	Countershaft Collar Wrench.
		WR-2543	Motor Pulley Wrench.

SPECIFY SERIAL NUMBER OF LATHE WHEN ORDERING REPAIR PARTS

How to Order Gears



The illustration above shows two views of a gear blank with parts lettered for use when indicating specifications on your order.

When ordering replacement gears for your lathe, such as Spindle Reverse Gear, Cross Feed Gear or Rack Pinion, be sure to give all the information required as listed below. See drawing at left for diagram illustrating specifications required.

Information to be Given When Ordering Gears

- | | |
|-------------------------|------------------------|
| Name and Number of Part | Diameter "D" in Inches |
| Serial Number of Lathe | Width "W" in Inches |
| Quantity Wanted | Keyway "K" in Inches |
| Number of Teeth | Hole "H" in Inches |

Pedestal Motor Drive Parts

for 9-inch "Workshop" Lathes—Models A, B, and C

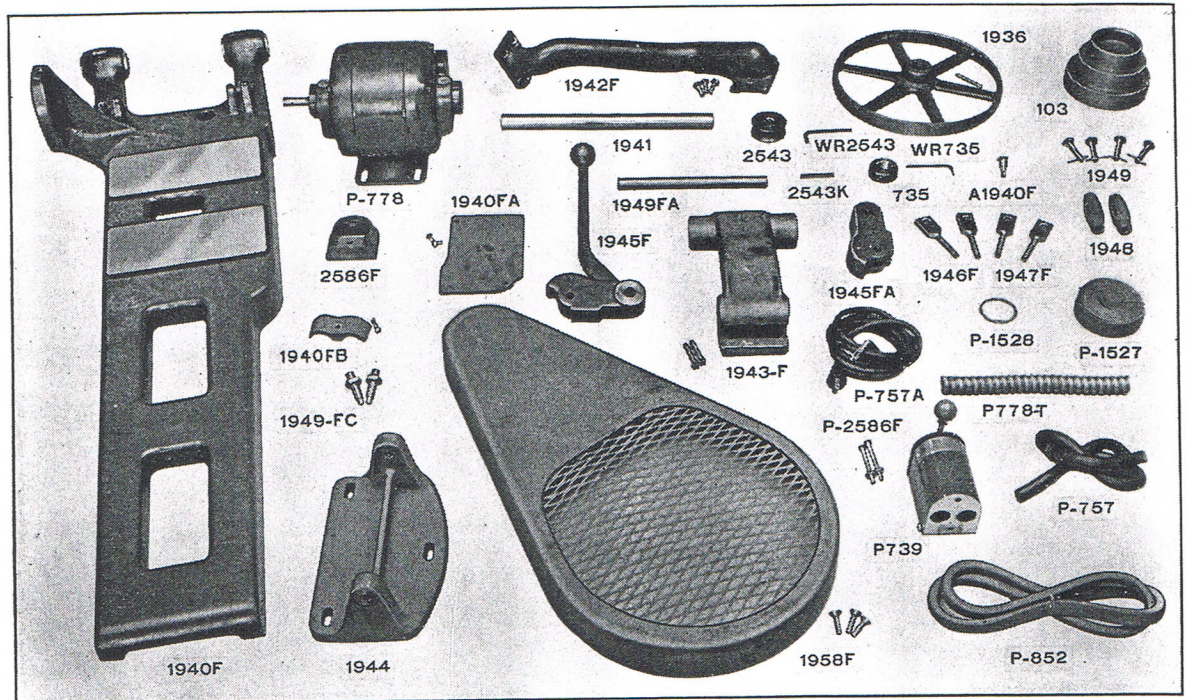


Fig. 15. Pedestal Motor Drive Parts for 9-inch "Workshop" Lathes—Models A, B, and C.

Part No.	NAME OF PART	Part No.	NAME OF PART
103	Countershaft Cone.....	1958F	Pedestal Belt Guard with Screws.....
735	Countershaft Shaft Collar.....	2543	Motor Pulley.....
1936	Countershaft Pulley.....	2543K	Motor Pulley Key.....
1940F	Pedestal Standard.....	2586F	Switch Adapter.....
1940FA	Connection Box Cover.....	A-1940F	Oilers.....
1940FB	Conduit Clamp with Screw.....	P-739	Switch (Give motor specifications).....
1941	Countershaft Shaft.....	P-757	Wiring—Motor to Switch.....
1942F	Pedestal Switch Arm with Screws.....	P-757A	Wiring—Extension Cable and Plug.....
1943F	Belt Release Bed Bracket.....	P-778	Motor—Specify horsepower, phase, cycle, voltage and D.C. or A.C.....
1944	Standard Base.....	P-778T	Flexible Tubing.....
1945F	Belt Release Lever.....	P-852	Belt—Motor to Countershaft.....
1945FA	Belt Release Lever Bracket.....	P-1527	Belt—Countershaft to Lathe.....
1946F	Belt Rods—R.H.....	P-1528	Belt Lacing.....
1947F	Belt Rods—L.H.....	P-2586-F	Adapter Switch Screws.....
1948	Turnbuckles.....	WR-735	Countershaft Collar Wrench.....
1949	Belt Release Lever Pins.....	WR-2543	Motor Pulley Wrench.....
1949FA	Belt Release Lever Shaft.....		
1949FC	Pedestal Pivot Screws.....		

