

No. 27—11-IN. SOUTH BEND BENCH SCREW CUTTING ENGINE LATHE

Fitted with Automatic Longitudinal Feed, Automatic Cross Feed and Graduated Compound Rest
Regular equipment, as illustrated under Long Leg Lathe, is included in price of Bench Lathe

When ordering Bench Lathe specify Bench otherwise Long Legs will be sent

No. 27—11-INCH SOUTH BEND BENCH SCREW CUTTING ENGINE LATHE

Fitted with Automatic Longitudinal Feed, Automatic Cross Feed and Compound Rest

The No. 27 Lathe is practical in light Manufacturing, in the Tool Room, the Electrical Shop, and Battery Service Station, or in any shop where fine accurate work is required.

Head Stock is equipped with improved reverse.

Spindle is of special spindle steel accurately ground. Centers are No. 2 Morse taper. Spindle cone takes 1 1/4-inch belt. Bearings are the best phosphor bronze with ample oiling facilities, and are adjustable for wear.

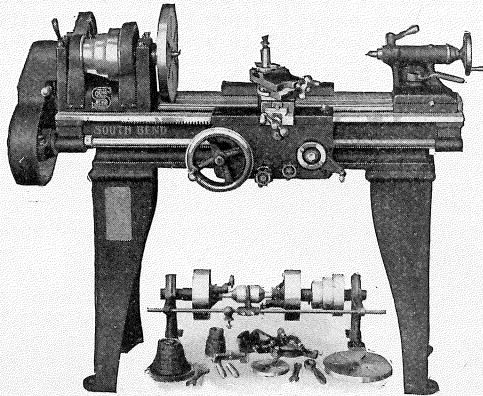
Thread Cutting. Lathe is indexed to cut stand-

ard threads from 4 to 40, right or left, including 1 1/2 pipe thread, and by compounding the gears furnished many other threads can be cut. (See page 24).

Graduation. The compound rest is graduated 180 degrees. The cross-feed screw has micrometer graduated collar reading in one-thousandths of an inch.

No. of Lathe	Swing Over Bed	Length of Bed	Distance Between Centers	Swing Over Carriage	Hole Thru Spindle	Diam. Spindle Nose	Counter-shaft Speed	Approx. Wt. on Skids Crated	Price F.O.B. South Bend Indiana
27Y	11 1/4 in.	3 ft.	14 in.	7 5/8 in.	3/4 in.	1 1/2 in.	275 R.P.M.	515	\$290.00
27A	11 1/4 in.	4 ft.	26 in.	7 5/8 in.	3/4 in.	1 1/2 in.	275 R.P.M.	565	\$300.00
27B	11 1/4 in.	5 ft.	38 in.	7 5/8 in.	3/4 in.	1 1/2 in.	275 R.P.M.	610	\$310.00

Extras. The No. 27 Lathe may be supplied at extra cost with—Milling and Keyway Cutting Attachment, Taper Attachment, Semi-Quick Change Gear Box, Grinding Attachment, Oil Pan, Electric Drive Attachment and Draw-in-Chuck Attachment.



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Regular equipment, as illustrated under Lathe, is included in price of Lathe

No. 27—11-INCH SOUTH BEND SCREW CUTTING ENGINE LATHE

Fitted with Automatic Longitudinal Feed, Automatic Cross Feed and Graduated Compound Rest

The No. 27 Lathe is practical in Light Manufacturing, in the Tool Room, the Electrical Shop, and Battery Service Station, or in any shop where fine accurate work is required.

Head Stock is equipped with improved reverse.

Spindle is of special spindle steel accurately ground. Centers are No. 2 Morse taper. Spindle cone takes 1 1/4-inch belt. Bearings are the best phosphor bronze with ample oiling facilities, and are adjustable for wear.

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27Y	11 1/4 in.	3 ft.	14 in.	7 5/8 in.	3/4 in.	1 1/2 in.	275 R.P.M.	575	\$300.00
27A	11 1/4 in.	4 ft.	26 in.	7 5/8 in.	3/4 in.	1 1/2 in.	275 R.P.M.	625	\$310.00
27B	11 1/4 in.	5 ft.	38 in.	7 5/8 in.	3/4 in.	1 1/2 in.	275 R.P.M.	675	\$325.00

Extras. The No. 27 Lathe may be supplied at extra cost with—Milling and Keyway Cutting Attachment, Taper Attachment, Semi-Quick Change Gear Box, Grinding Attachment, Oil Pan, Electric Drive Attachment and Draw-in-Chuck Attachment.