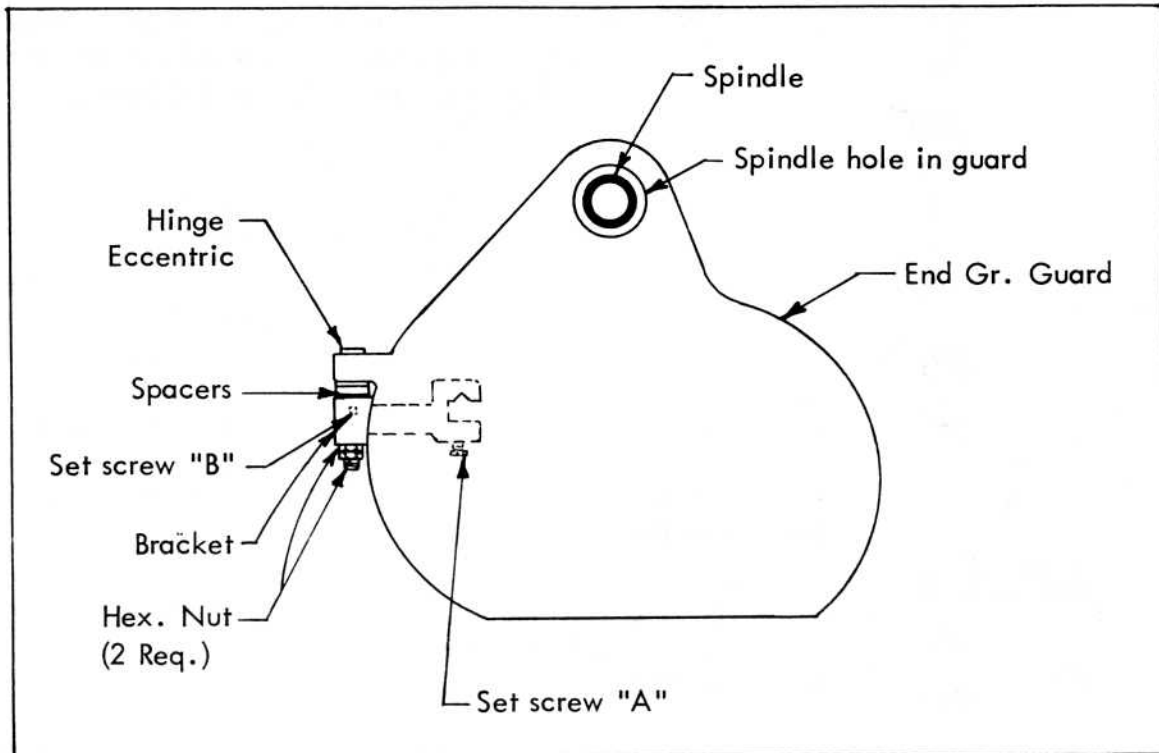
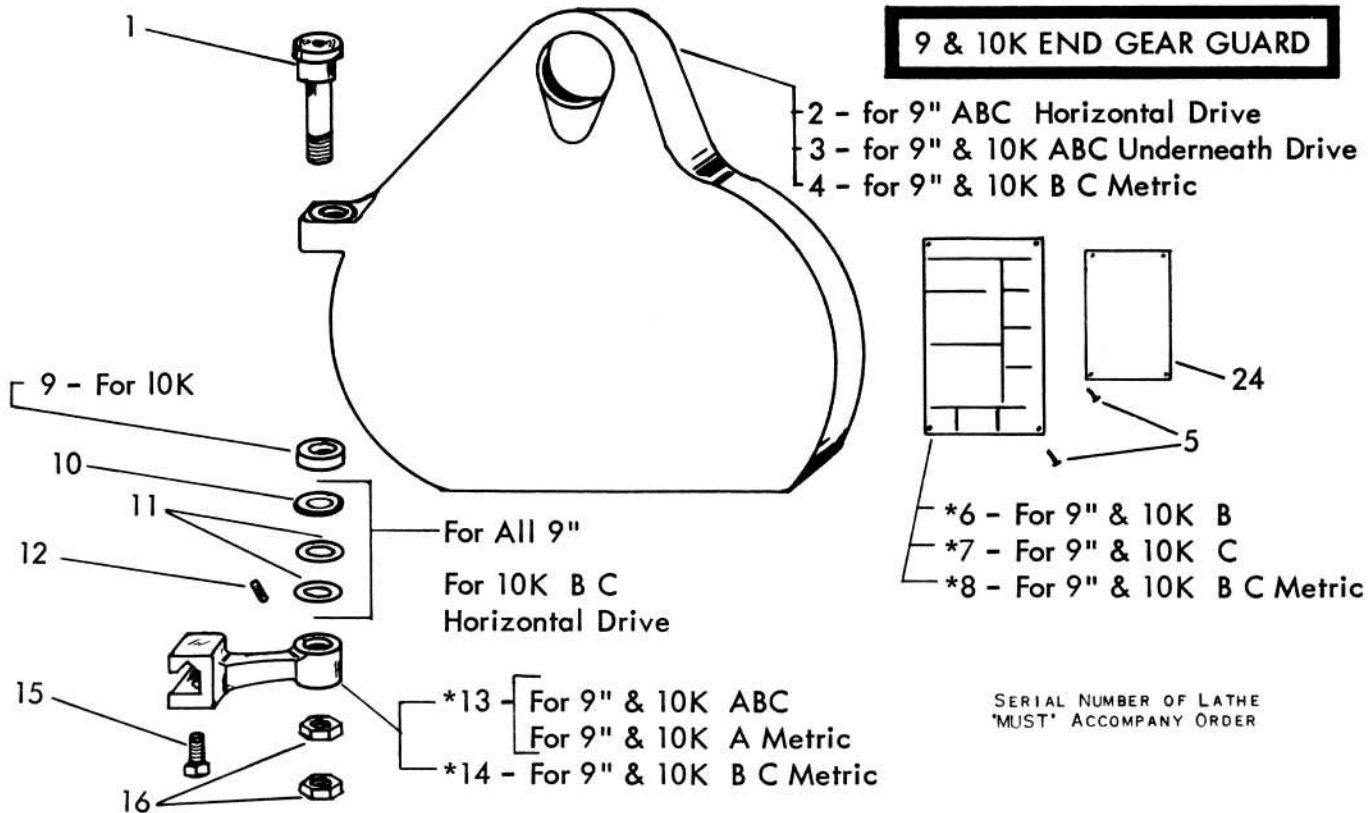


