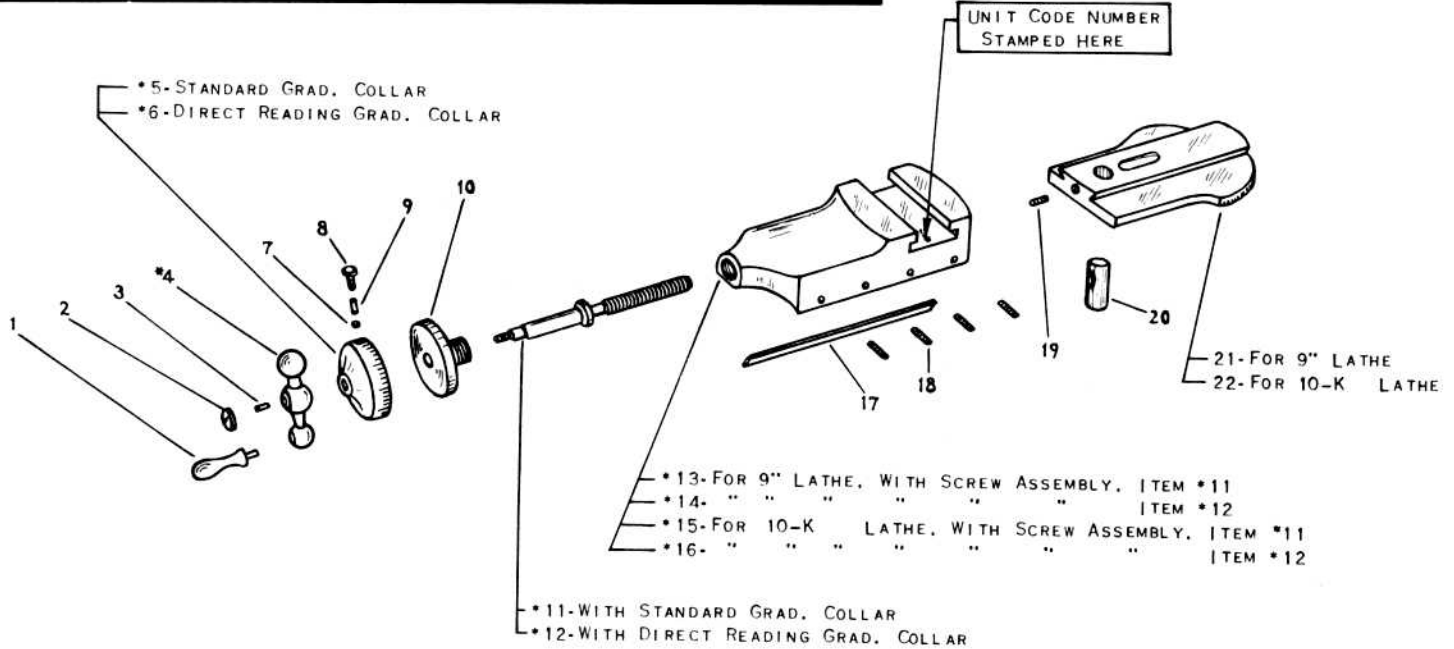


STANDARD GRADUATED COLLARS - EACH GRADUATION REPRESENTS A MOVEMENT OF THE CROSS SLIDE OF .001" OR A REDUCTION IN THE DIAMETER OF THE WORK OF .002"

DIRECT READING GRADUATED COLLARS - EACH GRADUATION REPRESENTS A MOVEMENT OF THE CROSS SLIDE OF .0005" OR A REDUCTION IN THE DIAMETER OF THE WORK OF .001".

**9" & 10-K COMPOUND REST TOP-LARGE DIA.(1 3/4") COLLAR**

STANDARD AND DIRECT READING GRADUATIONS FOR MODEL A, B, AND C



\*AVAILABLE ONLY AS SUB-ASSEMBLY. PARTS INCLUDED ARE INDICATED BY THE ITEM NUMBERS APPEARING IN PARENTHESIS AFTER PART NAME.

