

Prices Reduced for APRIL only

Long Life Centers

Carbide Tipped Lathe Centers



Essential where high speeds or extreme cutting pressures are encountered. Tungsten carbide tip will withstand more wear than any other metal.

Cat. No.	Taper	Size Laths	Ship. Wt.	Price	April Price
1889	No. 2	9" and 10"	1 lbs.	3.25	\$2.15
1890	No. 3	13", 14 1/2", 16"	2 lbs.	5.25	3.85

Quick Setting Stop

Plain Carriage Stop



This stop may be clamped onto the front V-way of the lathe bed, on either side of the saddle, to locate the position of the cutting tool for facing, necking, cutting shoulders, and similar operations.

Catalog Number	Size Laths	Shipping Weight	Factory Price	April Special Price
758-N	9"	2 lbs.	3.75	\$2.45
758-N	10"	4 lbs.	4.25	2.75
758-N	13"	4 lbs.	4.25	3.25
758-FH	14 1/2", 16"	7 lbs.	6.25	3.95

USE ORDER BLANK ON REVERSE SIDE

Chucking at a Bargain



Face Plate Chuck

This inexpensive Face Plate Chuck can be used for holding round, square, or irregular work. Maximum capacity for round work is 7 1/2" in diameter. Face plate is 8" in diameter, with angular lines to aid in centering.

Catalog Number	Size Laths	Shipping Weight	Factory Price	April Special Price
2195-N	9"	14 lbs.	\$18.95	\$10.50
2155-N	10" 1/4" Col.	16 lbs.	20.00	11.95
2155-L	10" 3/4" Col.	16 lbs.	20.00	12.25

USE ORDER BLANK ON REVERSE SIDE

For Fast Set-ups—Holes, Slots Galore



Multi-Tapped Face Plate

This heavily constructed face plate has six slots and thirty tapped holes for clamping work or special work holding fixtures. The core slots are 1/4" wide, and the tapped holes have 1/4"-18 threads. The face plate is made of cast iron, and is accurately machined all over. It has a precision milled thread for the spindle nose of the lathe, and is 3/8" thick.

Cat. No.	Size Laths	Out-side Dia.	Shipping Weight	Factory Price	April Special Price
1483-N	9" & Ser. 900	8 1/2"	13 lbs.	9.50	\$5.95
1483-R	10" 1/4" Col.	8 1/2"	13 lbs.	10.00	6.45
1483-L	10" 3/4" Col. & Ser. 1000	8 1/2"	13 lbs.	10.00	6.45

SOUTH BEND LATHE WORKS
423 EAST MADISON STREET
SOUTH BEND 22, IND., U. S. A.

Bulletin 1024

April SPECIALS!

You can't afford to pass up these time and money savers at these specially reduced April prices. Order today—Use order blanks on reverse side of illustrations.

POSTMASTER: If undeliverable, notify sender on Form 3540, postage for which is guaranteed. State new address if known.

SEC. 3446 P. L. & R.
U. S. POSTAGE
PAID
South Bend, Ind.

*April
Specials*

HANDY MAIL ORDER BLANK *** ORDER TODAY *** PROMPT DELIVERY

GOOD DURING APRIL, 1950 ONLY

Date _____

Please send me the following tools:

Quan	Cat. No.	Size Lathe	Tool	Price Each	Total
	X758-N	9"	Plain Carriage Stop	\$2.45	
	X758-R	10"	Plain Carriage Stop	2.75	
	X758-T	13"	Plain Carriage Stop	3.25	
	X758-FH	14 $\frac{1}{2}$ " and 16"	Plain Carriage Stop	3.95	
	X1889	9" and 10"	Carbide Center No. 2 M.T.	3.15	
	X1890	13, 14 $\frac{1}{2}$, and 16"	Carbide Center No. 3 M.T.	5.85	
Name _____				TOTAL	

Address _____ Zone _____

City _____ State _____

- Check
 Money Order
 C.O.D.

All Prices are net f.o.b. South Bend, Indiana.

