



SIZE OF LATHE

9

IN. SWING

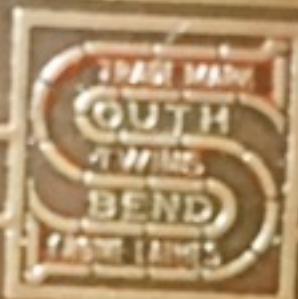
4 $\frac{1}{2}$

FT. BED

CATALOG NO.

2780-RB

SOUTH BEND LATHE WORKS,



SOUTH BEND, INDIANA, U.S.A.

9 PATENT NO. 810634

LONGITUDINAL FEEDS .4

QUICK CHANGE GEAR 9

TIMES THREADS PER INCH

SLIDING GEAR	TOP LEVER	THREADS PER INCH									
IN	LEFT	2	2 $\frac{1}{4}$	2 $\frac{1}{2}$	2 $\frac{3}{4}$	2 $\frac{7}{8}$		3		3 $\frac{1}{4}$	3 $\frac{1}{2}$
	CENTER	4	4 $\frac{1}{2}$	5	5 $\frac{1}{2}$	5 $\frac{3}{4}$		6		6 $\frac{1}{2}$	7
	RIGHT	8	9	10	11	11 $\frac{1}{2}$		12		13	14
OUT	LEFT	16	18	20	22	23		24		26	28
	CENTER	32	36	40	44	46		48		52	56
	RIGHT	64	72	80	88	92		96		104	112

53245