

9N-10K

General-Removal-Back-Gear:

To remove the back gear,
the taper pin on the right side of the back gear has to come out.
Roll the back gear so the little end is up and tap it out.
Now take out the square head bolt on the right back underside of the head stock casting.
The one on the right side should have a spring and a bronze shoe under it.
The one on the left is a stepped set screw with a nut,
this is the adjustment setup for the back gear mesh clearance.
Take these two items out of the casting,
and after you slide the right side bushing out of the casting,
the back gear handle with shaft will slide out to the left.
Dont let the back gear drop."-)))

Dennis Turk