SERIAL NUMBER OF LATHE AND UNIT CODE NUMBER "MUST" ACCOMPANY ORDER

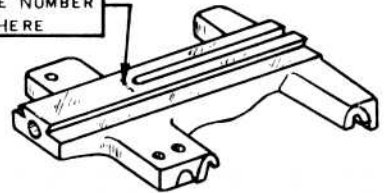
| ITEM NO. | PART NAME                        | PART NO.   |
|----------|----------------------------------|------------|
| 1        | HANDLE                           | PT1480     |
| 2        | RETAINING NUT                    | PT295NR1   |
| 3        | PIN                              | 160X17     |
| 4        | BALL CRANK (1)                   | *AS277NR1  |
| 5        | GRADUATED COLLAR (7-8-9)         | *AS110NR2  |
| 6        | GRADUATED COLLAR (7-8-9)         | *AS1269NR1 |
| 7        | SHOE                             | PT1080NK1  |
| 8        | THUMB SCREW                      | PT1857     |
| 9        | PIN                              | 160X17     |
| 10       | COMP. REST BUSHING               | PT94NR2    |
| 11       | COMP. REST SCREW (2-3-4-5-10-20) | *AS230NK3  |
| 12       | COMP. REST SCREW (2-3-4-6-10-20) | *ASD230NK3 |
| 13       | COMP. REST TOP (*11-17-18-19-21) | *ASL90N1   |
| 14       | COMP. REST TOP (*12-17-18-19-21) | *ASD90N1   |

| ITEM NO. | PART NAME                        | PART NO. |
|----------|----------------------------------|----------|
| 15       | COMP. REST TOP (*11-17-18-19-22) | *ASL90K1 |
| 16       | COMP. REST TOP (*12-17-18-19-22) | *ASD90K1 |
| 17       | COMP. REST GIB                   | PT257NK1 |
| 18       | SCREW                            | 122X444  |
| 19       | SCREW                            | 122X508  |
| 20       | COMP. REST NUT                   | PT95NK1  |
| 21       | COMP. REST SWIVEL                | PT91N1   |
| 22       | COMP. REST SWIVEL                | PT91K1   |

STANDARD GRADUATED COLLARS - EACH GRADUATION REPRESENTS A MOVEMENT OF THE CROSS SLIDE OF .001" OR A REDUCTION IN THE DIAMETER OF THE WORK OF .002".

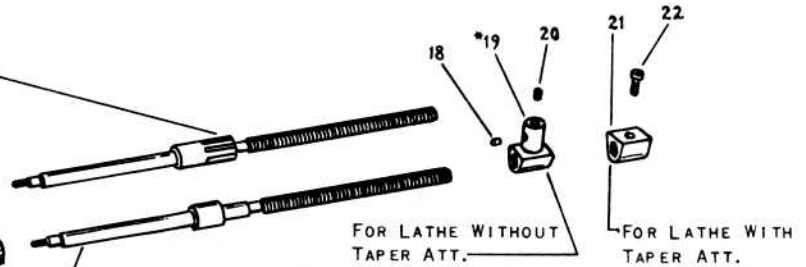
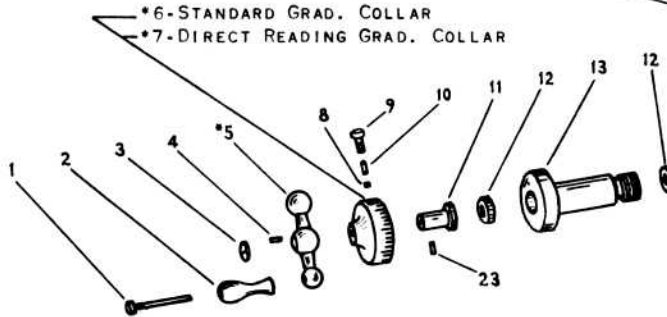
DIRECT READING GRADUATED COLLARS - EACH GRADUATION REPRESENTS A MOVEMENT OF THE CROSS SLIDE OF .0005" OR A REDUCTION IN THE DIAMETER OF THE WORK OF .001".

