

103727

D.W.W.

J.F.P.

10 INCH SOUTH BEND QUICK CHANGE GEAR LATHE

SLIDING GEAR	TOP LEVER	THREADS PER INCH - FEEDS IN THOUSANDTHS									
IN	LEFT	4	4½	5	5½	5¾		6		6½	7
		.0836	.0743	.0669	.0608	.0582		.0557		.0515	.0478
	CENTER	8	9	10	11	11½		12		13	14
		.0418	.0372	.0334	.0304	.0291		.0279		.0257	.0239
	RIGHT	16	18	20	22	23		24		26	28
		.0209	.0186	.0167	.0152	.0145		.0139		.0129	.0119
OUT	LEFT	32	36	40	44	46		48		52	56
		.0104	.0093	.0084	.0076	.0073		.0070		.0064	.0060
	CENTER	64	72	80	88	92		96		104	112
		.0052	.0046	.0042	.0038	.0036		.0035		.0032	.0030
	RIGHT	128	144	160	176	184		192		208	224
		.0026	.0023	.0021	.0019	.0018		.0017		.0016	.0015

AUTOMATIC CROSS FEED EQUALS
.375 TIMES LONGITUDINAL FEED



SWING OF LATHE 10L
LENGTH OF BED 4
CATALOG NO. 8187A
BEND LATHE WORKS U.S.A.