TO MOUNT AND ADJUST 9" & 10K END GEAR GUARD



1. Install bracket on bed and secure in place. On horizontal lathes set bracket near end of bed. On underdrive lathes set bracket approximately 1/4" back from end of bed. Tighten set screw "A".
2. Place eccentric in guard and mount in bracket with spacers between guard and bracket. (See fig. above) Use any combination of spacers required for proper clearance between spindle end and hole in guard.
NOTE: Spacers of varied thicknesses are supplied for the purpose of using any combination to obtain proper installation.
3. Install one hex nut on end of hinge eccentric just enough to allow the second one to be installed.
4. Install second hex nut and lock with first.
5. Adjust the guard right or left by turning the eccentric by the locked nuts with a wrench.
6. Secure eccentric by tightening set screw "B".
7. Unlock nuts and turn one up against bracket tight enough to keep guard closed but loose enough to swing open by hand.
8. Lock with second nut.
NOTE: New machines have hinges tightened to keep guard closed during transit. It may be necessary to loosen hex nuts slightly and relock to allow guard to open easier.

9 & 10K END GEAR GUARD



COMPLETE ASSEMBLY AS SHOWN
TO INCLUDE GUARD, HINGE EC-
CENTRIC BRACKET, AND ALL
HARDWARE FITTINGS REQUIRED.

*AVAILABLE ONLY AS SUB-ASSEMBLY. PARTS INCLUDED ARE INDI-
CATED BY THE ITEM NUMBERS APPEARING IN PARENTHESIS AFTER
PART NAME.

ITEM NO.	PART NO.	PART NAME	NO. REQ.	ITEM NO.	PART NO.	PART NAME	NO. REQ.
1	PT145NK1	Eccentric	1	16	139 x 31	Hex Nuts	2
2	PT146N2	Guard	1	17	*AS650NK2A	Guard Assembly (1, 3, 9, 10, 11, 13, 16)	
3	PT650NK2	Guard	1	18	*AS650NK2B	Guard Assembly (1, 3, 6, 9, 10, 11, 13, 16)	
4	PT906NK2	Guard	1	19	*AS650NK2C	Guard Assembly (1, 3, 7, 9, 10, 11, 13, 16)	
5	130 x 103	Drive Screws	4	20	*AS146N2A	Guard Assembly (1, 2, 9, 10, 11, 13, 16)	
6	*AS1525NK2	Index Plate (5)	1	21	*AS146N2B	Guard Assembly (1, 2, 6, 9, 10, 11, 13, 16)	
7	*AS1527JNR1	Index Plate (5)	1	22	*AS146N2C	Guard Assembly (1, 2, 7, 9, 10, 11, 13, 16)	
8	*AS1529NR2	Index Plate (5)	1	23	*AS906NK2	Guard Assembly (1, 4, 8, 9, 10, 11, 14, 16)	
9	PT648K1	Spacer	1	24	*AS441-3	Lubrication Plate (5)	
10	161 x 27	Finished Washer	1				
11	161 x 65	Finished Washer	2				
12	120 x 106	Set Screw	1				
13	*AS147NK3	Bracket (12, 15)	1				
14	*AS907NK3	Bracket (12, 15)	1				
15	118 x 214	Set Screw	1				