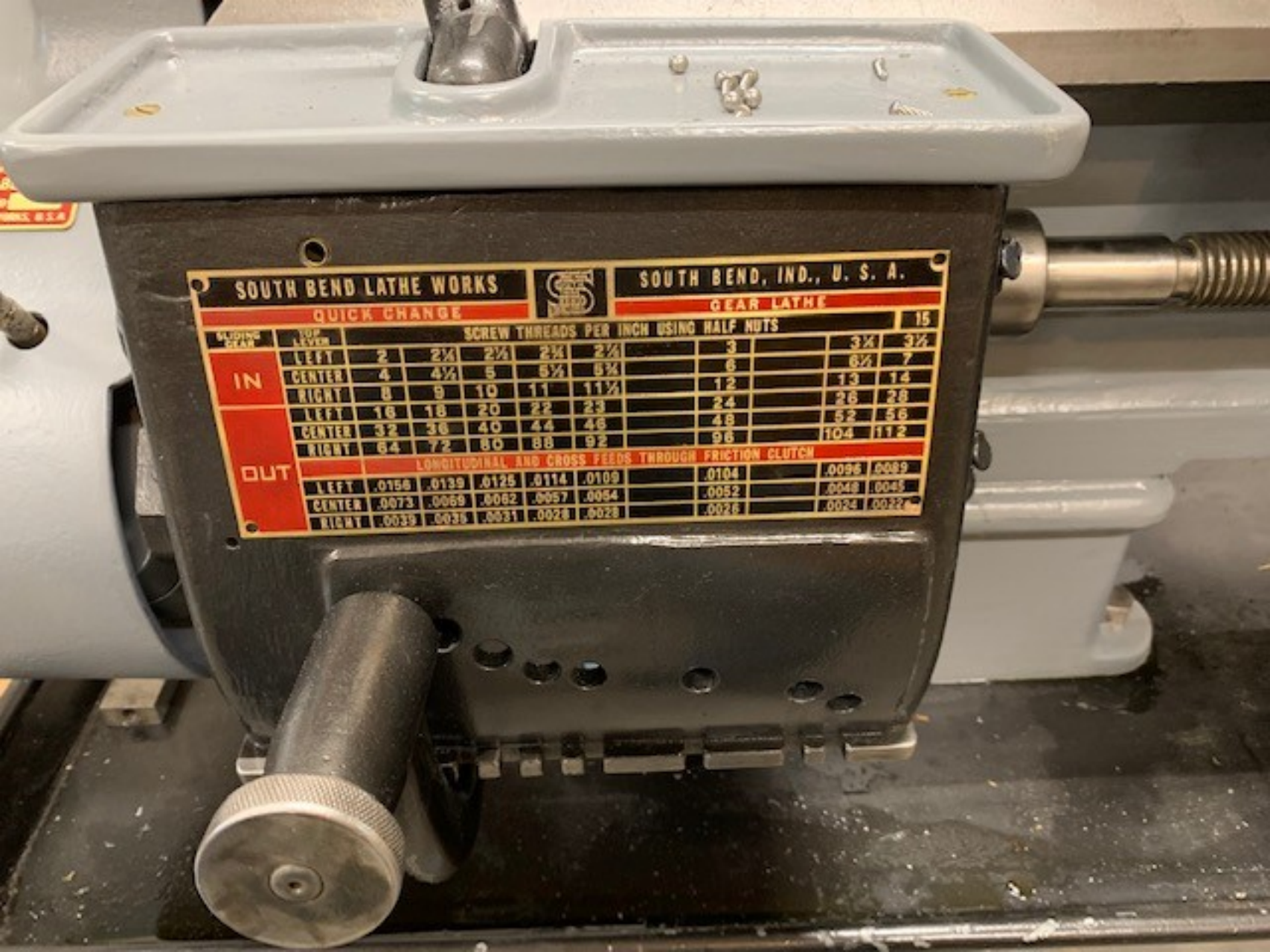
Thank you!

