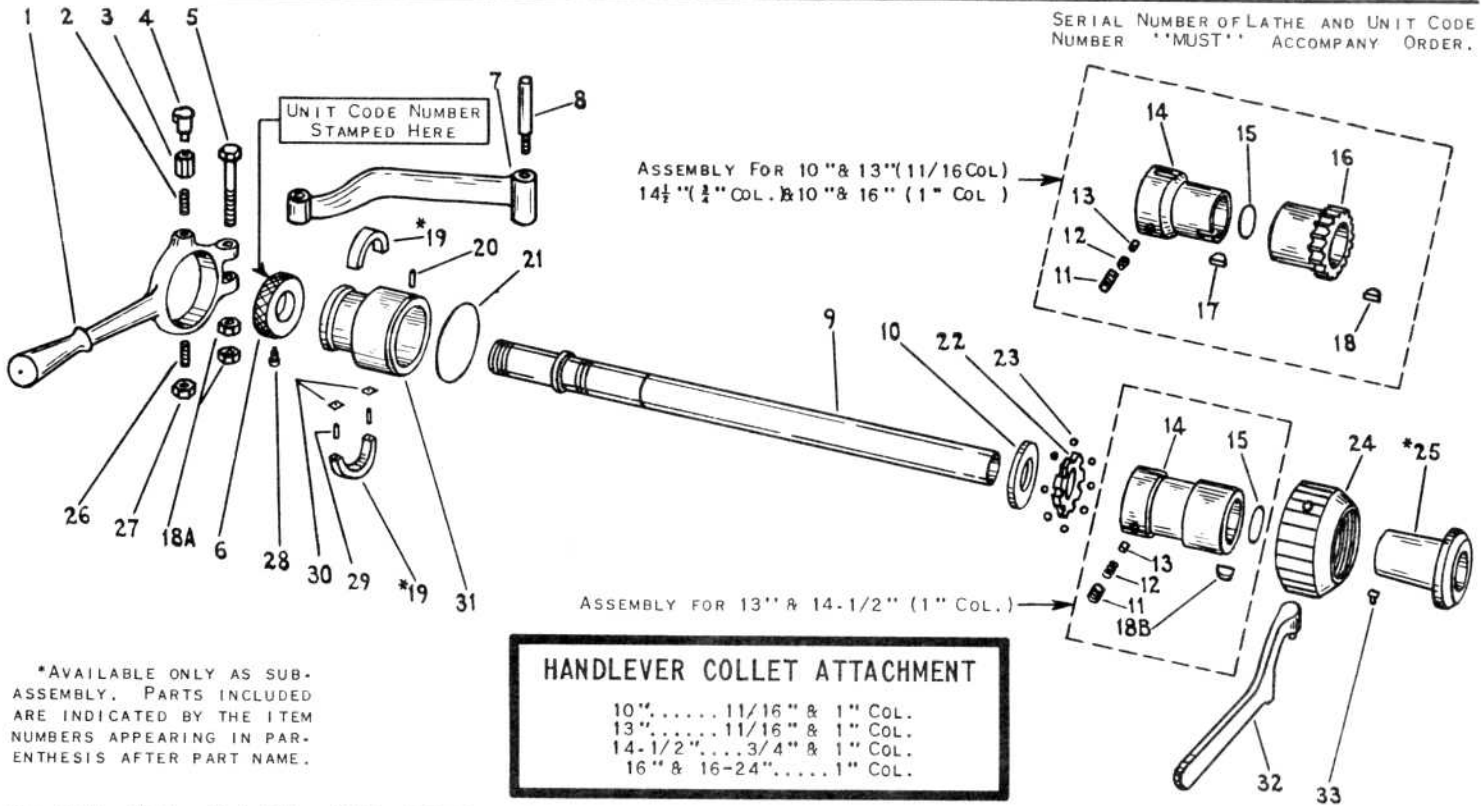


SERIAL NUMBER OF LATHE AND UNIT CODE NUMBER "MUST" ACCOMPANY ORDER.



\*AVAILABLE ONLY AS SUB-ASSEMBLY. PARTS INCLUDED ARE INDICATED BY THE ITEM NUMBERS APPEARING IN PARENTHESIS AFTER PART NAME.

**HANDLEVER COLLET ATTACHMENT**  
 10"..... 11/16" & 1" COL.  
 13"..... 11/16" & 1" COL.  
 14-1/2"..... 3/4" & 1" COL.  
 16" & 16-24"..... 1" COL.

