

Bob Wright making South Bend Dual Drive motor pulleys.

Motor Pulley Dimentions:

PARTS
MOTOR PU

STYLE 1

STYLE 2A

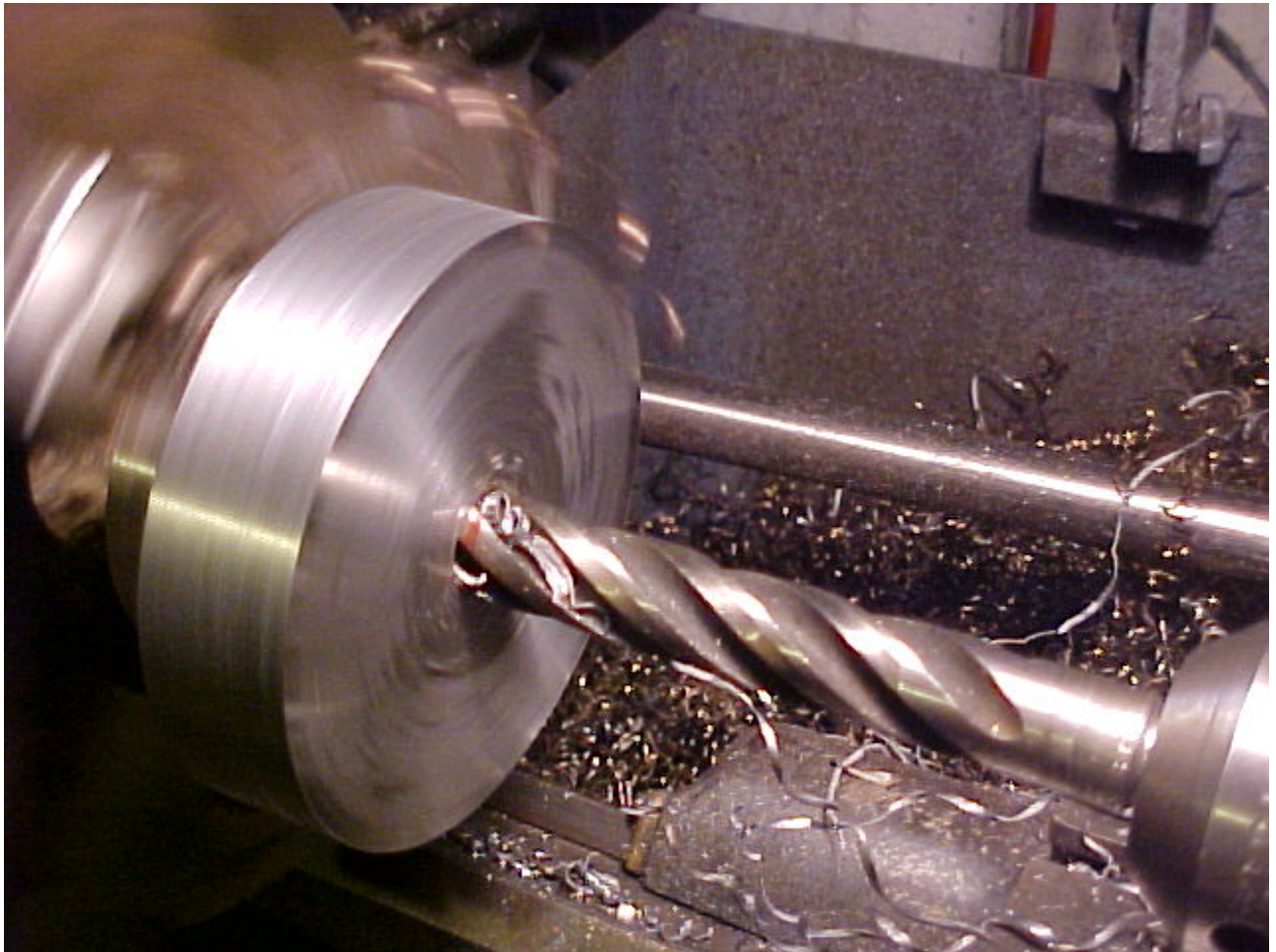
STYLE

Part No	A	B	BB	C
STYLE 1				
PT2101NR1	.635	2- 3/32		5/8
PT2106NR1	.635	2-15/32		5/8
PT2111NR1	.635	3		5/8
PT2116NR1	.635	3-45/64		5/8
STYLE 2A				
PT2131NR1	.635	3.408	2.093	5/8
PT2181NR1	.635	3.570	2.093	5/8
PT2183NR1	.635	3.570	2.093	7/8
