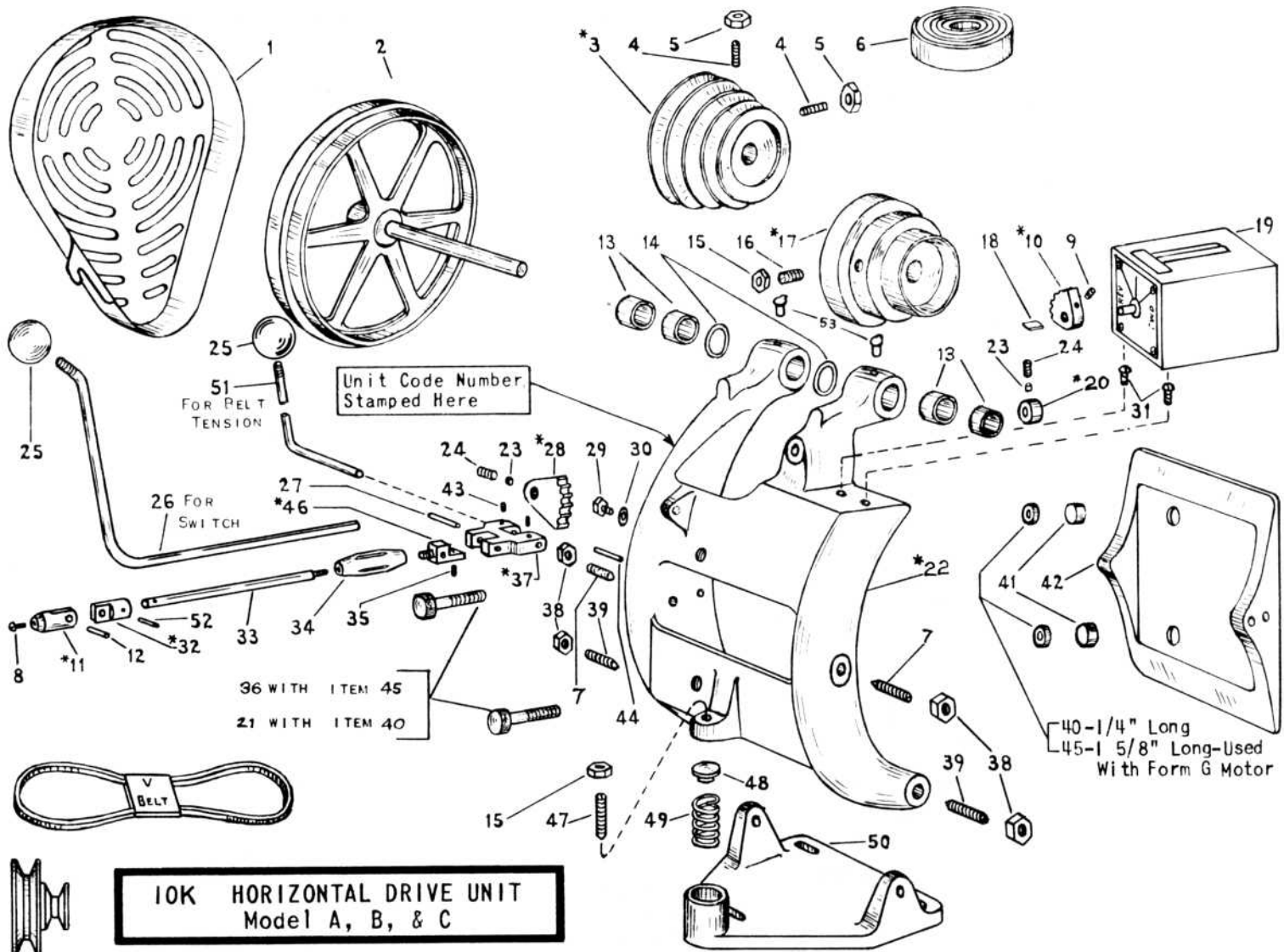




10K HORIZONTAL DRIVE UNIT Model A, B, & C

FOR PROPER "V" PULLEY AND
"V" BELT SEE FORM 921

SERIAL NUMBER OF LATHE AND UNIT
CODE NUMBER "MUST" ACCOMPANY ORDER

*AVAILABLE ONLY AS SUB-
ASSEMBLY. PARTS INCLUDED
ARE INDICATED BY THE ITEM
NUMBERS APPEARING IN PAR-
ENTHESIS AFTER PART NAME.