UNIT CODE NUMBER  
STAMPED HERE



TOP VIEW OF SADDLE SHOWING LOCATION OF CODE NUMBER

- \*14-FOR MODEL A & B WITH STANDARD GRAD. COLLAR-WITHOUT TAPER ATT.
- \*15- " " " " " " " " -WITH TAPER ATT.
- \*16- " " " " " DIR. RDG. " " -WITHOUT TAPER ATT.
- \*17- " " " " " " " " " -WITH TAPER ATT.



- \*24-FOR MODEL C WITH STANDARD GRAD. COLLAR-WITHOUT TAPER ATT.
- \*25- " " " " " " " " -WITH TAPER ATT.
- \*26- " " " " " DIR. RDG. " " -WITHOUT TAPER ATT.
- \*27- " " " " " " " " " -WITH TAPER ATT.

SERIAL NUMBER OF LATHE AND UNIT  
CODE NUMBER "MJST" ACCOMPANY ORDER

**9" & 10-K CROSS FEED SCREW-LARGE DIA. (1 3/4") COLLAR**  
STANDARD AND DIRECT READING GRADUATIONS  
FOR MODEL A, B, AND C

\*AVAILABLE ONLY AS SUB-ASSEMBLY. PARTS INCLUDED ARE INDICATED BY THE ITEM NUMBERS APPEARING IN PARENTHESIS AFTER PART NAME.

| ITEM NO. | PART NAME                                      | PART NO.    |
|----------|--|-------------|
| 1        | STUD   | PT1241      |
| 2        | HANDLE   | PT1491      |
| 3        | RETAINING NUT                                  | PT295NR1    |
| 4        | PIN  | 160X17      |
| 5        | BALL CRANK (1-2)                               | *AS1264NK1  |
| 6        | GRADUATED COLLAR (8-9-10)                      | *AS64NK2    |
| 7        | GRADUATED COLLAR (8-9-10)                      | *AS1266NK2  |
| 8        | SHOE   | PT1080NK1   |
| 9        | THUMB SCREW                                    | PT1857      |
| 10       | PIN  | 160X16      |
| 11       | C. F. SLEEVE                                   | PT69R1      |
| 12       | BEARING  | AS841R1     |
| 13       | CROSS FEED BUSHING                             | PT63NK3     |
| 14       | CROSS FEED SCREW (3-4-*5-*6-11-12-13-*19-23)   | *AS224NK4   |
| 15       | CROSS FEED SCREW (3-4-*5-*6-11-12-13-21-22-23) | *ATA224NK4  |
| 16       | CROSS FEED SCREW (3-4-*5-*7-11-12-13-*19-23)   | *ASD224NK4  |
| 17       | CROSS FEED SCREW (3-4-*5-*7-11-12-13-21-22-23) | *ADTA224NK4 |
| 18       | PIN  | PT358NK1    |

| ITEM NO. | PART NAME                                      | PART NO.     |
|----------|--|--------------|
| 19       | CROSS FEED NUT (18-20)                         | *AS65NK1     |
| 20       | SCREW  | PT359NK1     |
| 21       | CROSS FEED NUT                                 | PT486NK1     |
| 22       | SCREW  | PT66NK1      |
| 23       | PIN  | 160X247      |
| 24       | CROSS FEED SCREW (3-4-*5-*6-11-12-13-*19-23)   | *AS224JNK4   |
| 25       | CROSS FEED SCREW (3-4-*5-*6-11-12-13-21-22-23) | *ATA224JNK4  |
| 26       | CROSS FEED SCREW (3-4-*5-*7-11-12-13-*19-23)   | *ASD224JNK4  |
| 27       | CROSS FEED SCREW (3-4-*5-*7-11-12-13-21-22-23) | *ADTA224JNK4 |