



SERIAL NUMBER OF LATHE AND UNIT CODE NUMBER 'MUST' ACCOMPANY ORDER. SEE TURRET BASE SHEET FOR LOCATION OF UNIT CODE NUMBER.

* AVAILABLE ONLY AS SUB-ASSEMBLY. PARTS INCLUDED ARE INDICATED BY THE ITEM NUMBERS APPEARING IN PARENTHESIS AFTER PART NAME.

13" APRON TURNSTILE

ITEM NO.	PART NAME	PART NO.	NO. REQD.
1	BAKELITE BALL	PT406K & FH1	4
2	TURNSTILE HANDLE (1-5)	*AS3044T1	4
3	CLUTCH ADJUSTING WRENCH	PT3099H2	1
4	CLUTCH ADJUSTING NUT	PT3057H1	1
5	TAPER PIN	168 X 409	4
6	KEY	164 X 11	1
7	TURNSTILE HUB (5-8-9-10-12)	*AS3043T1	1
8	BALL	172 X 14	1
9	SPRING	162 X 34	1
10	SET SCREW	122 X 605	1
11	SLEEVE	PT4746T1	1
12	SET SCREW	120 X 206	1
13	HEX WRENCH	CE2386	1
14	RELEASE PUSH ROD HEAD	PT3065T1	1
15	STRAIGHT PIN	160 X 22	1
16	RELEASE PUSH ROD	PT3066T1	1
17	COIL SPRING	162 X 26	1
18	CLUTCH RELEASE CAM	PT3078H1	1
19	CLUTCH RELEASE PLUNGER	PT3064H1	1
20	CLUTCH LEVER (14-15-16-17-18-19-21-22-23)	*AS3063T1	1
21	BUMPER	PT4747T1	1
22	STRAIGHT PIN	160 X 52	1
23	TAPER PIN	168 X 410	1
24	PLUG	PT4946-2	4
25	STRAIGHT PIN	160 X 119	1
26	STRAIGHT PIN	160 X 236	2
27	HEX HD CAP SCREW	112 X 12	8
28	FELT WICK	256 X 3	1
29	APRON COVER (28)	*AS4730T1	1
30	GASKET	PT4775T1	1
31	STRAIGHT PIN	160 X 82	1
32	CLUTCH LEVER SPRING	PT3071H1	1
33	CLUTCH OPERATING CAM (34)	*AS4738T1	1
34	TAPER PIN	168 X 411	1
35	CLUTCH LEVER SHAFT	PT4757T1	1