



08 15 2020

MANUFACTURED BY SOUTH BEND LATHE WORKS

9" HIGH SOUTH BEND
PRECISION LATHE
Model A



CATALOG NO. B344ZN

BED LENGTH 3 1/2

CHART NO. 1

PAT. APP. FOR

A B C D E

POSITIONS

POWER CROSS FEEDS
3 TIMES LONGITUDINAL FEEDS

STUD GEAR	LEFT HAND TOCUTTER	THREADS FEEDS IN TH			
		4	4 1/2	5	5 1/2
40	A	.0033	.0763	.0033	.0021
20	A	.0427	.0379	.0341	.0310
20	B	.0213	.0190	.0171	.0155
20	C	.32	.36	.40	.44
20	D	.0107	.0095	.0085	.0078
20	E	.64	.72	.80	.88
20	E	.0053	.0047	.0043	.0039
20	E	.128	.144	.160	.176
20	E	.0027	.0024	.0021	.0019

04.27.2020