



ITEM NO	PART NO.	PART NAME
1	PT295R1	Nut
2	PT1480	Handle
3	160 x 17	Straight Pin
4	*AS276NK1	Ball Crank (2)
5	*AS64NK1	Collar (6,7)
6	122 x 103	Screw
7	PT1076NR1	Binder Shoe
8	PT63NK1	Bushing
9	*AS224NK2	Cross Feed Scr. (1, *4, *5, 8, *35)
10	*ATA224NK2	T.A.C.F. Screw (1, *4, *5, 8, 16, 17)
11	*AS224JNK2	C.F. Screw (1, *4, *5, 8, *35)
12	*ATA224JNK2	T.A.C.F. Screw (1, *4, *5, 8, 16, 17)
13	*AS485NK1	T. A. Base (14, 15, 25, 26)
14	122 x 444	Screw
15	PT874NK1	Gib
16	PT66NK1	Screw
17	PT486NK1	Cr. Feed Nut
18	107 x 6	Screw
19	PT244NK1	Saddle Screw
20	PT58NK1	Retainer - R
21	PT57NK1	Retainer - L
22	PT59NK1	Felt Wiper
23	122 x 102	Screw

To remove Crossfeed assembly:

Loosen cr. feed nut-retaining screw #16

Remove oil plug screw #23

With pin spanner tool loosen mount bushing #8

Turn ball crank #4 counter clockwise as mount bushing is unscrewed

Continue to turn feed screw after bushing is out to remove from Cr. Feed Nut #17