

9N-10K

Adjustment-Back-Gears:

The screw on the right side (chuck end),
is to tension the shaft so that it won't come out of gear,
but loose enough to still engage it.

The one on the left is for adjusting the engagement of the backgears.

To adjust it, loosen it up and engage the gears to where you
want it (shims, feel, what ever method you use),

then screw in the screw until it touches.

Disengage the gears and engage it to the stop and test it.

You may want to tweek it from there.

The screw is the stop.

It hits a slot in the eccentric that limits the rotation of the shaft.

Engage the back gear, then back off the screw.

Then engage it some more. do this until you are happy with the backlash.

Ted Pflugner