PT2131K1	.635	3.956	2.237	5/8
PT2136K1	.635	4- 3/16	2-43/64	5/8
PT2185NK1	.635	4- 3/16	2-23/32	5/8
PT2187NK1	.635	4- 3/16	2-23/32	7/8
PT2136NR1	.635	4- 3/16	2.822	5/8
PT2138NR1	.635	4- 3/16	2.822	7/8
PT2127R1	.635	4-19/32	3- 5/32	5/8
PT2129R1	.635	4-19/32	3- 5/32	7/8
PT2156R1	.635	5- 5/16	2- 3/32	5/8
PT2158R1	.635	5- 5/16	2- 3/32	7/8

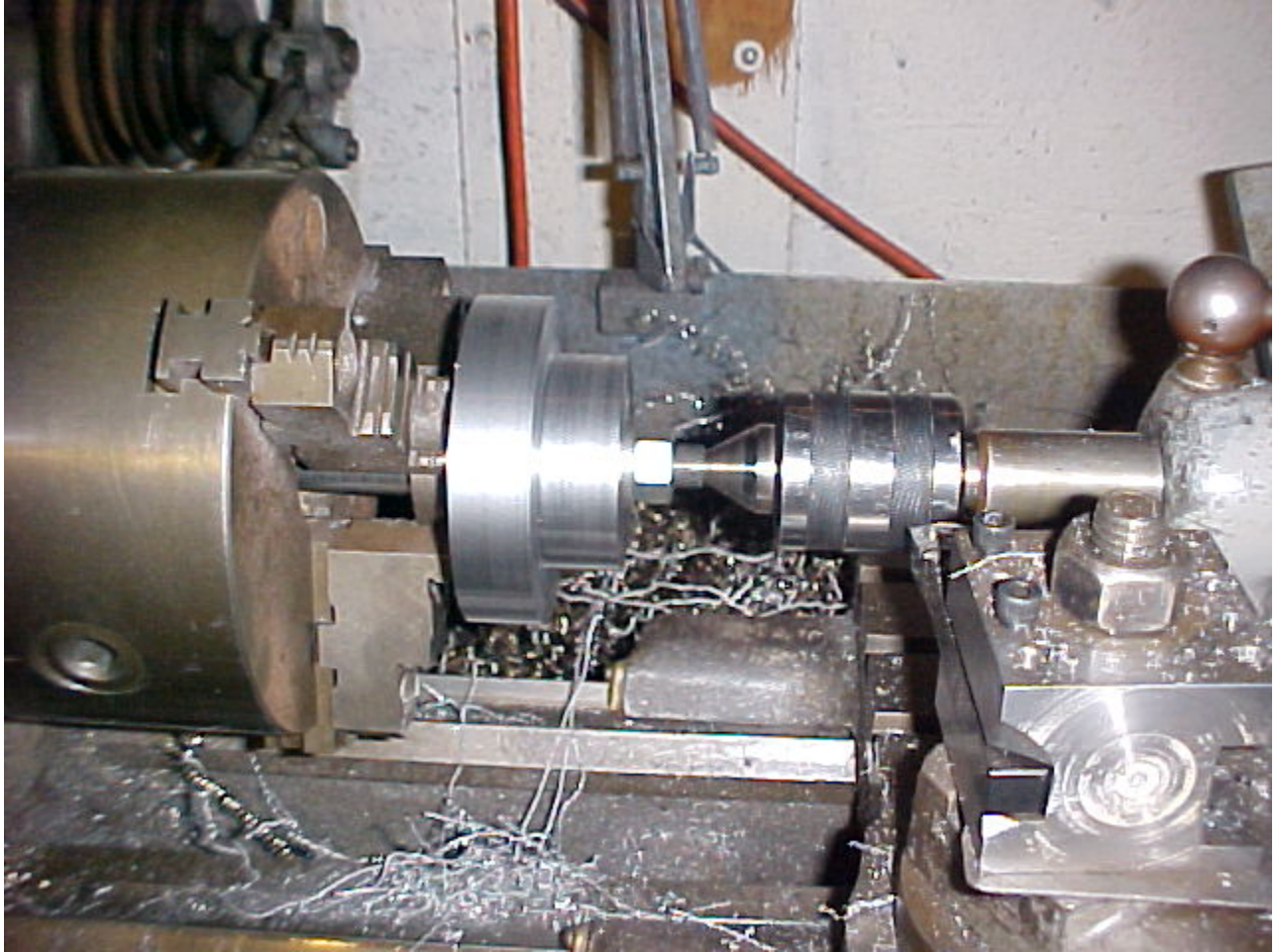
Roughing the 4" CRS to size, the small end is done.