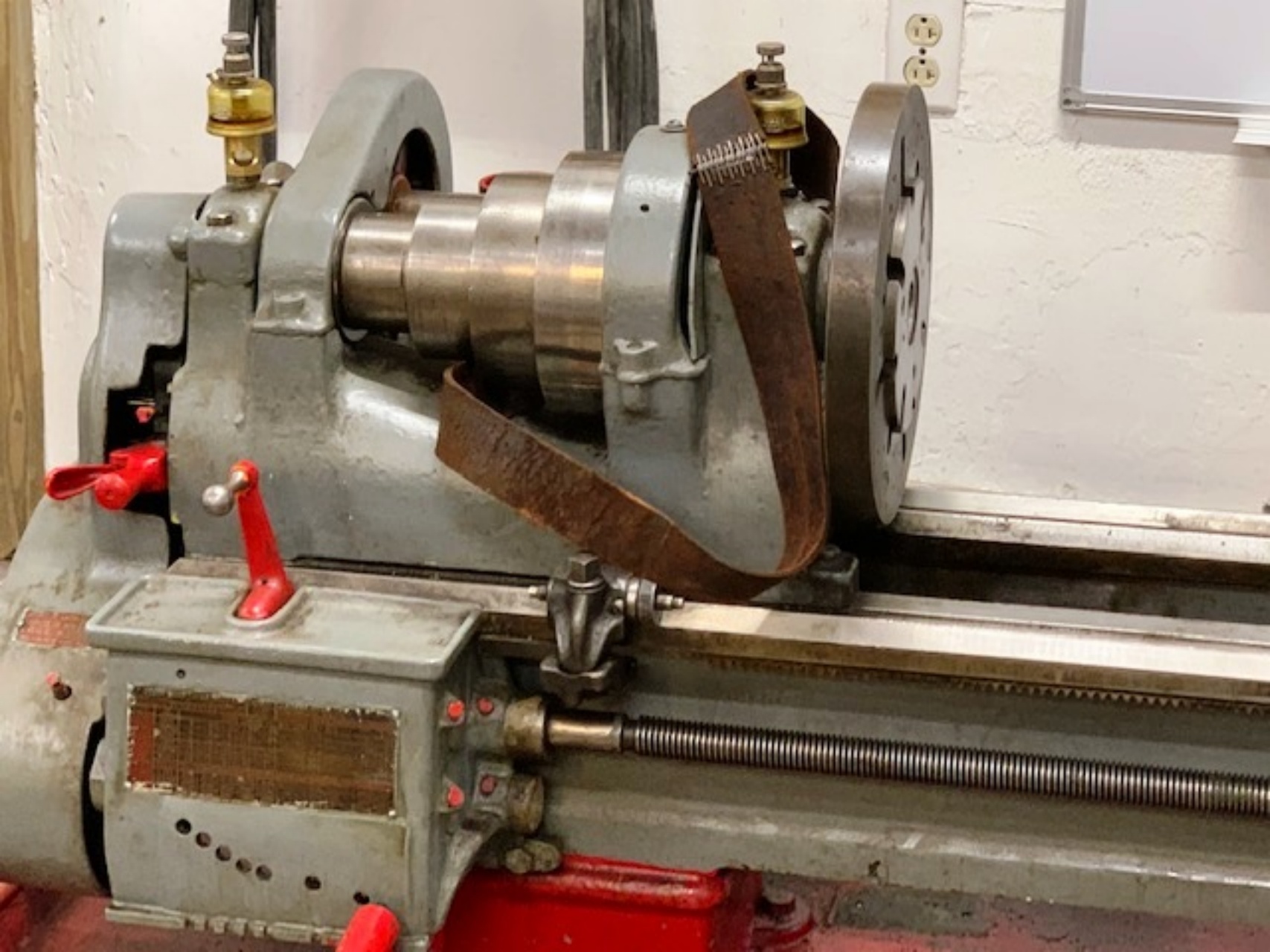
DO NOT SLIDE THIS GEAR
WHILE LATHE IS RUNNING

SWING OF LATHE 15
LENGTH OF BED 6
CATALOG No 858-C
SOUTH BEND LATHE WORKS, U.S.A.
IN
OUT


SOUTH BEND LATHE WORKS
SOUTH BEND, IND., U. S. A.
QUICK CHANGE
GEAR LATHE
SCREW THREADS PER INCH USING HALF NUTS
15
LEADING SCREW
TOP LEVER
IN
OUT
LEFT 2 2¼ 2½ 2¾ 3
CENTER 4 4½ 5 5½ 6
RIGHT 8 9 10 11 12
LEFT 16 18 20 22 24
CENTER 32 36 40 44 48
RIGHT 64 72 80 88 96
3½ 3½
6½ 7
13 14
26 28
52 56
104 112
LONGITUDINAL AND CROSS FEEDS THROUGH FRICTION CLUTCH
LEFT .0156 .0139 .0125 .0114 .0109 .0104 .0096 .0089
CENTER .0078 .0069 .0062 .0057 .0054 .0052 .0048 .0045
RIGHT .0039 .0035 .0031 .0028 .0028 .0026 .0024 .0022

SOUTH BEND
SOUTH BEND LATHE WORKS SOUTH BEND, INDIANA, U. S. A.

NEW HOME.
?