SPECIFY SERIAL NUMBER OF LATHE WHEN ORDERING REPAIR PARTS

How to Order Threaded Parts

When ordering threaded parts such as Cross Feed Nut, Lead Screw Half-Nut, or Cross Feed Screw, be sure to give complete specifications covering each threaded part wanted. Specify

the outside diameter of threads in inches; number of threads per inch; and whether thread is a right-hand or left-hand Acme, U.S. Standard or Sharp "V" type.

Information to be Given When Ordering Threaded Parts

Name and Number of Part
 Serial Number of Lathe
 Quantity Wanted
 Outside Diameter of Threads in Inches

Number of Threads per Inch
 State Kind of Thread:
 Acme Thread
 U. S. Standard Thread
 Sharp "V" Thread
 } Right- or Left-hand

Underneath Motor Drive Parts for 9-inch "Workshop" Lathes—Models B, and C

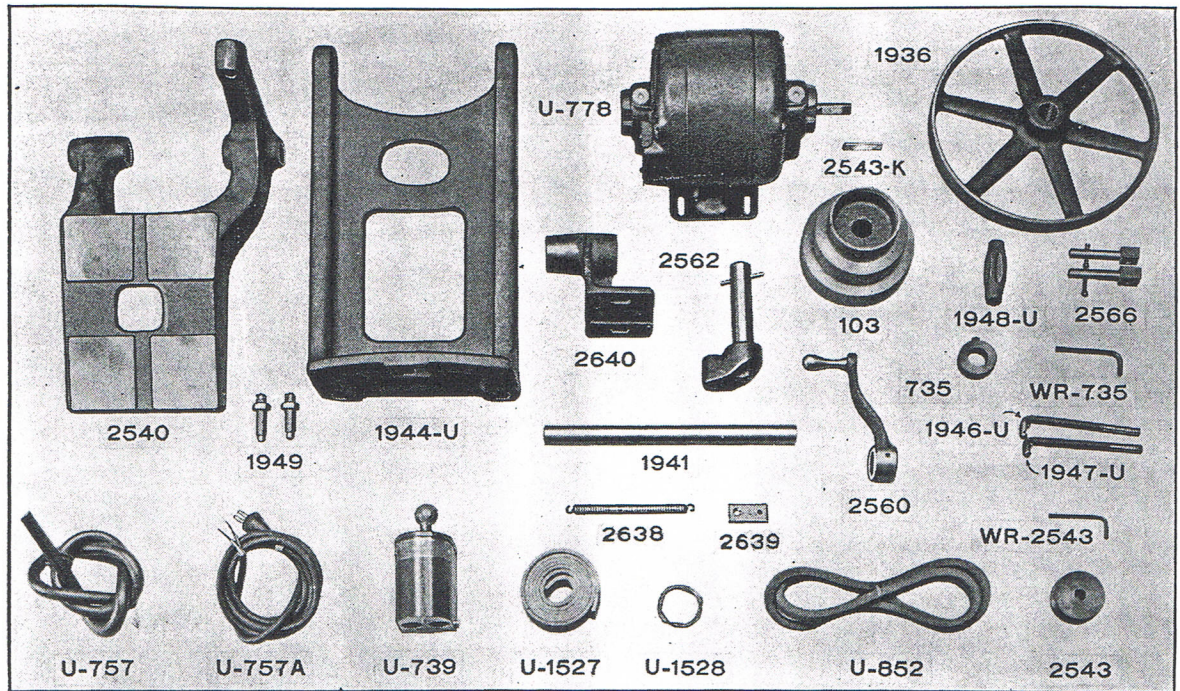


Fig. 16. Underneath Motor Drive Parts for 9-inch "Workshop" Lathes—Models B, and C.

