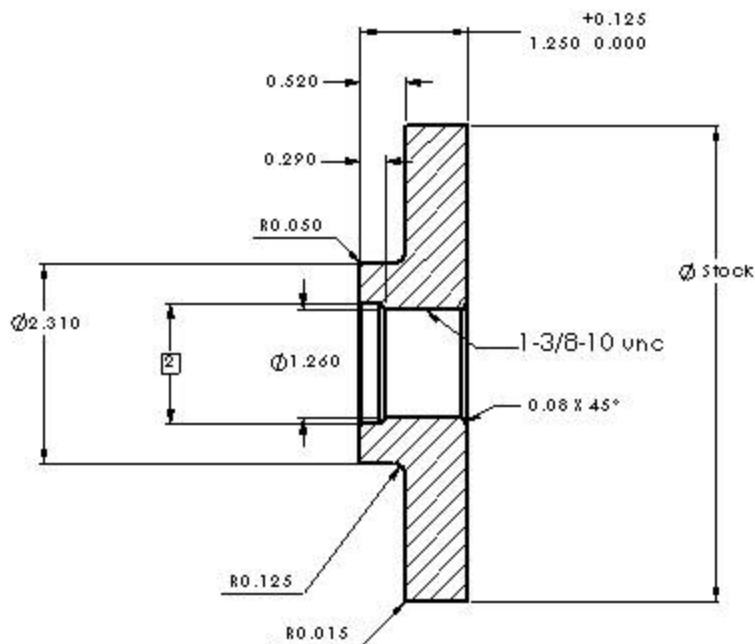
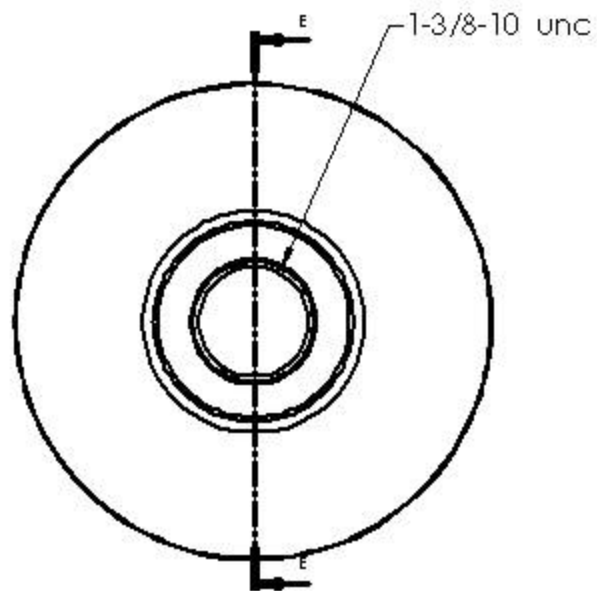


REV	DATE	CHANGE



SECTION E-E
SCALE 0.8 : 1

2. Turn the counter bore to match the spindle registration shoulder to plus .0005.

1. PACKAGING REQUIRED WHICH WILL AFFORD ADEQUATE PROTECTION AGAINST PHYSICAL DAMAGE DURING HANDLING, SHIPMENT, AND STORAGE.

DIMENSIONS IN INCHES
UNLESS OTHERWISE
SPECIFIED
XXX - Y-Z A B C D E F G H I J K L M N O P Q R S T U V W X Y Z
XX - Y-Z A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

ALL MACH SURFACE
DEBurr AND DEAL
ALL SHARP EDGES

MATERIAL: Cast Iron

FINISH:

TURK WORKS

1500 N.E. 48TH AVE.
MILLSBORO, OH. 44134

PH. (503) 681-3073

FAX. (503) 693-0427

DRAWN BY:
J. RODRIGUEZ

APP'D BY:

DATE:

12/18/09

CUSTOMER:

SUBCONTRACT NO.:

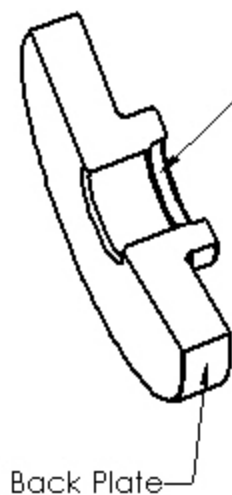
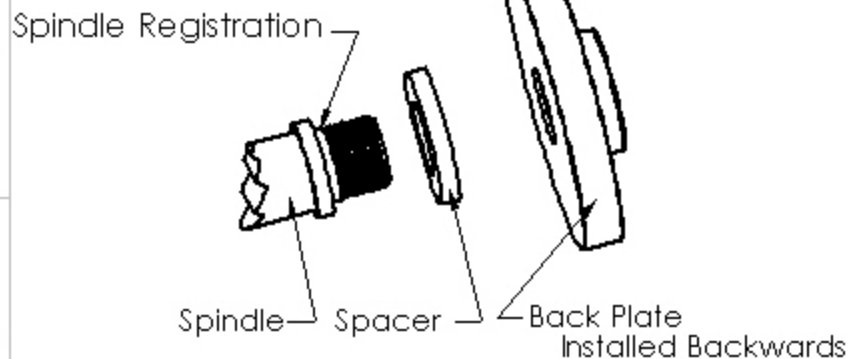
REV.:

CAD FILE NO.:

8" JR 40S BACKPLATE

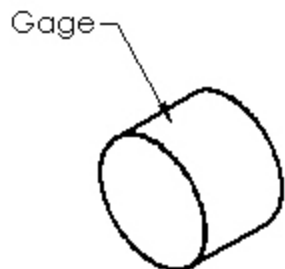
DO NOT SCALE DRAWING

REV	DATE	CHANGE



Machine counterbore to match your spindle registration shoulder to plus .0005

Use the gage you have made to check your work. The gage should just slide into the registration counter with some resistance. A nice squeak fit would be preferred for a proper fit back plate. Use a little oil on the gage so you don't get it stuck in the back plate. When you finish the work your back plate should screw onto the spindle thread nice and free and as you come up on the registration shoulder you should feel a little resistance all the way until it seats up against the flange.



Fabricate gage to match spindle registration shoulder.

NOTES:

- To make sure your spindle flange that the back plate seats up against is perpendicular to the center line of the spindle it may be necessary to take a very light cut on the flange to make sure its truly perpendicular to the spindle and has no wobble to it. These flanges will wear with use over time. Be really careful if you do this so as not to damage the radius between the registration shoulder and the flange face. Not more than .001 to .002 should be needed to true up the flange.
- PACKAGING REQUIRED WHICH WILL AFFORD ADEQUATE PROTECTION AGAINST PHYSICAL DAMAGE DURING HANDLING, SHIPMENT, AND STORAGE.

DO NOT SCALE DRAWING

DIMENSIONS IN INCHES
UNLESS OTHERWISE
SPECIFIED
XXX .125 X .125
XX .125 X .125
ALL ANGLES EXACT
DEBurr AND DEAL
ALL SHARP EDGES

MATERIAL

FINISH

TURK WORKS

1500 N.E. 48TH AVE.
HILLSBORO, OR. 97124

PH. (503) 681-3073

FAX. (503) 693-0427

DRAWN BY:
J. RODRIGUEZ

APPRAISED BY:

DATE:
01/27/10

CUSTOMER:

Sub CONTRACT NO.

REV.

CAD FILE NO.

SB-BJr. & AD6 Back Flange Hnlns Deroll