

apron-removal-all

- 1- Move the carriage to the right side end.
- 2- Shift the apron feed selector to the center position(N-Netural).
- 3- Support the lead screw on the left side of the apron to prevent the weight of the apron from bending the leadscrew.
- 4- Remove the saddle carriage lock screw. (just remove the lock screw and then the lock drops out).
- 5- Remove the two front left and right screws in the saddle to the apron.
- 6- Remove the right bearing for the leadscrew.
- 7- Very carefully slide the apron off of the right side of the lathe bed. be careful not bend your leadscrew.
- 8- After removing the apron, support the right side end of the lead screw with a plastic "wire tie" through the leadscrew support bushing bolt holes in the ways.