Part No.	NAME OF PART
103	Countershaft Cone.....
735	Countershaft Shaft Collar.....
1936	Countershaft Pulley.....
1941	Countershaft Shaft.....
1944-U	Underneath Drive Hanger.....
1946-U	Adjusting Screw—L. H.....
1947-U	Adjusting Screw—R. H.....
1948-U	Turnbuckle.....
1949	Ball Point Set Screws with Jam Nuts.....
2540	Motor Base.....
2543	Motor Pulley—Specify motor speed.....
2543K	Motor Pulley Key.....
2560	Belt Adjusting Crank.....
2562	Tightener Crankshaft.....
2566	Clevis with Pins.....
2638	Tension Spring.....
2639	Tension Spring Clip.....
2640	Belt Tightener Bracket.....
U-739	Switch (Give motor specifications).....
U-757	Wiring—Motor to Switch.....
U-757A	Wiring—Extension Cable and Plug.....
U-778	Motor—Specify horsepower, phase, cycle, voltage, and D.C. or A.C.....

Part No.	NAME OF PART
U-852	Belt—Motor to Countershaft.....
U-1527	Belt—Countershaft to Lathe.....
U-1528	Belt Lacing.....
WR-735	Countershaft Collar Wrench.....
WR-2543	Motor Pulley Wrench.....

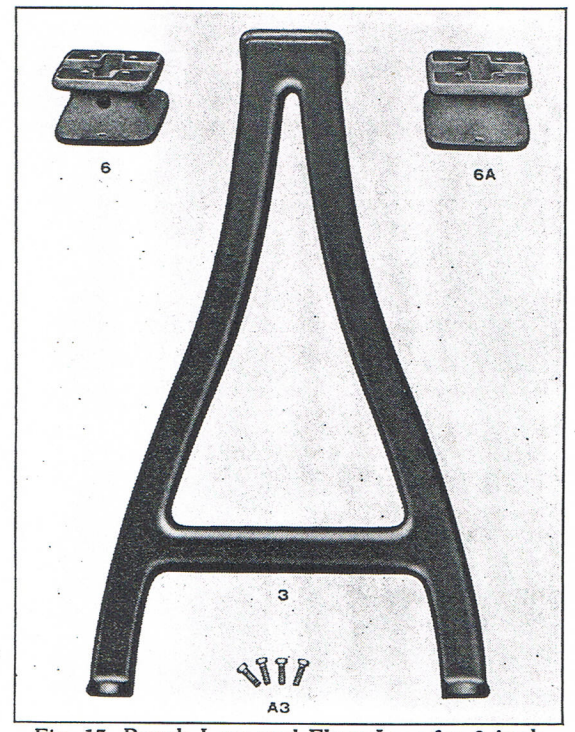


Fig. 17. Bench Legs and Floor Legs for 9-inch "Workshop" Lathes—Models A, B, and C.

Legs—Bench and Floor for 9-inch "Workshop" Lathes— Models A, B, and C

Part No.	NAME OF PART
3	Long Leg (Headstock and Tailstock end same).....
6	Bench Leg (Headstock end).....
6-A	Bench Leg (Tailstock end).....
A-3	Leg to Bed Screws (4 to each leg).....

SPECIFY SERIAL NUMBER OF LATHE WHEN ORDERING REPAIR PARTS

Parts for Metric Transposing Gear Equipment for 9-inch "Workshop" Lathes—Models A, B, and C

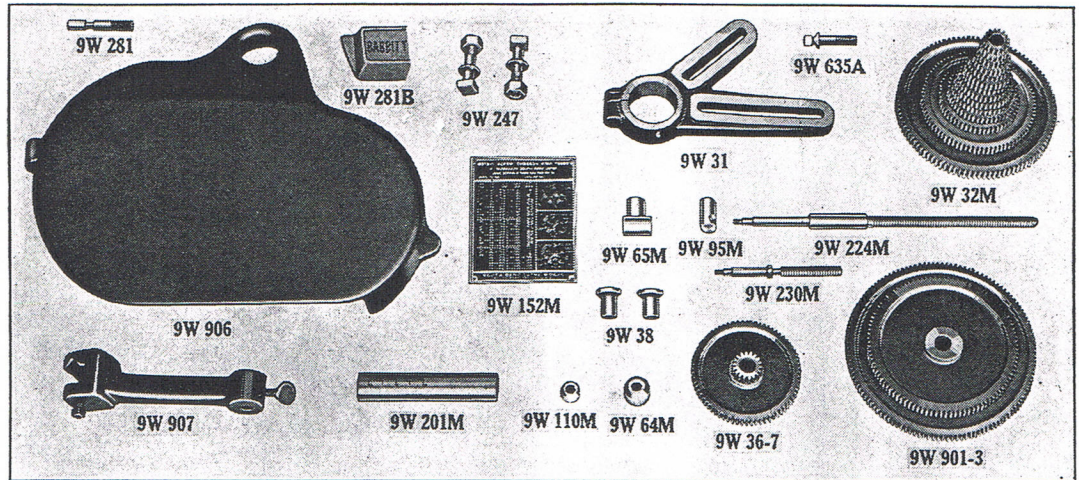


Fig. 18. Metric Parts for 9-inch "Workshop" South Bend Lathes—Models A, B, and C.

