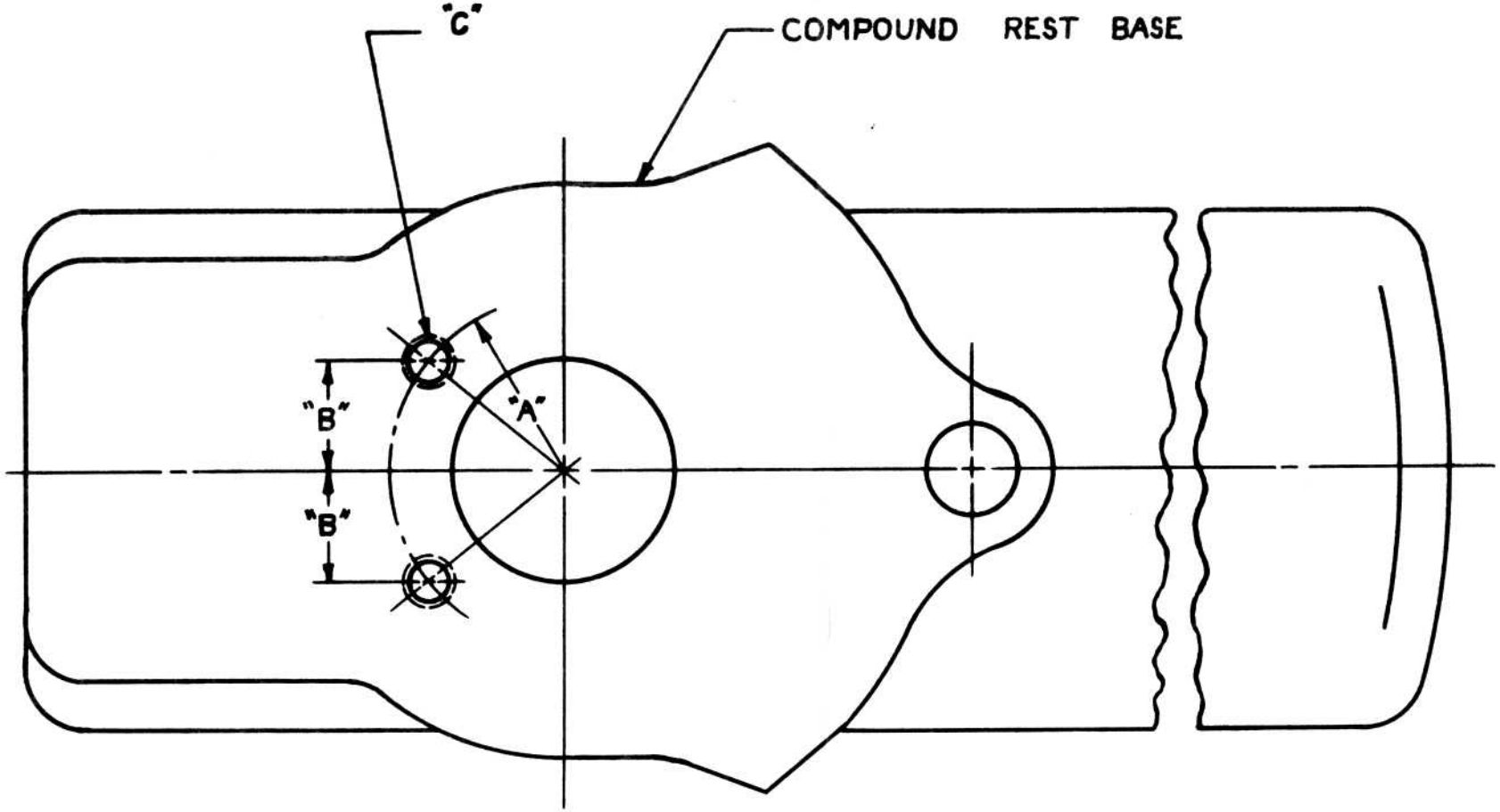
No. ATT. 21



SIZE LATHE	A	B	C
9W	$1\frac{1}{16}$	$\frac{3}{4}$	"F" DRILL $\frac{5}{16}$ — 18 N.C.
10	$1\frac{1}{4}$	$\frac{7}{8}$	"F" DRILL $\frac{5}{16}$ — 18 N.C.
11	$1\frac{5}{16}$	$\frac{15}{16}$	"F" DRILL $\frac{5}{16}$ — 18 N.C.
13	$1\frac{3}{4}$	$1\frac{9}{32}$	$\frac{27}{64}$ DRILL $\frac{1}{2}$ — 13 N.C.
$14\frac{1}{2}$	$1\frac{7}{8}$	$1\frac{3}{8}$	$\frac{27}{64}$ DRILL $\frac{1}{2}$ — 13 N.C.
16	2	$1\frac{7}{16}$	$\frac{27}{64}$ DRILL $\frac{1}{2}$ — 13 N.C.

DATE	LET.	WAS	DR.	NOTICE

UNIT TAPPED HOLES FOR MILLING ATTACHMENT

SHEET NO. 1 | NO. SHEETS 1

SCALE NONE

SOUTH BEND LATHE, INC.
SOUTH BEND, IND., U.S.A.

DRAWN BY	C'KD. BY	TRACED BY	C'KD. BY
R.D.		G.R.F.	
9-6-38		3-25-47	