



SIZE LATHE	A	B	C
9W	$1\frac{1}{16}$	$\frac{3}{4}$	"F" DRILL $\frac{1}{16}$ -18 N.C.
10	$1\frac{1}{8}$	$\frac{7}{8}$	"F" DRILL $\frac{5}{16}$ -18 N.C.
11	$1\frac{3}{16}$	$\frac{15}{16}$	"F" DRILL $\frac{5}{16}$ -18 N.C.
13	$1\frac{3}{4}$	$1\frac{9}{32}$	$\frac{27}{64}$ DRILL $\frac{1}{2}$ -13 N.C.
14 $\frac{1}{2}$	$1\frac{7}{8}$	$1\frac{3}{8}$	$\frac{27}{64}$ DRILL $\frac{1}{2}$ -13 N.C.
16	2	$1\frac{7}{16}$	$\frac{27}{64}$ DRILL $\frac{1}{2}$ -13 N.C.

								UNIT	TAPPED HOLES FOR		
								MILLING	ATTACHMENT		
								SHEET NO.	NO. SHEETS		
								SCALE NONE			
								SOUTH BEND LATHE. :			
								SOUTH BEND, IND., U.S.A.			
								DRAWN BY	C'KD. BY	TRACED BY	C'KD. BY
								R.D.		G.R.F.	
								DATE	LET.	WAS	DR. NOTICE
								9-6-38			3-25-47