*April
Specials*

HANDY MAIL ORDER BLANK *** ORDER TODAY *** PROMPT DELIVERY

GOOD DURING APRIL, 1950 ONLY

Date _____

Please send me the following tools:

Quan	Cat. No.	Size Lathe	Tool	Price Each	Total
	X2155-N	9"	Face Plate Chuck	\$10.50	
	X2155-R	10"-11/16" Col.	Face Plate Chuck	11.95	
	X2155-L	10"-1" Col.	Face Plate Chuck	13.25	
	X1483-N	9"	Multi-Tapped Face Plate	5.95	
	X1483-R	10"-11/16" Col.	Multi-Tapped Face Plate	8.45	
	X1483-L	10" & 13", 1" Col.	Multi-Tapped Face Plate	9.45	
Name _____				TOTAL	

Address _____ Zone _____

City _____ State _____

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April Special

This offer is good for April, 1950 only. Take this opportunity to get more out of your machine at a saving.

*April
Specials*

HANDY MAIL ORDER BLANK *** ORDER TODAY *** PROMPT DELIVERY
GOOD DURING APRIL, 1950 ONLY

Date _____

Please send me the following tools:

Quan	Cat. No.	Size Lathe	Tool	Price Each	Total
	X2218		Precision Level	\$ 8.95	
	X2185-N	9"	Four Position Carriage Stop	11.95	
	X2185-RT	10" & 13"	Four Position Carriage Stop	13.25	
	X2185-FH	14 $\frac{1}{2}$ " & 16"	Four Position Carriage Stop	14.65	
			TOTAL		

Name _____

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Please send me the following tools:

Quan	Cat. No.	Size Lathe	Tool	Price Each	Total
	X5915		Step Chuck Blank	\$ 5.95	
	X5917	9" and 900 1/2"	Step Chuck Blank	6.95	
	X5918	Collet Capacity	Step Chuck Blank	7.95	
	X5919		Step Chuck Blank	8.95	
	X5922NS	13" 5/8" Col. Cap.	Step Chuck Blank	7.25	
	X5926		Step Chuck Blank	7.25	
	X5927	16, 2H, and 16/24"	Step Chuck Blank	8.50	
	X5928	1" Collet Capacity	Step Chuck Blank	9.75	
	X5929		Step Chuck Blank	11.25	
	X5930		Step Chuck Blank	12.50	
	X5915XA		Step Chuck Machined	2.95	
	X5917X		Step Chuck Machined	3.50	
	X5917XY	9" and 900 1/2"	Step Chuck Machined	3.50	
	X5917XZ	Collet Capacity	Step Chuck Machined	3.50	
	X5918X		Step Chuck Machined	4.55	
	X5919X		Step Chuck Machined	3.95	
	X5922X	10 & 13" 11/16" Col.	Step Chuck Machined	5.95	
	X5929NS	16" 7/8" Col. Cap.	Step Chuck Machined	7.95	
	X6309N	9" & 900 1/2" Col.	Step Chuck Closer	2.95	
	X6309R	10 & 13" 11/16" Col.	Step Chuck Closer	3.25	
	X6309T	13" 5/8" Col. Cap.	Step Chuck Closer	3.25	
	X6309H	16" and 2H 1" Col.	Step Chuck Closer	4.95	
	X6311N	9" & 900 1/2" Col.	Step Chuck Closer	4.75	
	X6311H	16" and 2H 1" Col.	Step Chuck Closer	6.95	
			TOTAL		

Name _____

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City _____ State _____

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Level for Accuracy



Precision Level

Precision tolerances can be maintained only when the lathe is properly leveled. Often the machine is mistakenly thought to be inaccurate when the entire difficulty is due to incorrect leveling. With this sensitive precision level, a lathe or other machine can be properly installed and leveled. The level has a ground and graduated vial mounted in a twelve inch cast iron frame with machined base having a Y-way for leveling shafts. It has been carefully designed to provide just the right degree of sensitivity for quick and accurate leveling. We recommend that every shop be equipped with one of these levels.

