



MFG. SOUTH BEND LATH



south bend
lathe

ONE OF THE **Amsted**
INDUSTRIES

MODEL A

CATALOG NO. **216702**

BED LENGTH **31/2**

CHART NO. 1

STOP MACHINE BEFORE
SHIFTING TUMBLER LEVERS



POWER CROSS FEED
STOPS LOW

METRIC TRANSPOSING GEAR CHART

FOR THREADS: ENGLISH (AND SCREW & THREAD) 1/8" DIA.

STANDARD DIP	STANDARD DIP	STANDARD DIP
1/8	A	1/8
1/4	A	1/4
3/8	A	3/8
1/2	A	1/2
3/4	A	3/4
1	A	1
1 1/4	A	1 1/4
1 1/2	A	1 1/2
1 3/4	A	1 3/4
2	A	2
2 1/4	A	2 1/4
2 1/2	A	2 1/2
2 3/4	A	2 3/4
3	A	3
3 1/4	A	3 1/4
3 1/2	A	3 1/2
3 3/4	A	3 3/4
4	A	4
4 1/4	A	4 1/4
4 1/2	A	4 1/2
4 3/4	A	4 3/4
5	A	5
5 1/4	A	5 1/4
5 1/2	A	5 1/2
5 3/4	A	5 3/4
6	A	6
6 1/4	A	6 1/4
6 1/2	A	6 1/2
6 3/4	A	6 3/4
7	A	7
7 1/4	A	7 1/4
7 1/2	A	7 1/2
7 3/4	A	7 3/4
8	A	8
8 1/4	A	8 1/4
8 1/2	A	8 1/2
8 3/4	A	8 3/4
9	A	9
9 1/4	A	9 1/4
9 1/2	A	9 1/2
9 3/4	A	9 3/4
10	A	10
10 1/4	A	10 1/4
10 1/2	A	10 1/2
10 3/4	A	10 3/4
11	A	11
11 1/4	A	11 1/4
11 1/2	A	11 1/2
11 3/4	A	11 3/4
12	A	12
12 1/4	A	12 1/4
12 1/2	A	12 1/2
12 3/4	A	12 3/4
13	A	13
13 1/4	A	13 1/4
13 1/2	A	13 1/2
13 3/4	A	13 3/4
14	A	14
14 1/4	A	14 1/4
14 1/2	A	14 1/2
14 3/4	A	14 3/4
15	A	15
15 1/4	A	15 1/4
15 1/2	A	15 1/2
15 3/4	A	15 3/4
16	A	16
16 1/4	A	16 1/4
16 1/2	A	16 1/2
16 3/4	A	16 3/4
17	A	17
17 1/4	A	17 1/4
17 1/2	A	17 1/2
17 3/4	A	17 3/4
18	A	18
18 1/4	A	18 1/4
18 1/2	A	18 1/2
18 3/4	A	18 3/4
19	A	19
19 1/4	A	19 1/4
19 1/2	A	19 1/2
19 3/4	A	19 3/4
20	A	20
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20 1/2	A	20 1/2
20 3/4	A	20 3/4
21	A	21
21 1/4	A	21 1/4
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21 3/4	A	21 3/4
22	A	22
22 1/4	A	22 1/4
22 1/2	A	22 1/2
22 3/4	A	22 3/4
23	A	23
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23 1/2	A	23 1/2
23 3/4	A	23 3/4
24	A	24
24 1/4	A	24 1/4
24 1/2	A	24 1/2
24 3/4	A	24 3/4
25	A	25
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25 1/2	A	25 1/2
25 3/4	A	25 3/4
26	A	26
26 1/4	A	26 1/4
26 1/2	A	26 1/2
26 3/4	A	26 3/4
27	A	27
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27 1/2	A	27 1/2
27 3/4	A	27 3/4
28	A	28
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28 1/2	A	28 1/2
28 3/4	A	28 3/4
29	A	29
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29 1/2	A	29 1/2
29 3/4	A	29 3/4
30	A	30
30 1/4	A	30 1/4
30 1/2	A	30 1/2
30 3/4	A	30 3/4
31	A	31
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31 1/2	A	31 1/2
31 3/4	A	31 3/4
32	A	32
32 1/4	A	32 1/4
32 1/2	A	32 1/2
32 3/4	A	32 3/4
33	A	33
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33 1/2	A	33 1/2
33 3/4	A	33 3/4
34	A	34
34 1/4	A	34 1/4
34 1/2	A	34 1/2
34 3/4	A	34 3/4
35	A	35
35 1/4	A	35 1/4
35 1/2	A	35 1/2
35 3/4	A	35 3/4
36	A	36
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36 1/2	A	36 1/2
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37	A	37
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37 1/2	A	37 1/2
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38 1/2	A	38 1/2
38 3/4	A	38 3/4
39	A	39
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42 1/2	A	42 1/2
42 3/4	A	42 3/4
43	A	43
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43 1/2	A	43 1/2
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44 1/2	A	44 1/2
44 3/4	A	44 3/4
45	A	45
45 1/4	A	45 1/4
45 1/2	A	45 1/2
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48 3/4	A	48 3/4
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53 3/4	A	53 3/4
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54 1/4	A	54 1/4
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54 3/4	A	54 3/4
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98 3/4	A	98 3/4
99	A	99
99 1/4	A	99 1/4
99 1/2	A	99 1/2
99 3/4	A	99 3/4
100	A	100
100 1/4	A	100 1/4
100 1/2	A	100 1/2
100 3/4	A	100 3/4



U.S. GOVERNMENT
PROPERTY
ID M31529
DO NOT REMOVE

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