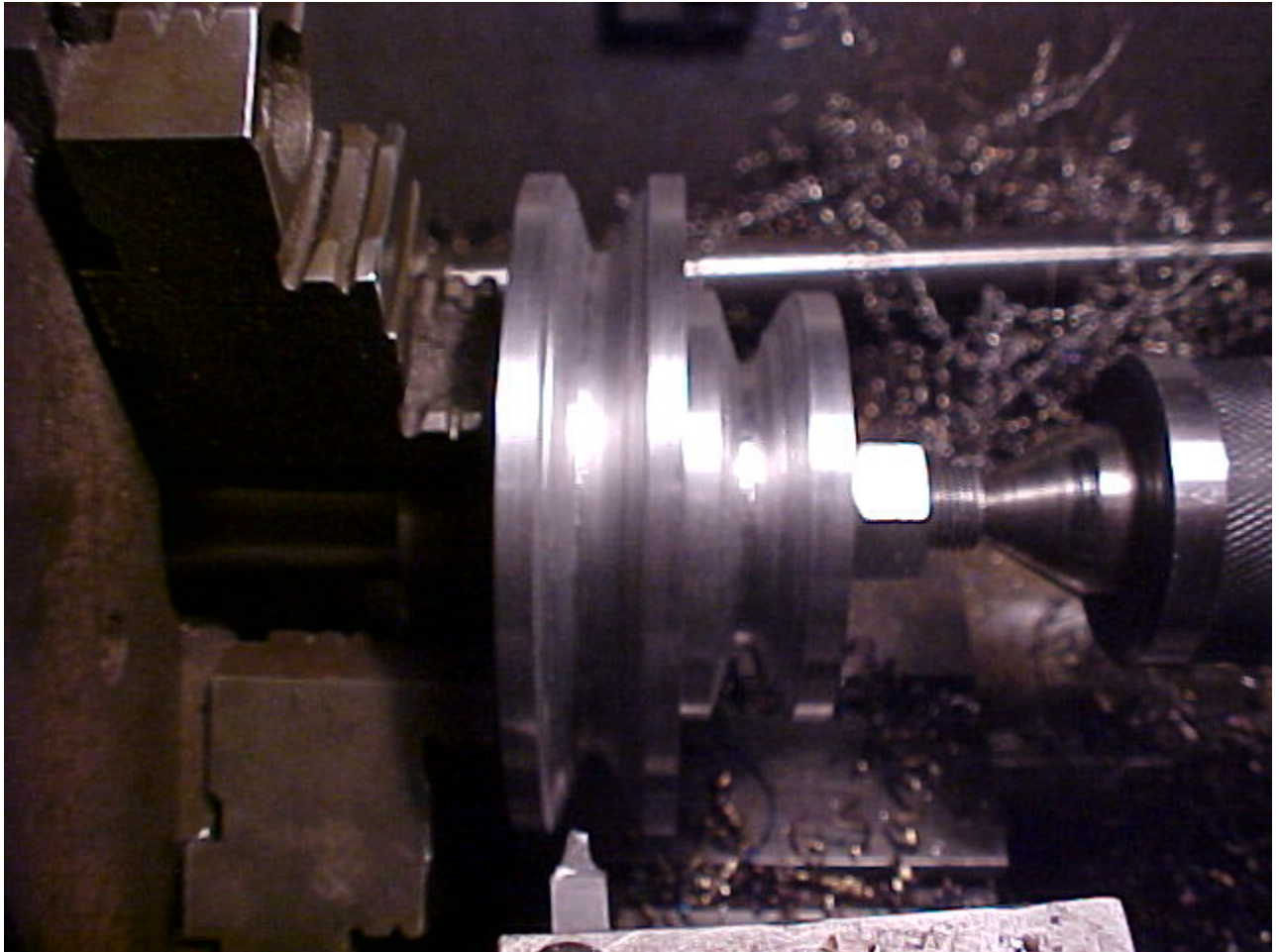
5/8 drilling the hole.