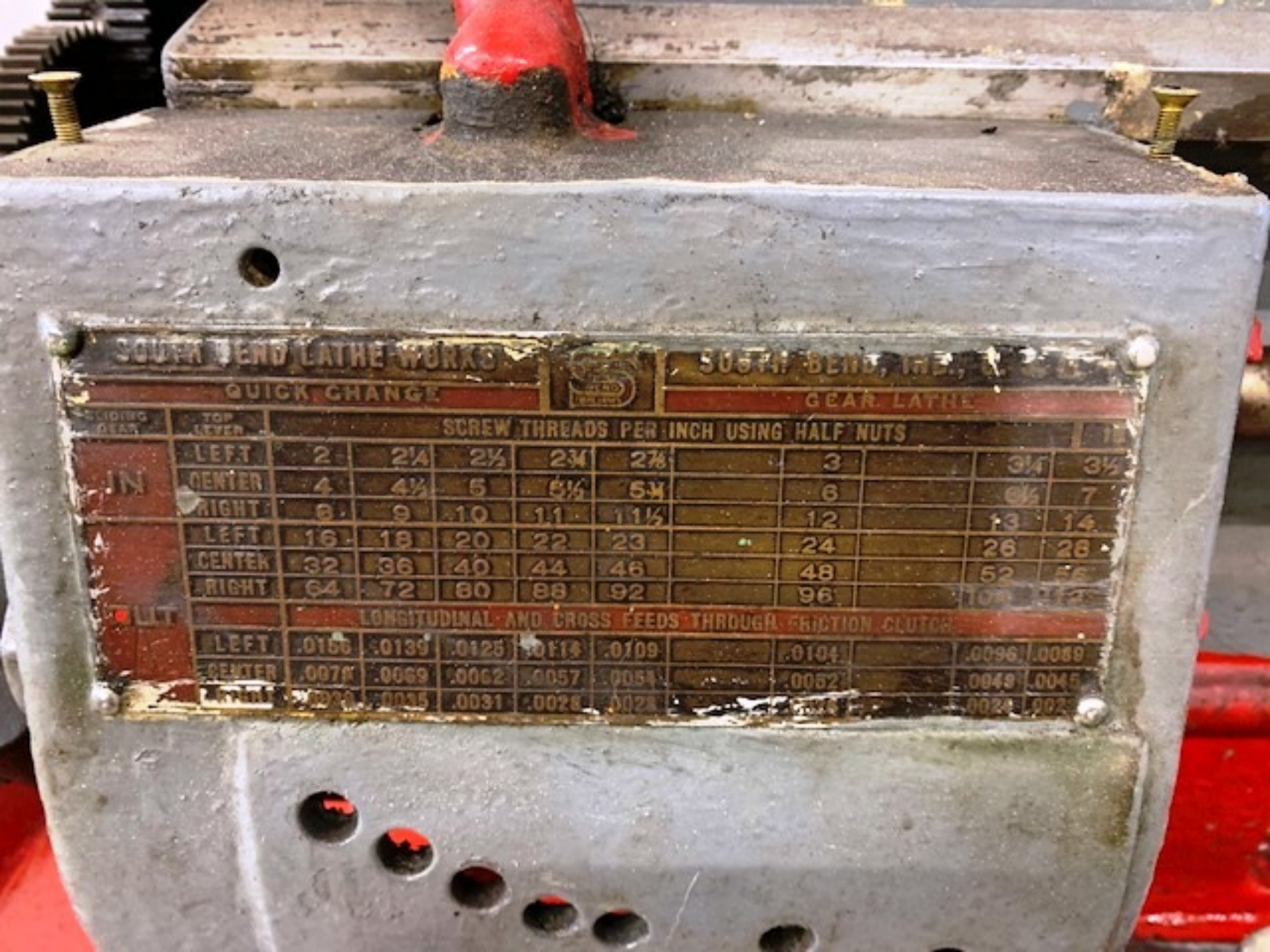


HIGH SPEED
ARMSTRONG U.S.A.

SWING OF LATHE 15
LENGTH OF BED 6
CATALOG No 888-C
SOUTH BEND LATHE WORKS, U.S.A.

60658

4
3
2


SOUTH BEND LATHE WORKS
SOUTH BEND, IND., U. S. A.
QUICK CHANGE
GEAR LATHE
SLIDING GEAR
TOP LEVER
SCREW THREADS PER INCH USING HALF NUTS
IN
LEFT 2 2¼ 2½ 2¾ 2⅞ 3 3¼ 3½
CENTER 4 4½ 5 5½ 5¾ 6 6½ 7
RIGHT 8 9 10 11 11½ 12 13 14
LEFT 16 18 20 22 23 24 26 28
CENTER 32 36 40 44 46 48 52
RIGHT 64 72 80 88 92 96
OUT
LONGITUDINAL AND CROSS FEEDS THROUGH FRICTION CLUTCH
LEFT .0156 .0139 .0125 .0113 .0109 .0104 .0096 .0089
CENTER .0078 .0069 .0062 .0057 .0054 .0052 .0048 .0045
RIGHT .0039 .0035 .0031 .0028 .0026 .0024

1/2 NUT HANDLE
RACK GEAR
X FEED GEAR