# cabinet types



Cabinet type lathes are the same as the bench models except for underneath drive, spindle speeds and necessary alterations in the headstock. Cabinet has three drawers. Built-in chip pan forms the top of the cabinet.

### **Drive Interlock Feature**

Underneath motor drive lathes have an automatic drive interlock which makes it difficult to open the end gear guard or cone pulley cover until the belt tension lever is placed in the non-drive position.

## Variable Speed Drive

Attachment to provide variable speed drive is available for 10-K underneath motor drive lathes. It must be ordered with the lathe and installed at the factory. It changes spindle speed ranges of 325 to 1800 r.p.m. in direct drive and 65 to 360 r.p.m. in back gear drive. Catalog No. CL222

Bed   Length   Feet	Length			With 16-Speed V-Belt Horizontal Motor Drive Catalog No.	With 12-Speed Flat Belt Drive Catalog No.	
	22 34	505 535	CL770Z CL770R	CL670Z (HMD) CL670R (HMD)		
Cabinet	3½ 4½	22 34	720 760		CL370ZD (UMD) CL370RD (UMD)	

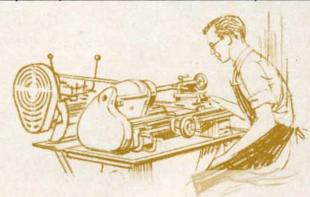
#### MOTORS AND CONTROLS

Cat. No.	Н. Р.	Speed	Phase	Cycle	Voltage	Drum Control	P. B. Linestarter
CE4920B	1/2	1	1	60	115	EHB790	EB841A0
CE4920D	1/2	1	1	60	230	EHB790	EB841CO
CE4924P	1/2	1	3	60	208	EHB790	EB841CO
CE4924D	1/2	1	3	60	230	EHB790	EB841CO
CE4924F	1/2	1	3	60	460	EHB790	EB841DTC

Note: Push button controls are supplied unmounted for horizontal motor drive lathes.

CE4920B	1/2	1	1	60	115	EB790	EB841A0
CE4920D	1/2	1	1	60	230	EB790	EB841C0
CE4924P	1/2	1	3	60	208	EB790	EB841C0
CE4924D	1/2	î.	3	60	230	EB790	EB841C0
CE4924F	1/2	ī	3	60	460	EB790	EB841DT

CE2804	3/4	1	1	60	115	EB790	EB841A0
CE2805	3/4	1	1	60	230	EB790	EB841CO
CE2801D	3/4	1	3	60	230	EB790	EB841C0
CE2801F	3/4	1	3	60	460	EB790	EB841DT



## 10-K HORIZONTAL MOTOR DRIVE GAP BED LATHES

 Bed Length
 .4½²

 Between Centers
 .34"

 Crated Weight, pounds
 .565

Catalog Number CL770RG with 16-speed V-belt drive.

Catalog Number CL670RG with 12-speed flat belt drive.

