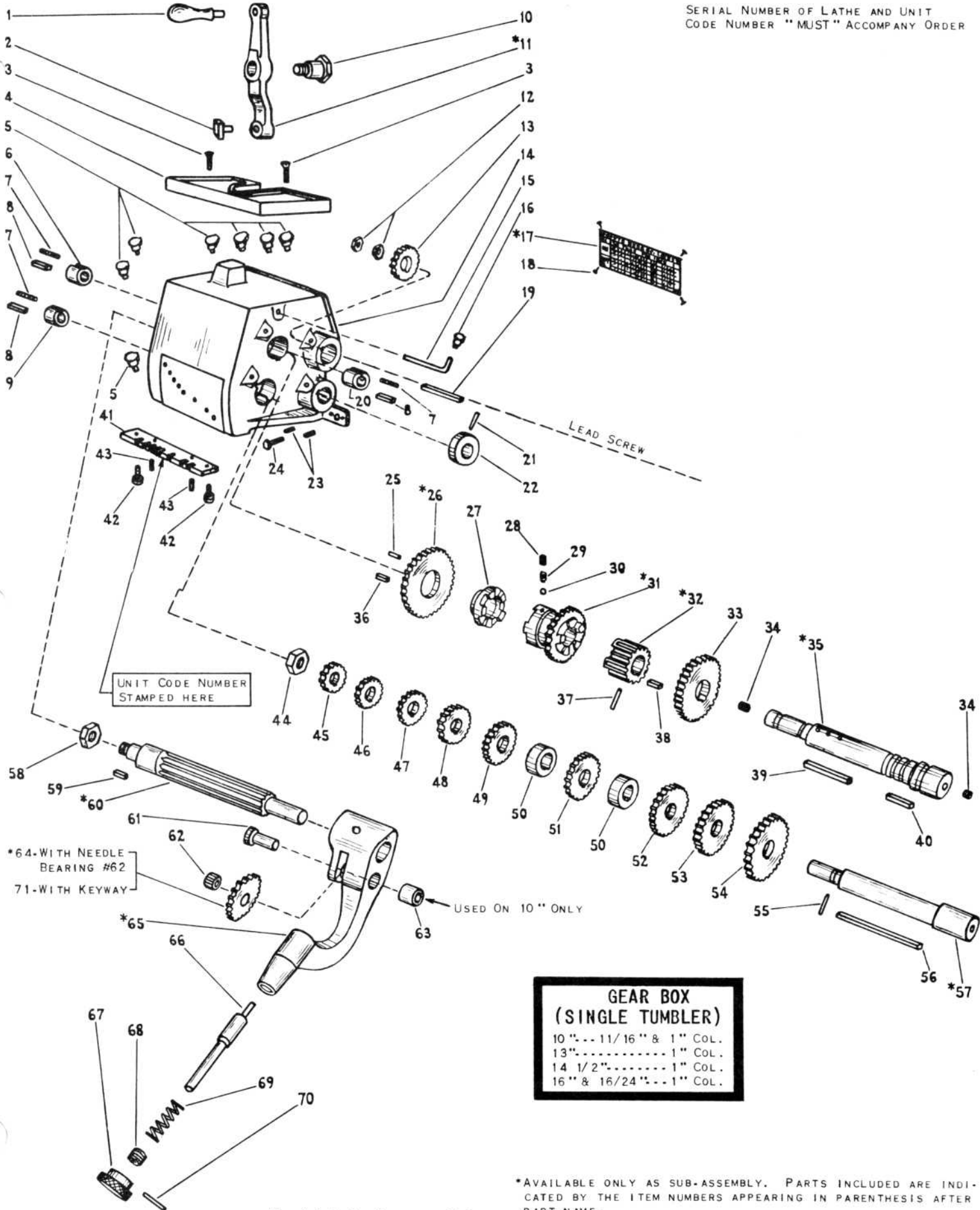


SERIAL NUMBER OF LATHE AND UNIT CODE NUMBER "MUST" ACCOMPANY ORDER



UNIT CODE NUMBER STAMPED HERE

**GEAR BOX
(SINGLE TUMBLER)**
 10" --- 11/16" & 1" COL.
 13" 1" COL.
 14 1/2" 1" COL.
 16" & 16/24" --- 1" COL.

*AVAILABLE ONLY AS SUB-ASSEMBLY. PARTS INCLUDED ARE INDICATED BY THE ITEM NUMBERS APPEARING IN PARENTHESIS AFTER PART NAME.

