



Serial Number of Lathe and Unit
Code Number "MUST" Accompany Order

*Available only as sub-assembly. Parts included are indicated by the item numbers appearing in parenthesis after part name.

ITEM NO.	PART NAME	10" (1-1/16" & 1-1/16" COL.)	13" (1-1/16" COL.)	14 1/2" (1-1/16" COL.)	16" & 16-24" (1-1/16" COL.)
		PART NO.	PART NO.	PART NO.	PART NO.
53	Spindle Gear	PT30R1	PT30T2	PT30F2	PT30H1
54	Take Up Nut Screw	PT382RF1	PT382RF1	PT382RF1	PT382H1
55	Take Up Nut	*AS25R1 (54-56)	*AS25RF2 (54)	*AS25RF2 (54)	*AS25H1
56	Washer	PT26R2	PT26R2	PT26R2	PT26H1
57	Thrust Bearing	PT207R1	PT191T1	PT207FH1	PT207H1
58	Thrust Bearing	PT207R1	PT190T1	PT207FH1	PT207H1
59	Cone Pinion	*AS17R2 (60)	*AS17T4 (60)	*AS17F4 (60,61)	*AS17H2 (60,61)
60	Oilite Cone Bushing	PT3669T1	PT3669T1	PT3669F1	PT3669H1
61	Oilite Cone Bushing	PT29R1	PT29T1	PT3669F1	PT3669H1
62	Cone Flange	PT29R1	PT29T1	PT29F1	PT29H1
63	Spindle Cone 4 Step	PT29R1	*AS14T4 (59,60,61,62,65,66,78,79)	*AS14F4 (59,60,61,62,65,66,78,79)	*AS14H3 (59,60,61,62,65,66,78,79)
64	Spindle Cone 3 Step	PT29R1	*AS514T2 (59,60,61,62,65,66,78,79)	*AS514F2 (59,60,61,62,65,66,78,79)	*AS514H3 (59,60,61,62,65,66,78,79)
65	Pin	160x242	160x236	160x236	160x237
66	Oil Screw	PT381NH1	PT381NH1	PT381NH1	PT381NH1
67	Spindle Cone 3 Step	*AS14R3 (59,60,62,68,69,78)	PT381NH1	PT381NH1	PT381NH1
68	Pin	160x242	PT381NH1	PT381NH1	PT381NH1
69	Oil Screw	PT381NH1	PT381NH1	PT381NH1	PT381NH1
70	Spring	PT367NR1	PT367NR1	PT367NR1	PT367NR1
71	Plunger	PT214NR1	PT214NR1	PT214NR1	PT214NR1
72	Cutter Pin	PT214NR1	170x206	170x206	170x206
73	Washer	PT214NR1	161x16	161x16	161x16
74	Coil Spring	PT214NR1	162x18	162x18	101x204
75	Screw	PT214NR1	101x304	101x304	101x204
76	Clamp Gib	PT214NR1	PT213TF1	PT213TF1	PT213H1
77	Clamp	PT214NR1	PT16TF1	PT16TF1	PT16H1
78	Oilite Bushing	PT3669T1	PT3669T1	PT3669F1	PT3669H1
79	Oilite Cone Bushing	PT3669T1	PT3669T1	PT3669F1	PT3669H1
80	Bull Gear	*AS15R1 (70,71)	*AS15T6 (72,73,74,75,76,77,81)	*AS15F5 (72,73,74,75,76,77,81)	*AS15H5 (72,73,74,75,76,77,81)
81	Plunger	PT214NR1	PT214NR1	PT214NR1	PT214NR1
82	H. S. Spindle 11/16" Col. Cap.	PT200R1	PT200T2	PT200F2	PT200H1
83	Protecting Ring	PT200L1	PT200T2	PT200F2	PT200H1
84	Key	PT207-1	PT2072	PT2072	PT2076
85	Key	PT2072	PT2072	PT2072	PT2072
86	Spindle Sleeve #2 MT 11/16" Col. Cap.	CL205R	CL205L	CL205L	CL205L
	#3 MT 11/16" Col. Cap.	CL205RT	CL205L	CL205L	CL205H