Part No.	NAME OF PART	Part No.	NAME OF PART
9W31	Change Gear Bracket	9W201M	Metric Graduated Tailstock Spindle
9W32M	Metric Change Gears (Specify No. Teeth)	9W224M	Metric Cross Feed Screw
9W36-7	Compound Idler Gear Assembly	9W230M	Metric Compound Rest Screw
9W38	Compound Idler Gear Bushings	9W247	Compound Idler Gear Bolts
9W64M	Metric Cross Feed Graduated Collar	9W281	Gear Guard Stud
9W65M	Metric Cross Feed Nut, Lock Screw and Pin	9W281B	Babbitt for Gear Guard
9W95M	Metric Compound Rest Nut	9W635A	Collar Screw for Change Gear Bracket
9W110M	Metric Compound Rest Graduated Collar	9W901-3	Metric Transposing Gear Assembly
9W152M	Metric Index Plate	9W906	Metric Transposing Change Gear Guard
		9W907	Metric Transposing Gear Guard Bracket

SPECIFY SERIAL NUMBER OF LATHE WHEN ORDERING REPAIR PARTS

Attachments, Accessories, and Tools for 9-inch "Workshop" Lathes—Models A, B, and C

Description	Cat. No.	Description	Cat. No.
Adjustable Thread Cutting Stop	67-W	Hand Lever Bed Turret	1509-W
Almond Three-Jaw Drill Chuck		Hand Lever Tailstock	1197-W
0" to 3/8" Capacity	219-W	Jacobs Hollow Threaded Chuck	
0" to 1/2" Capacity	220-W	1/8" to 3/8" capacity	907-W
1/8" to 3/4" Capacity	327-W	3/16" to 3/4" capacity	925-W
Center Drill and Countersink		Jacobs Three-Jaw Drill Chuck	
1/16" diameter	898-A	0" to 3/8" Capacity	1200-W
3/32" diameter	898-B	0" to 1/2" Capacity	1201-W
1/8" diameter	898-C	3/16" to 3/4" Capacity	1202-W
Center Rest	125-W	Large Face Plate	40-W
Chucks (fitted with chuck plate)		Micrometer Carriage Stop	968-W
6"-4-Jaw Ind. Lathe Chuck—Medium	4006-W	Milling and Boring Table	904-W
6"-4-Jaw Ind. Lathe Chuck—Light	4706-W	Milling and Keyway Cutting Attach.	9-W
5"-3-Jaw Univ. Lathe Chuck—Med.	3005-W	Morse Taper Sleeve	118-A
5"-3-Jaw Univ. Lathe Chuck—Light	3705-W	Milling Cutters and Arbors	On Request
Chuck Plates, Threaded	126-W	Plain Carriage Stop	758-W
Clamp Lathe Dogs		Standard Lathe Dogs	
Maximum opening 1 5/8"	160	Maximum Opening 1/2"	2-MJ
Maximum opening 1 7/8"	161	Maximum Opening 1"	6-MJ
Collet Attachments		Maximum Opening 1 1/2"	10-MJ
Hand Wheel Draw-in Collet Chuck Attach.	4306-W	Taper Attachment	428-W
Hand Type Draw-in Collet Chuck Attach.	5206-W	Thread Dial Indicator	810-W
Collets for round work, 1/16" to 1/2" by 64ths.	609-W	Tool Holders	
Cutter Bits		Straight Tool Holder	847-S
Unground High Speed Steel Cutter Bit	1460	Right Hand Tool Holder	847-R
Ground High Speed Steel Cutter Bit	1355	Left Hand Tool Holder	847-L
Double Tool Slide	738-W	Straight Cutting-off Tool Holder	833-S
Drill Chuck Arbor	709-W	Right Hand Cutting-off Tool Holder	833-R
Electric Grinders		Threading Tool Holder	845
Electric Grinder (1-ph. 60-cy. A.C.)	30-W	Knurling Tool Holder	820
Fixture for Diamond Dresser & Reamer	19-W	Style "D" Bor'g Tool Hldr. with solid bar	505-F
Diamond Dresser for above	18-W	Style "B" Bor'g Tool Hldr. with sleeve bar	423
Follower Rest	34-W	Heavy Duty Boring and Turning Tool	469-W
Gear Cutting Attachment	270-W	Tool Grinder (Electric)	1112-W

SOUTH BEND LATHE WORKS

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