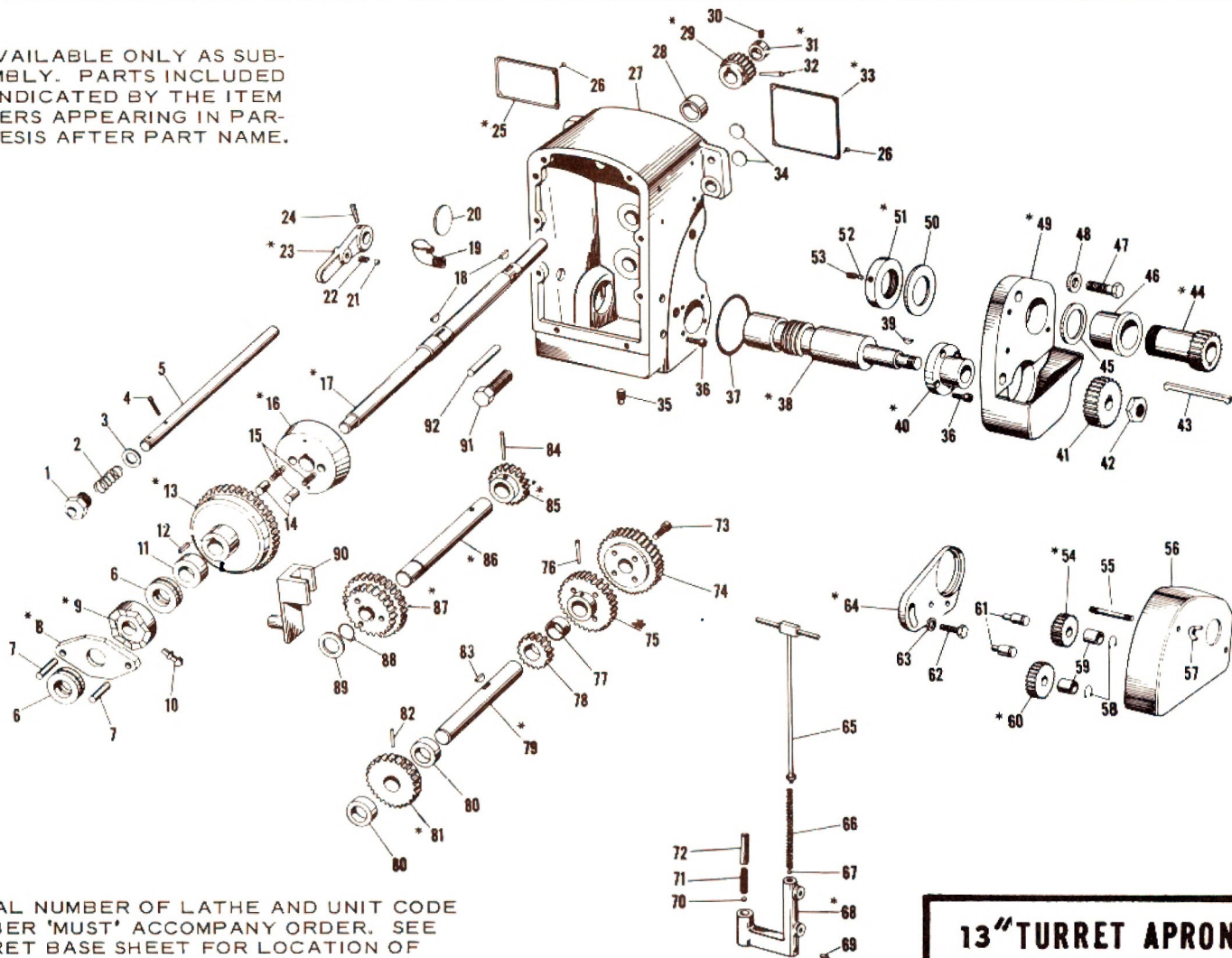


ITEM NO.	PART NAME	PART NO.	NO. REQD.
26	DRIVE SCREW	130 X 3	8
27	TURRET APRON	WRITE FOR INFORMATION	
28	BUSHING	PT3085T1	1
29	RACK PINION (32)	*AS3034T1	1
30	SET SCREW	120 X 4	1
31	TURNSTILE SHAFT COLLAR (30)	*AS3454T1	1
32	TAPER PIN	168 X 212	1
33	DIRECTION FEED PLATE (26)	*AS3463T1	1
34	PLUG	PT4946-2	2
35	PIPE PLUG	PT1511	1
36	CAP SCREW	114 X 608	6.
37	"O" RING	PT4733T1	1
38	WORM (39-42)	*AS3049T1	1
39	WOODRUFF KEY	PT2070-1	1
40	THRUST BEARING (36)	*AS4761T1	1
41	WORM SHAFT GEAR	PT4743T1	1
42	JAM NUT	137 X 35	1
43	LEAD SCREW KEY	PT4754T1	1
44	LEAD SCREW GEAR (43)	*AS4758T1	1
45	THRUST WASHER	PT4766T1	1
46	GEAR BUSHING	PT4753T1	1
47	CAP SCREW	112 X 224	2
48	WASHER	161 X 64	2
49	END BRACKET (47-48)	*AS4731T1	1
50	THRUST WASHER	PT4765T1	1
51	LEAD SCREW GEAR NUT (52-53)	*AS4755T1	1
52	BINDER SHOE	PT1077TH1	1
53	HOLL HD CUP PT SET SCREW	120 X 4	1
54	IDLER GEAR (58-59)	*AS4762T1	1
55	BRACKET COVER STUD	PT4745T1	1
56	END BRACKET COVER	PT4732T1	1
57	WING NUT	141 X 19	1
58	TRU-ARC RETAINING RING	165 X 50	2
59	IDLER GEAR BUSHING	PT4764T1	2
60	IDLER GEAR (58-59)	*AS4763T1	1
61	GEAR STUD	PT4748T1	2
62	HEX HD CAP SCREW	112 X 116	1
63	FINISHED WASHER	161 X 66	1
64	IDLER GEAR BRACKET (58-61)	*AS4752T2	1
65	OIL PUMP TUBE ASSEMBLE	AS4772T1	1
66	SPRING	162 X 56	1
67	BALL	172 X 12	1
68	OIL PUMP (65-66-67-69-70-71-72)	*AS3089T1	1
69	STRAIGHT PIN	160 X 241	1
70	BALL	172 X 14	1
71	SPRING	162 X 29	1
72	OIL PUMP PLUNGER	PT3090T1	1
73	SOC HD CAP SCREW	114 X 16	4
74	WORM GEAR	PT3052T1	1
75	DRIVE GEAR (73-76)	*AS4750T1	1
