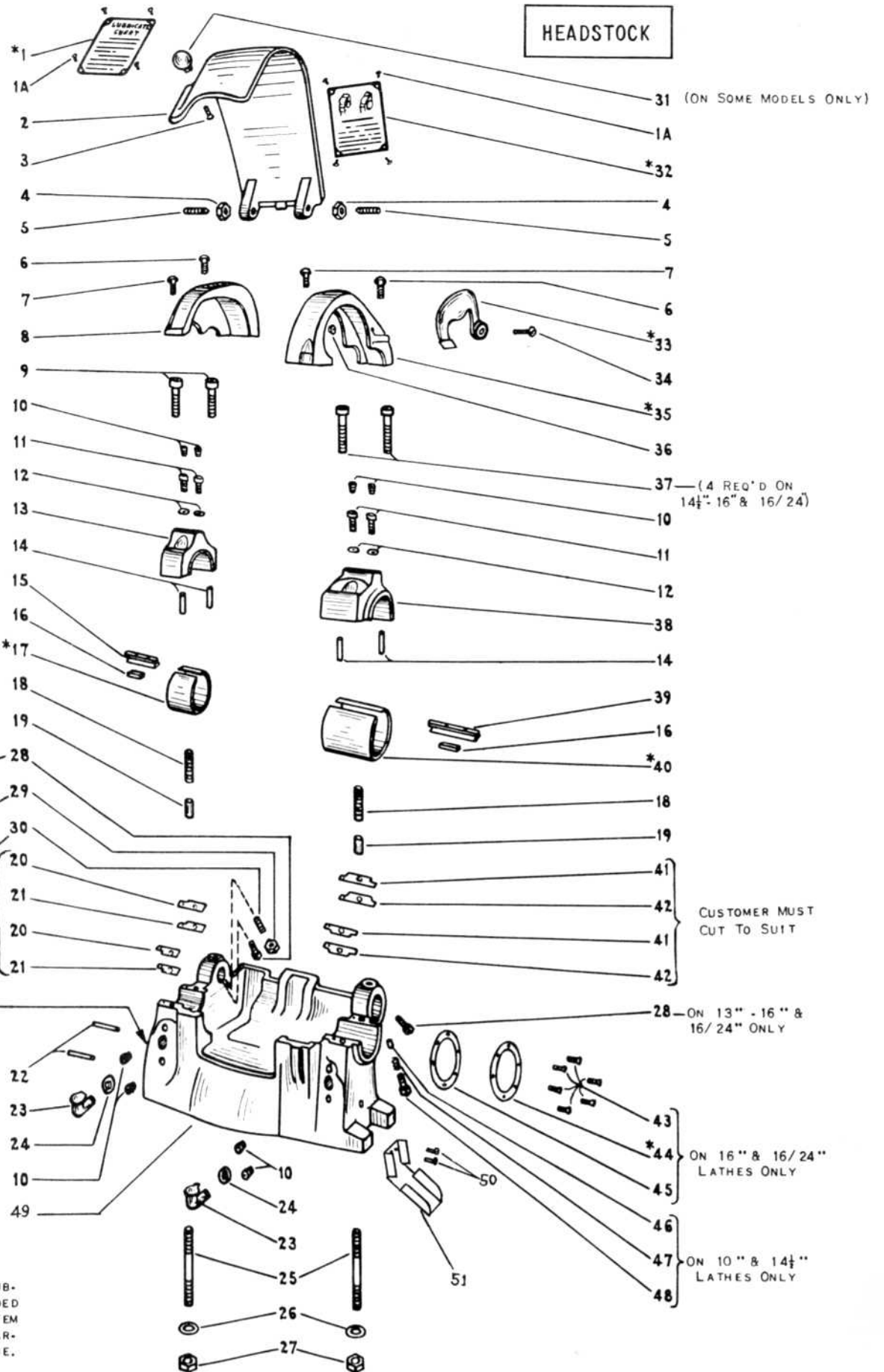


HEADSTOCK



ON 13" - 16" & 16/24" ONLY

ON 10" & 14 1/2" ONLY

ON 10" & 14 1/2" ONLY

CUSTOMER MUST CUT TO SUIT

UNIT CODE NUMBER STAMPED HERE

(4 REQ'D ON 14 1/2" - 16" & 16/24")

CUSTOMER MUST CUT TO SUIT

ON 13" - 16" & 16/24" ONLY

ON 16" & 16/24" LATHES ONLY

ON 10" & 14 1/2" LATHES ONLY

* AVAILABLE ONLY AS SUB-ASSEMBLY. PARTS INCLUDED ARE INDICATED BY THE ITEM NUMBERS APPEARING IN PARENTHESIS AFTER PART NAME.

