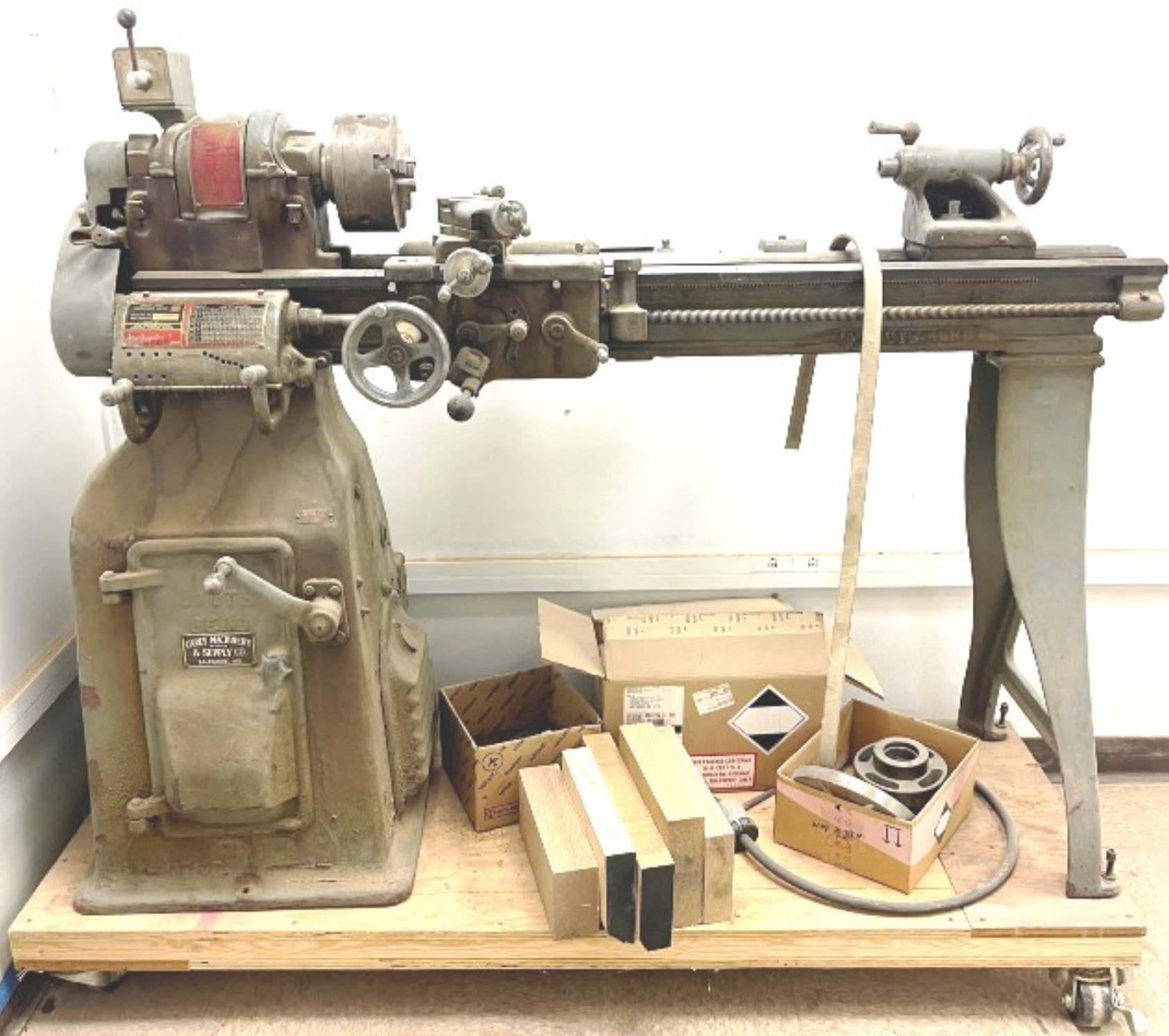






Manufactured by SOUTH BEND LATHE WORKS SOUTH BEND, IND., U.S.A.

SOUTH BEND PRECISION LATHE



CATALOG NO. CL 1872

BED LENGTH 4 1/2

CHART NO. 1

**STOP MACHINE BEFORE
SHIFTING TUMBLER LEVERS**



POWER CROSS FEEDS
375 TIMES LONGITUDINAL FEEDS

STRO GERS	TUM BLERS	THREADS PER INCH FEEDS IN THOUSANDS											
		4	4 1/2	5	5 1/2	5 3/4	6	6 1/2	6 3/4	7	7 1/2	7 3/4	8
40	A	.0016	.0017	.0018	.0019	.0020	.0021	.0022	.0023	.0024	.0025	.0026	.0027
40	B	.0018	.0019	.0020	.0021	.0022	.0023	.0024	.0025	.0026	.0027	.0028	.0029
40	C	.0020	.0021	.0022	.0023	.0024	.0025	.0026	.0027	.0028	.0029	.0030	.0031
40	D	.0022	.0023	.0024	.0025	.0026	.0027	.0028	.0029	.0030	.0031	.0032	.0033
40	E	.0024	.0025	.0026	.0027	.0028	.0029	.0030	.0031	.0032	.0033	.0034	.0035
40	F	.0026	.0027	.0028	.0029	.0030	.0031	.0032	.0033	.0034	.0035	.0036	.0037
40	G	.0028	.0029	.0030	.0031	.0032	.0033	.0034	.0035	.0036	.0037	.0038	.0039