76	TAPER PIN	168 X 410	1
77	SPACER	PT4767T1	1
78	DRIVE GEAR	PT4737T1	1
79	WORM GEAR SHAFT (83)	*AS3069T1	1
80	SPACER	PT4769T1	2
81	CAM GEAR (82)	*AS4749T1	1
82	TAPER PIN	168 X 409	1
83	WOODRUFF KEY	PT2070-1	1
84	TAPER PIN	168 X 410	1
85	GEAR PINION (84)	*AS4751T1	1
86	SLIDING GEAR SHAFT (84-88)	*AS4744T1	1
87	SLIDING GEAR ASSEMBLY	AS4740T1	1
88	TRU-ARC RING	165 X 75	1
89	FINISHED WASHER	161 X 43	1
90	GEAR SHIFTER ARM	AS4735T1	1
91	HEX HD CAP SCREW	112 X 420	2
92	PIN	153 X 5	2

** WRITE FOR INFORMATION

* AVAILABLE ONLY AS SUB-ASSEMBLY. PARTS INCLUDED ARE INDICATED BY THE ITEM NUMBERS APPEARING IN PARENTHESIS AFTER PART NAME.



SERIAL NUMBER OF LATHE AND UNIT CODE NUMBER 'MUST' ACCOMPANY ORDER. SEE TURRET BASE SHEET FOR LOCATION OF UNIT CODE NUMBER.

13" TURRET APRON

ITEM NO.	PART NAME	PART NO.	NO. REQD.
1	KNOCK OUT SHAFT BUSHING	PT3072H1	1
2	SPRING	162 X 20	1
3	FINISHED WASHER	161 X 26	1
4	COTTER PIN	170 X 206	1
5	KNOCK OUT SHAFT	PT3032T1	1
6	BEARING	PT3042T1	2
7	STRAIGHT PIN	160 X 117	2
8	STATIONARY CAM (7)	*AS3068H1	1
9	REVOLVING CAM (10)	*AS4756T1	1
10	CLUTCH OPERATING PIN	PT4739T1	1
11	SPACER COLLAR	PT4768T1	1
12	FELT WICK	256 X 3	1
13	CLUTCH GEAR (12)	*AS3058T1	1
14	CLUTCH RELEASE	PT3060H1	2
15	SPRING	162 X 34	2
16	CLUTCH CONE (14-15)	*AS3062T1	1
17	TURNSTILE SHAFT (18)	*AS3033T1	1
18	WOODRUFF KEY #9	PT2072	2
19	OILER	155 X 4	1
20	PLUG	PT4770T1	1
21	BALL	172 X 20	1
22	SPRING	162 X 3	1
23	GEAR SHIFTER LEVER (21-22-24)	*AS4736T1	1
24	TAPER PIN	168 X 410	1
25	POWER TURRET FEED PLATE (26)	*AS3462T1	1

CONTINUED ON REVERSE SIDE