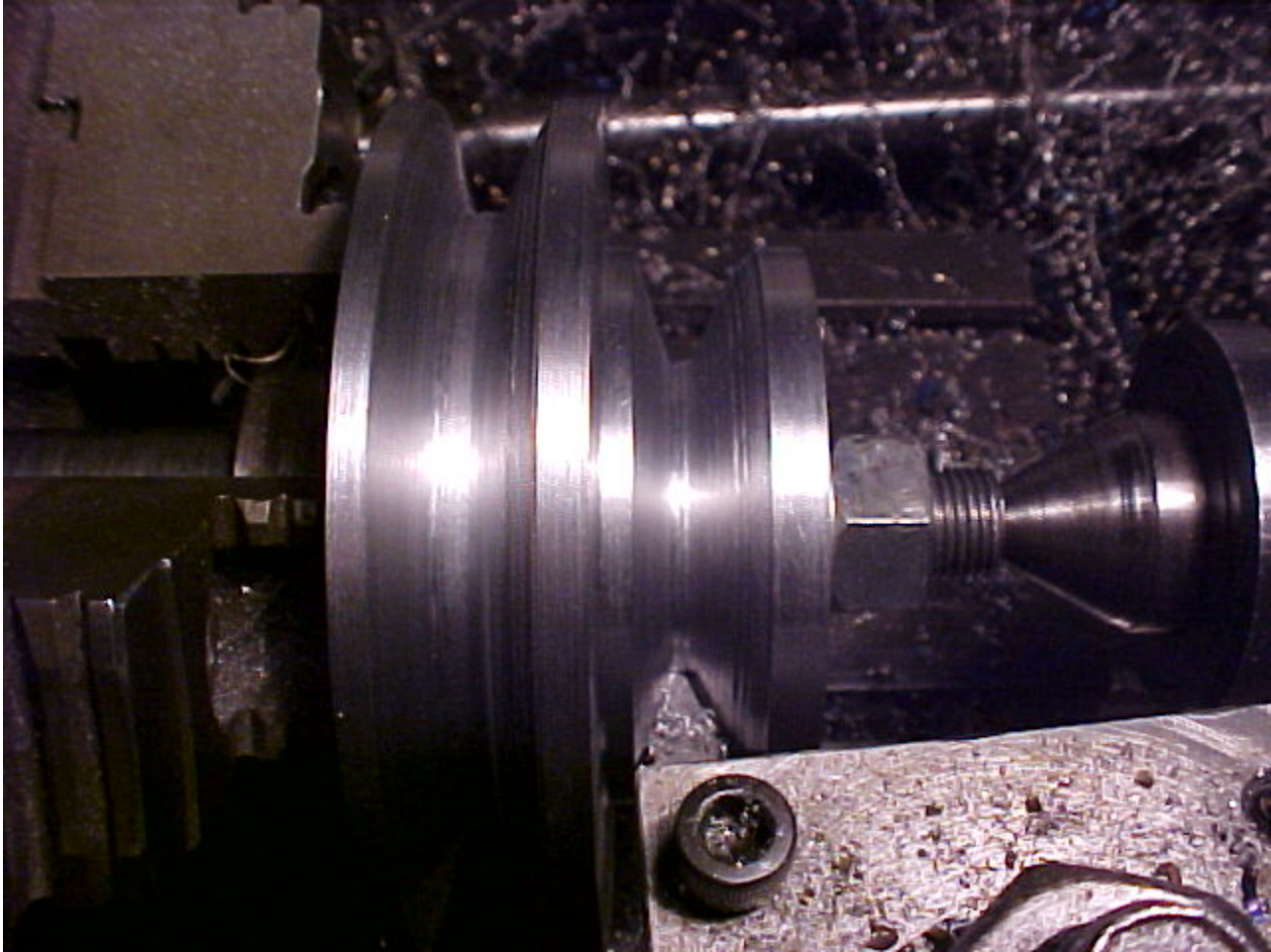
On pulley mandrel and the od's are final turned.