ITEM NO.	PART NAME	10"		13"		14 1/2"		16" & 16/24"	
		PART NO.		PART NO.		PART NO.		PART NO.	
1A	DRIVE SCREW	130x10 3		130x10 3		130x10 3		130x10 3	
1	LUBRI. CHART (1A)	*AS441-3		*AS441-3		*AS441-3		*AS441-3	
2	CONE COVER	PT2576R1		PT2576T1		PT2576F1		PT2576H1	
3	KNOB SCREW		103X1012		103X1012	
4	JAM NUTS	139X23		139X27		139X25		139X27	
5	SET SCREW	PT700R1		PT702T&H1		PT701F1		PT702T&H1	
6	GUARD SCREW (REAR)	PT1152RT1		PT1152RT1		PT1154FH1		PT1154FH1	
7	GUARD SCREW (FRONT)	PT1153R1		PT1180T1		PT1155F1		PT388T1	
8	QUILL GUARD	PT2580R1		PT2580T1		PT2580F1		PT2580H1	
9	CAP SCREW	114X224		114X424		114X432		114X432	
10	PIPE PLUG	PT1510		PT1510		PT1510		PT1510	
11	EXPANDER SCREW	PT1165RH1		PT1165RH1		PT1165RH1		PT1165RH1	
12	LOCK WASHER	183X103		183X103		183X103		183X103	
13	SMALL BRG. CAP	PT12R2		PT12T3		PT12F3		PT12H3	
14	DOWEL	153X1		153X2		153X4		153X4	
15	BRG. EXPANDER	PT523R1		PT523T1		PT523F1		PT523H2	
16	EXPANDER WICK	256X13		256X13		256X13		256X13	
17	SLEEVE BEARING, SMALL (11-12-15-16-18-20-21)	*AS512R2		*AS512T3		*AS512F3		*AS512H3	
18	CAPILLARY OILER	AS373KH2		AS373KH2		AS373KH2		AS373KH2	
19	OILER TUBE	PT522R1		PT522TH2		PT522TH2		PT522TH2	
20	BRASS SHIM	PT366R1		PT366T2		PT366F2		PT366H1	
21	LAMINATED SHIM	PT365R2		PT365T3		PT365F3		PT365H2	
22	PIN	160X105		160X105		160X142		160X142	
23	OILER	PT2678RH1		PT2678RH1		PT2678RH1		155X42	
24	OILER FLANGE	PT386R1		PT386TH1		PT386TH1		PT386TH1	
25	CLAMPING STUD	PT385R1		PT385TF1		PT385TF1		PT385H2	
26	WASHER	161X30		161X36		161X37		161X44	
27	NUT	138X31		138X35		138X35		138X39	
28	SET SCREWS		PT246T1			PT246H1	
29	JAM NUT	139X26			139X26		
30	SET SCREW	PT377NR1			PT377F1		
31	COVER KNOB		PT2579FH1		PT2579FH1	
32	BEARING PLATE (1A)	*AS532RH2		*AS532RH2		*AS532RH2		*AS532RH2	
33	PLUNGER GUARD (34-36)	*AS362R2		*AS362T2		*AS362F2		*AS362H2	
34	SCREW	101X612		101X614		101X714		101X716	
35	BULL GEAR GUARD (33)	*AS2581R1		*AS2581T1		*AS2581F1		*AS2581H1	
36	JAM NUT	139X23		139X23		139X25		139X25	
37	CAP SCREW	114X228		114X424		114X432		114X436	
38	LARGE BRG. CAP	PT11R2		PT11T2		PT11F3		PT11H4	
39	BRG. EXPANDER	PT524R1		PT524T1		PT524F1		PT524H2	
40	SLEEVE BEARING LARGE (11-12. 16. 18-39-41-42)	*AS511R2		*AS511T2		*AS511F2		*AS511H3	
41	BRASS SHIM	PT364R1		PT364T1		PT364F1		PT364H1	
42	LAMINATED SHIM	PT363R2		PT363T2		PT363F2		PT363H2	
43	SCREW		104X206	
44	PROTECTING RING (43-45)		*AS451H2	
45	GASKET		PT450H2	
46	BINDER SHOE	PT1075NR1			PT1075F1		
47	SPRING	PT374NR1			PT374F1		
48	Sq. Hd. SCREW	PT376NR1			PT376F1		
49	HEADSTOCK								
50	SCREW	132X140 2		132X 14 02		132 X 1402		132X 140 2	
51	OIL TROUGH	PT2505R2		PT2505 T1		PT2505F1		PT2505H1	