See List On Reverse Side

ITEM NO.	PART NAME	10" (11/16" & 1" COL.)		13" (1" COL.)		14 1/2" (1" COL.)		16" & 16/24" (1" COL.)	
		PART NO.		PART NO.		PART NO.		PART NO.	
1	HANDLE	PT1482		PT1483		PT1483		PT1483	
2	SHIFTING PLUG	PT430R1		PT430TH1		PT430TH1		PT430TH1	
3	SCREW	103X212		103X212		103X212		103X212	
4	TRAY	PT634R1		PT634T1		PT634FH1		PT634FH1	
5	OILER	155X38		155X38		155X38		155X38	
6	BUSHING	PT429R1		PT601T1		PT601FH1		PT601FH1	
7	LOCK SCREW	PT632RH1		PT632RH1		PT632RH1		PT632RH1	
8	FELT WICK	256X3		256X3		256X3		256X3	
9	BUSHING	PT601R1		PT601T1		PT601FH1		PT601FH1	
10	SHOULDER SCREW	PT618R1		PT618T1		PT618FH1		PT618FH1	
11	CLUTCH LEVER (1)	*AS617R1		*AS617T1		*AS617FH1		*AS617FH1	
12	NUT	PT1053NR1		PT1054T1		PT1055FH1		PT1055FH1	
13	LEAD SCREW GEAR	PT628R1		PT628T1		PT628FH1		PT628FH1	
14	GEAR BOX	WRITE FOR INFORMATION		WRITE FOR INFORMATION		WRITE FOR INFORMATION		WRITE FOR INFORMATION	
15	OIL TUBE	PT2853R1		PT2853TH1		PT2853TH1		PT2853TH1	
16	OILER	155X46		155X46		155X46		155X46	
17	INDEX PLATE (18)	*AS1541R2		*AS1541T2		*AS1541FH2		AS1541FH2	
18	DRIVE SCREW	130X103		130X103		130X103		130X103	
19	FELT WICK	256X3		256X3		256X3		256X3	
20	BUSHING					PT613FH1		PT613FH1	
21	TAPER PIN	168X210		168X412		168X514		168X514	
22	MAIN DR. COLLAR	PT604R1		PT604T1		PT604FH1		PT604FH1	
23	SET SCREW			122X716		122X816		122X816	
24	CAP SCREW			112X220		112X428		112X424	
25	PIN	160X44		160X46		160X48		160X48	
26	CL.GEAR (25-27-36)	*AS424R1		*AS424T1		*AS424FH1		*AS424FH1	
27	GEAR CLUTCH	PT423R1		PT423T1		PT423FH1		PT423FH1	
28	SET SCREW	PT631RT1		PT631RT1		122X604		122X604	
29	COIL SPRING	162X1		162X1		162X2		162X2	
30	STEEL BALL	172X12		172X12		172X16		172X16	
31	CL.GEAR (28-29-30)	*AS427R1		*AS427T1		*AS427FH1		*AS427FH1	
32	CL.PINION (37-38)	*AS426R1		*AS426T1		*AS426FH1		*AS426FH1	
33	CL.SHAFT GEAR	PT428R1		PT428T1		PT428FH1		PT428FH1	
34	SET SCREW	122X504		122X504		122X504		122X504	
35	CL.GR.SHAFT (34-39-40)	*AS422R1		*AS422T1		*AS422FH1		*AS422FH1	
36	FELT WICK	256X3		256X2		256X2		256X2	
37	PIN	PT1807		PT1808		PT1807		PT1807	
38	FELT WICK	256X2		256X2		256X2		256X2	
39	KEY	163X12		163X14		163X16		163X16	
40	PIN OR KEY	160X44		163X2		163X2		163X2	
41	GUIDE BAR	PT607R1		PT607T1		PT607FH1		PT607FH1	
42	SCREW	111X108		111X108		111X108		111X108	
43	PIN	160X46		160X48		160X48		160X48	
44	JAM NUT	PT659R1		PT659T1		PT659FH1		PT659FH1	
45	CONE GEAR, 16T.	PT615K16R1		PT615K16T1		PT615K16FH1		PT615K16FH1	
46	CONE GEAR, 18T.	PT615K18R1		PT615K18T1		PT615K18FH1		PT615K18FH1	
47	CONE GEAR, 20T.	PT615K20R1		PT615K20T1		PT615K20FH1		PT615K20FH1	
48	CONE GEAR, 22T.	PT615K22R1		PT615K22T1		PT615K22FH1		PT615K22FH1	
49	CONE GEAR, 23T.	PT615K23R1		PT615K23T1		PT615K23FH1		PT615K23FH1	
50	SPACE COLLAR	PT616R1		PT616T1		PT616FH1		PT616FH1	
51	CONE GEAR, 24T.	PT615K24R1		PT615K24T1		PT615K24FH1		PT615K24FH1	
52	CONE GEAR, 26T.	PT615K26R1		PT615K26T1		PT615K26FH1		PT615K26FH1	
53	CONE GEAR, 28T.	PT615K28R1		PT615K28T1		PT615K28FH1		PT615K28FH1	
54	CONE GEAR, 32T.	PT615K32R1		PT615K32T1		PT615K32FH1		PT615K32FH1	
55	TAPER PIN	168X108		168X110		168X110		168X110	
56	KEY	163X17		164X27		164X33		164X33	
57	CONE GEAR SHAFT (44-55-56)	*AS614R1		*AS614T1		*AS614FH1		*AS614FH1	
58	NUT	139X35		139X35		PT215H1		PT215H1	
59	KEY	164X4		164X4		164X9		164X9	
60	MAIN DR. PINION (21-22-58-59)	*AS420R1		*AS420T1		*AS420FH1		*AS420FH1	
61	TUMBLER STUD	PT643R1		153X8		153X12		153X12	
62	NEEDLE BEARING	PT384NK1		PT384NK1		PT384FH1		PT384FH1	
63	BUSHING	PT644R1							
64	IDLER GEAR (62)	*AS605R2		*AS605T2		*AS605FH2		*AS605FH2	
65	TUMBLER (61-62-63-64-66-67-68-69-70)	*AS602R3		*AS602T3		*AS602FH4		*AS602FH4	
66	TUMB. PLUNGER	PT608R1		PT608T2		PT608FH1		PT608FH1	
67	KNOB	PT609R1		PT609TH1		PT609TH1		PT609TH1	
68	BUSHING	PT610R1		PT610TH1		PT610TH1		PT610TH1	
69	COIL SPRING	162X24		162X22		162X22		162X22	
70	PIN	160X29		160X39		160X33		160X33	
71	IDLER GEAR	PT605R1		PT605T1		PT605FH1		PT605FH1	