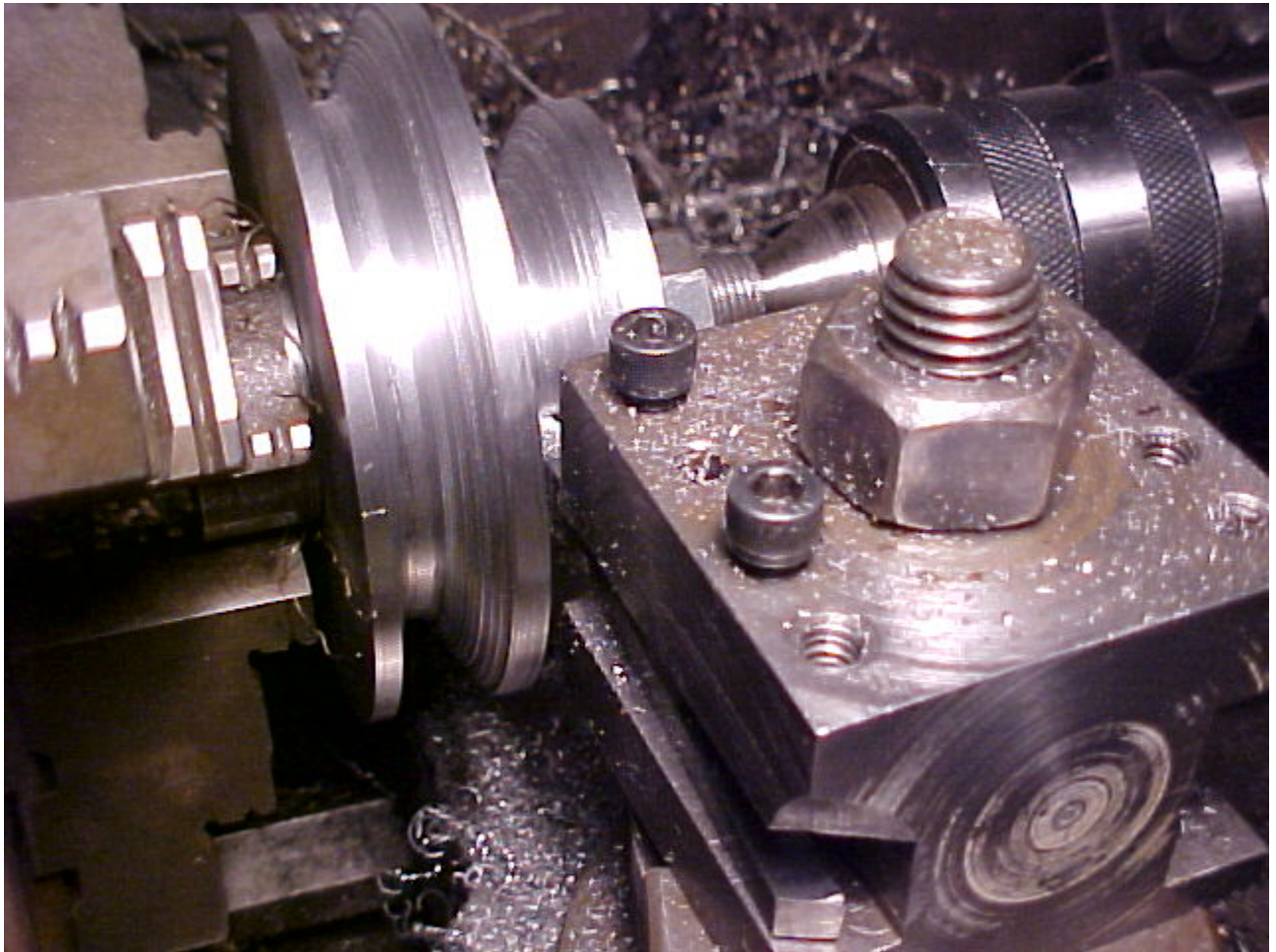
Roughing the vee's, took about 10 minutes for both.



Cutting the vee's.



Not much room.



Done turning needs setscrew and keyway cut.