Cat. No. 2218. Precision Level. Shipping weight 5 lbs.
Factory price.....~~\$3.95~~

April Special Price.....~~\$3.95~~

Speed Repeat Operations

Four Position Carriage Stop



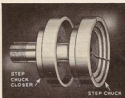
Much time can be saved in positioning the cutting tool for repetitive operations, by using this four position carriage stop. Each of the four adjustable stops may be set for a different tool position, and may be revolved into position to locate the carriage for each of four successive cuts. This attachment is especially desirable for spacing shoulders in shafts and similar operations.

Catalog Number	Size Lathe	Shipping Weight	Factory Price	April Special Price
2185-N	9"	6 lbs.	18.00	\$11.95
2185-HT	10"	6 lbs.	20.00	13.25
2185-HT	12"	8 lbs.	24.00	15.25
2185-FH	14 1/2"	10 lbs.	27.00	16.45
2185-FH	16" & 16 1/4"	10 lbs.	28.00	16.65

USE ORDER BLANK ON REVERSE SIDE

Speed Up Large Diameter Work!

Selling out steel step chucks in sizes listed below



Step Chucks and Closers

Step Chucks and Closers are used with either the hand-wheel type or the hand-lever type draw-in chuck attachment for holding discs, gear blanks, and similar round, flat work. The closer screws onto the threaded end of the lathe spindle nose and the step chuck screws into the threaded hole in the draw bar of the draw-in collet chuck attachment.

Step chucks are made to order in various sizes, having a maximum capacity of 2", 3", 4", 5" and 6" respectively. The 2" size fits directly into the collet sleeve and does not require a closer, but all other sizes must be used with a closer of required size. See table below.

Quantities Limited

Order yours today. Orders filled in the order received.

Lathe Size	STEP CHUCK BLANKS						STEP CHUCKS STANDARD						STEP CHUCK CLOSERS						
	Cat. No.	Style No.	Max. Dia.	Min. Dia.	Factory Price Each	Special Price Each	Cat. No.	Style No.	Cap.	Step Sizes Standard		No. Pages	Min. Wt. Lbs.	Factory Price Each	Special Price Each	Cat. No.	Style No.	Factory Price Each	Special Price Each
										Depth	Flange								
1" and 5/8" Collet Capacity	9127	3	3"	3	10.00	\$6.95	91178	3	3"	1/4	1-1/2	1	3	10.00	\$6.50	43008	3	10.00	\$6.95
	9128	3	4"	3	12.00	7.95	91188	3	3"	1/8	1-1/2	1	4	12.00	5.90	43009	3	12.00	7.95
	9129	3	5"	4	14.00	8.95	91192	3	4"	1/8	1-3/8, 1-1/2, 1-3/4	3	5	14.00	4.55	43118	5	14.00	4.75
							91172	3	3"	3/16	1-1/8, 1-1/4, 1-3/8, 1-7/8, 1-3/4, 1-7/8	8	3	14.00	5.50	43006	3	14.00	5.95
1 1/2" and 1 3/8" Collet Capacity	9135	3	4"	2	14.00	1.95	91173	3	3"	3/16	1-1/8, 1-1/4, 1-3/8, 1-7/8, 1-3/4, 1-7/8	8	3	14.00	5.50	43008	3	14.00	5.95
							91183	3	3"	3/16	1"	2	2-1/2	12.00	2.95	**			
1 3/4" and 1 1/2" Collet Capacity							91184	3	3"	1/8	1-1/8	1	4	12.00	5.95	43009	4	12.00	7.25
							91080	3	3"	1/8	1-1/8, 1-1/4, 1-1/2	3	5	12.00	7.95	43118	7	12.00	4.95
1 3/4", 2", and 1 1/2" Collet Capacity	91200	4	3"	4	12.00	7.25										43007	4	12.00	7.25
	9126	5	2"	4	12.00	7.25										**			
	9127	5	3"	4	12.00	8.50										43008	5	12.00	4.95
	9128	5	4"	5	12.00	9.75										43009	5	12.00	4.95
	9129	5	5"	9	12.00	12.25										43118	7	12.00	4.95
9130	5	6"	13	12.00	12.50										43118	7	12.00	4.95	

** This Step Chuck Fits Directly into Collet Sleeve and does not require a Closer.

USE ORDER BLANK ON REVERSE SIDE