	#2 MT 1-1/16" Col.	CL205L	CL205H	CL205H	CL205H
	#3 MT 1-1/16" Col.	CL205H	CL205H	CL205H	CL205H
87	Center Reg. #2 M.T.	CE2401	CE2401	CE2401	CE2401
	#3 MT	CE2402	CE2402	CE2402	CE2402
	Carbide #2 MT	CE1889	CE1889	CE1889	CE1889
	#3 MT	CE1890	CE1890	CE1890	CE1890
88	Face Plate 11/16" Col. Cap.	CL2175R	CL2175Q	CL2175Q	CL2175Q
	1-1/16" Col. Cap.	CL2175L	CL2175Q	CL2175Q	CL2175Q
89	Face Plate 11/16" Col. Cap.	CL2180R	CL2180Q	CL2180MH	CL2180MH
	1-1/16" Col. Cap.	CL2180L	CL2180Q	CL2180MH	CL2180MH
90	Order Item 94	CL2180L	CL2180Q	CL2180MH	CL2180MH
91	Taper Pin	168x313	168x212	168x516	168x314
92	Pin	160x50	160x50	160x50	160x50
93	Ecc. Bushing	PT21T1	PT21T1	PT21T1	PT21H1
94	Eccentric Shaft (90,91,102,103)	*AS202R1	*AS202T1	*AS202F1	*AS202H1
	Eccentric Shaft (90,91,92,94)	PT18R1	PT18T1	PT18F1	PT18H1
95	Quill Gear	PT2070	PT2071	PT2072	PT2073
96	Key	PT2070	PT2071	PT2072	PT2073
97	Quill Sleeve (96,98,99,100)	*AS19R1	*AS19T1	*AS19F1	*AS19H1
98	Oil Plug	PT437RH1	PT437RH1	PT437RH1	PT437RH1
99	Fibre Washer	PT378RH1	PT378RH1	PT378RH1	PT378RH1
100	Key	PT2070	PT2071	PT2072	PT2073
101	Quill Pinion	PT20R1	PT20T1	PT20F1	PT20H1
102	Taper Pin	168x313	168x313	168x514	168x314
103	Ecc. Bushing	Order Item 94	PT438T1	Order Item 94	PT438H1
104	Hex Nut	137x31	137x31	137x39	137x39
105	Stud Gear	See Gear Box Sheet	PT28T2	PT28F2	PT28H1
106	Reverse Gear	PT28R1	PT28T2	PT28F2	PT28H1
107	Stud (123,109,108)	*AS229R1	*AS229T2	*AS229F2	*PT229H2
108	Felt Wick-Round	256x7	256x7	256x7	256x8
109	Felt Wick-Flat	256x7	256x3	256x3	256x8
110	Oilite Bushing	PT687FH1	PT687FH1	PT687FH1	PT687FH1
111	Pin	160x45	160x45	160x45	160x45
112	Felt Wick	256x7	256x7	256x7	256x8
113	Oiler	155x48	155x48	155x48	155x48
114	Pin	160x26	160x28	160x30	160x30
115	Reverse Latch	PT638RT1	PT638RT1	PT638FH1	PT638FH1
116	Reverse Bracket (111, 112, 114, 115, 119, 120, 121, 123)	*AS635R2	*AS635T2	*AS635F2	*AS635H1
117	Screw	101x612	101x612	101x612	101x612
118	Reverse Lock	PT642R1	PT642T1	PT642FH1	PT642FH1
119	Spring	162x13	162x14	162x15	162x15
120	Plunger	PT640R1	PT640T1	PT640F2	PT640H1
121	Plug	PT1502	PT1502	PT1502	PT1502
122	Hex Nut	139x25	139x27	139x31	139x31
123	Felt Wick	256x3	256x3	256x3	256x3
124	Key	PT636T1	PT636T1	PT636FH3	PT636FH3
125	Reverse Shaft (104, 124)	*AS637R1	*AS637T1	*AS637F3	*AS637H3
126	Twin Gear (110)	PT27K28R1	*AS27K27T3	PT27K32F2	PT27K32H1
127	Twin Gear (110)	PT27K28R1	*AS27K27T3	PT27K28F2	PT27K36H1