









METRIC TRANSPOSING GEAR CHART

METRIC THREADS-ENGLISH LEAD SCREW-5 THREADS PER INCH

N/N PITCH	STUD GEAR	PLUNGER HOLE	PLUNGER HOLE
6.00-48	A	1	1
5.50-44	A	1	1
5.00-40	A	1	1
4.50-36	A	1	1
4.00-32	A	1	1
3.50-28	A	1	1
3.00-24	B	1	1
2.75-22	B	1	1
2.50-20	B	1	1
2.25-18	B	1	1
2.00-16	B	1	1
1.75-14	B	1	1
1.50-12	C	1	1
1.40-11	B	3	3
1.30-10	B	3	3
1.25-9	C	3	3
1.20-8	C	3	3
1.10-7	C	3	3
1.00-6	C	3	3
0.90-5	C	3	3
0.80-4	C	3	3
0.75-3	D	1	1
0.70-2	C	3	3
0.65-1	C	3	3
0.60-1	D	3	3
0.55-1	D	3	3
0.50-1	D	1	1
0.45-1	D	3	3
0.40-1	D	3	3
0.35-1	D	3	3
0.30-1	E	3	3
0.25-1	E	1	1
0.20-1	E	3	3



SOUTH BEND
PRECISION LATHE
MODEL-A9



CAT. NO. 000-5-100
RED LENGTH 100
CHART NO. 3