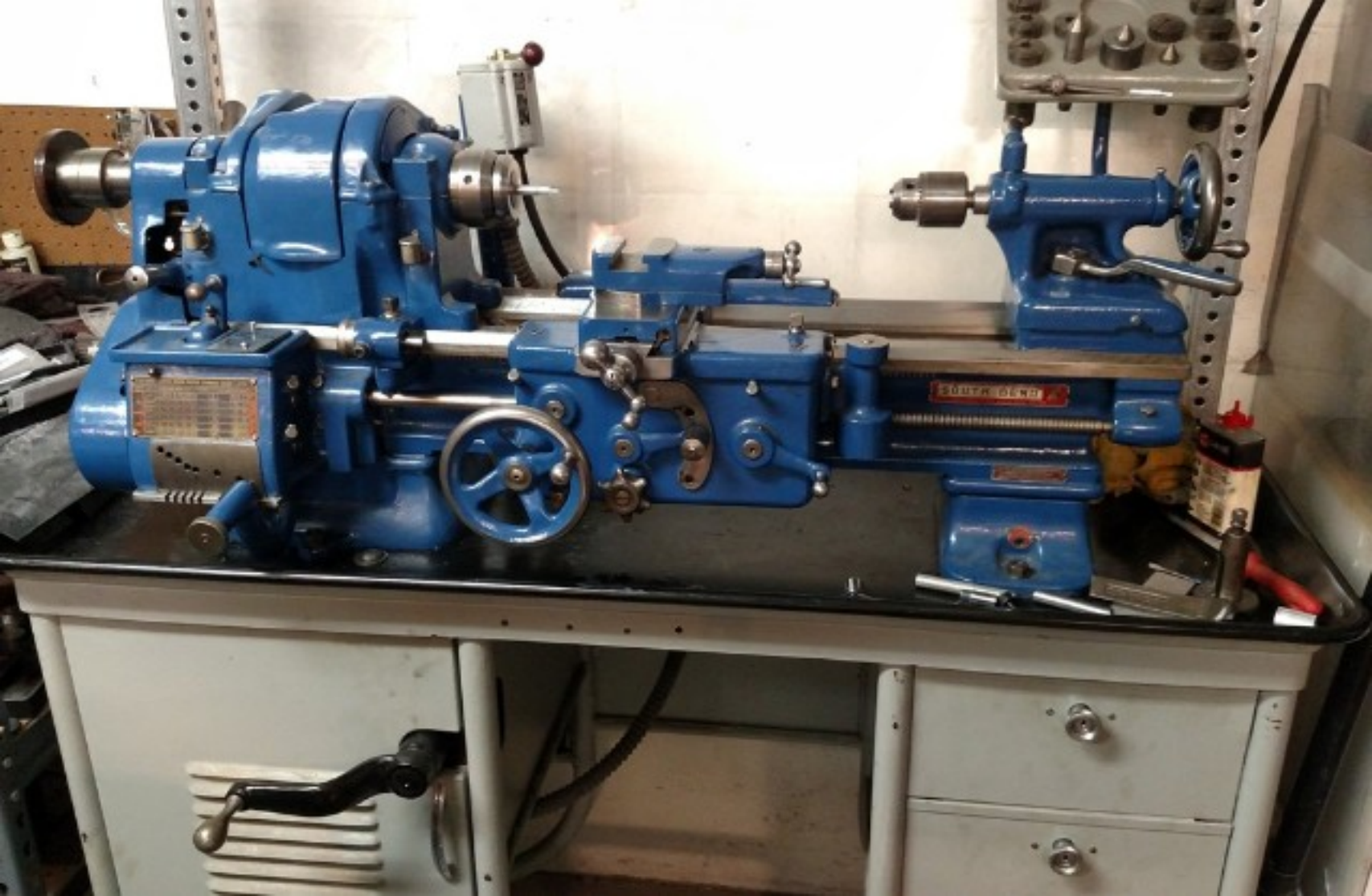






OIL

DO NOT
SWITCH
COVER

10 INCH SOUTH BEND QUICK CHANGE GEAR LATHE												
SLIDING GEAR	TOP LEVER	THREADS PER INCH - FEEDS IN THOUSANDTHS										
IN	LEFT	4 .0820	4 1/2 .0743	5 .0658	5 1/2 .0592	5 3/4 .0537	6 .0497	6 1/2 .0459	7 .0428	7 1/2 .0396	8 .0370	8 1/2 .0343
	CENTER	8 .0410	9 .0372	10 .0334	11 .0304	11 1/2 .0281	12 .0259	13 .0237	14 .0216	15 .0195	16 .0175	17 .0156
	RIGHT	18 .0230	18 .0188	20 .0167	22 .0153	23 .0145	24 .0136	26 .0126	28 .0118	30 .0111	32 .0104	34 .0098
OUT	LEFT	32 .0104	36 .0093	40 .0083	44 .0078	48 .0073	48 .0078	52 .0073	56 .0068	60 .0063	64 .0058	68 .0053
	CENTER	64 .0052	72 .0046	80 .0042	88 .0038	92 .0035	96 .0033	100 .0031	104 .0029	112 .0027	120 .0025	128 .0023
	RIGHT	128 .0023	144 .0022	160 .0021	176 .0019	184 .0018	192 .0017	200 .0016	208 .0015	224 .0014	240 .0013	256 .0012



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L.O.R.

W.E.F.