



80	16	FIG. 4	80	.0125
88	16	FIG. 4	80	.0114
92	16	FIG. 4	80	.0109
96	16	FIG. 4	80	.0104
104	16	FIG. 4	80	.0098
112	16	FIG. 4	80	.0089
120	16	FIG. 4	80	.0083

160	48	FIG. 4	80	.0083
	40	FIG. 4	80	.0052
	32	FIG. 4	80	.0042
	24	FIG. 4	80	.0031
	16	FIG. 4	80	.0021



FIG. 4

SOUTH BEND
PRECISION LATHE
MODEL 39-1012



DAT. NO. 1
RED LENGTH
CHART NO. 7

NECESSARY
GRADE OIL
BODY TO
CHINE OIL
OIL

ANTI-FRICTION

SEALED BEARING
LUBRICATION
OPENINGS &
GREASE AIR
HANDLES
FOR OIL