FOR 10" - 13" - 14-1/2" - 16" & 16-24" , 1" COLLET CAPACITY LATHES. FOR USE WITH #5 COLLET

ITEM NO.	PART NAME	10" (1" COL.)		13" (1" COL.)		14-1/2" (1" COL.)		16" & 16-24" (1" COL.)	
		PART NO.		PART NO.		PART NO.		PART NO.	
1	YOKE LEVER	PT990LT1		PT990LT1		PT990FH1		PT990FH1	
2	LEVER SCR. UPPER	PT492LH1		PT492LH1		PT492LH1		PT492LH1	
3	NUT	PT494LH1		PT494LH1		PT494LH1		PT494LH1	
4	OILER	155 x 5		155 x 5		155 x 5		155 x 5	
5	YOKE BOLT	PT991RT1		PT991RT1		PT991FH1		PT991FH1	
6	CL. STOP NUT	PT978LH1		PT978LH1		PT978LH1		PT978LH1	
7	LEVER BRACKET	PT993R1		PT993T2		PT993F2		PT993H1	
8	BRACKET STUD	PT997R1		PT997T1		PT997F1		PT997H1	
9	DRAW BAR	PT975L1		PT975T2		PT975F2		PT975H1	
10	COLLAR	PT981LH2		PT981LH2		PT981LH2		PT981LH2	
11	SET SCREWS	PT489NH1		PT489NH1		PT489NH1		PT489NH1	
12	SPRING	162 x 52		162 x 52		162 x 52		162 x 52	
13	SHOE	PT984NH1		PT984NH1		PT984NH1		PT984NH1	
14	CLUTCH SLEEVE	PT979L2		PT979TF3		PT979TF3		PT979H2	
15	DRAW BAR SPRING	PT976LH1		PT976LH1		PT976LH1		PT976LH1	
16	SPINDLE REV. GEAR	PT980L1		.....		.....		PT980H1	
17	WOODRUFF KEY	PT2070		.....		.....		PT2071	
18	KEY	PT2070		.....		.....		PT2072	
18A	JAM NUT	PT1062-1		PT1062-1		PT1060FH1		PT1060FH1	
18B	KEY	.....		PT2070		PT2070		.....	
19	YOKE SEGMENT (29-30)	*AS988LH1		*AS988LH1		*AS988LH1		*AS988LH1	
20	PIN	PT1826-1		PT1826-1		PT1826-1		PT1826-1	
21	YOKE SPRING	PT983LH1		PT983LH1		PT983LH1		PT983LH1	
22	BALL RETAINER	PT488LH2		PT488LH2		PT488LH2		PT488LH2	
23	STEEL BALL	172 x 20		172 x 20		172 x 20		172 x 20	
24	KNOCK OUT NUT	PT995LT1		PT995LT1		PT995FH1		PT995FH1	
25	COLLET SLEEVE (33)	*AS795LH1		*AS795LH1		*AS795LH1		*AS795LH1	
26	LEVER SCR. LOWER	PT994LH1		PT994LH1		PT994LH1		PT994LH1	
27	JAM NUT	PT1062-1		PT1062-1		PT1062-1		PT1062-1	
28	STOP NUT SCREW	PT490NH1		PT490NH1		PT490NH1		PT490NH1	
29	PIN	160 x 18		160 x 18		160 x 18		160 x 18	
30	FELT WICK	256 x 11		256 x 11		256 x 11		256 x 11	
31	YOKE CONE	PT986LH2		PT986LH2		PT986LH2		PT986LH2	
32	SPANNER WRENCH	CE2736		CE2736		CE2736		CE2736	
33	SLEEVE KEY	PT493NH1		PT493NH1		PT493NH1		PT493NH1	

CONTINUED ON REVERSE SIDE.

ITEM NO.	PART NAME	10" (11/16" COL.)		13" (11/16" COL.)		14-1/2" (3/4" COL.)		FOR 10" & 13", 11/16" COLLET CAPACITY LATHES FOR USE WITH #2 COLLET.  FOR 14-1/2", 3/4" COLLET CAPACITY LATHES FOR USE WITH #4 COLLET
		PART NO.		PART NO.		PART NO.		
1	YOKE LEVER	PT990R & T1		PT990R & T1		PT990FH1		
2	LEVER SCR. UPPER	PT492NR & T1		PT492NR & T1		PT492L & FH1		
3	NUT	PT494NR & T1		PT494NR & T1		PT494L & FH1		
4	OILER	155 x 5		155 x 5		155 x 5		
5	YOKE BOLT	PT991RT1		PT991RT1		PT991FH1		
6	CL. STOP NUT	PT978R & T1		PT978R & T1		PT978F1		
7	LEVER BRACKET	PT993R1		PT993T1		PT993F1		
8	BRACKET STUD	PT997R1		PT997T1		PT997F1		
9	DRAW BAR	PT975R1		PT975T1		PT975F1		
10	COLLAR	PT981R & T2		PT981R & T2		PT981F2		
11	SET SCREWS	PT489NH1		PT489NH1		PT489NH1		
12	SPRING	162 x 52		162 x 52		162 x 52		
13	SHOE	PT984NH1		PT984NH1		PT984NH1		
14	CLUTCH SLEEVE	PT979R & T2		PT979R & T2		PT979F2		
15	DRAW BAR SPRING	PT976R1		PT976R1		PT976F1		
16	SPINDLE REV. GEAR	PT980R1		PT980T1		PT980F1		
17	WOODRUFF KEY	PT2071		PT2071		PT2071		
18	KEY	PT2070		PT2071		PT2072		
18A	JAM NUT	PT1059RH1		139 x 28		139 x 32		
19	YOKE SEGMENT (29-30)	*AS988R & T1		*AS988R & T1		*AS988LH1		
20	PIN	PT1826-1		PT1826-1		PT1826-1		
21	YOKE SPRING	PT983R & T1		PT983R & T1		PT983F1		
22	BALL RETAINER	PT488R & T2		PT488R & T2		PT488F2		
23	STEEL BALL	172 x 20		172 x 20		172 x 20		
24	KNOCK OUT NUT	PT995R1		PT995T1		PT995F1		
25	COLLET SLEEVE (33)	*AS795R & T1		*AS795R & T1		*AS795F1		
26	LEVER SCR. LOWER	PT377NR1		PT377NR1		PT994L & FH1		
27	JAM NUT	PT1058NR1		PT1058NR1		PT1059RH1		
28	STOP NUT SCREW	PT490NH1		PT490NH1		PT490NH1		
29	PIN	160 x 18		160 x 18		160 x 18		
30	FELT WICK	256 x 11		256 x 11		256 x 11		
31	YOKE CONE	PT986R & T2		PT986R & T2		PT986F2		
32	SPANNER WRENCH	CE2735		CE2735		CE2737		
33	SLEEVE KEY	PT493NH1		PT493NH1		PT493NH1		