FOR 10-K GAP BED SEE FORM 904F

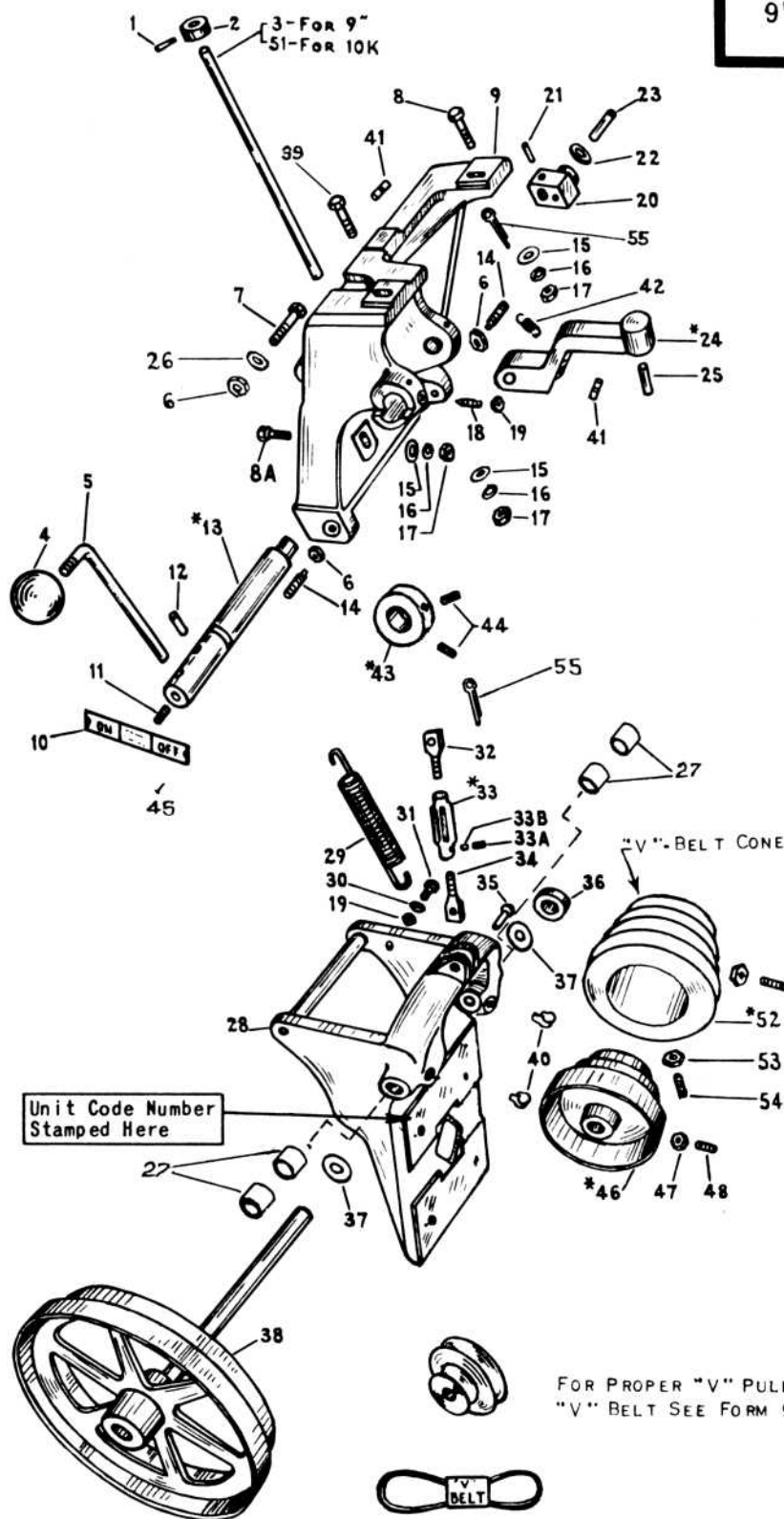
ITEM No.	PART NO.	PART NAME	ITEM No.	PART NO.	PART NAME
1	PT4137K1	GUARD	30	161x12	WASHER
2	AS4129K1	SHAFT & PULLEY	31	101x606	SCREW
3	*AS431NK2	"V" CONE (4-5)	32	*AS4292K1	FORK CONNECTOR (52)
4	120x112	SCREW	33	PT4291K1	BELT ROD
5	139x25	NUT	34	PT1948N1	TURNBUCKLE
6	CE3750K	FLAT BELT	35	120x906	SET SCREW
7	PT705K2	SCREW	36	PT1853	THUMB SCREW
8	101x714	SCREW	37	*AS4127K2	ADJ. SCREW FORK (27-43)
9	120x6	SCREW	38	139x20	NUT
10	*AS4130K2	GEAR SEGMENT (9)	39	PT990NK2	SCREW
11	*AS4293K1	BELT ROD FORK (12)	40	PT4136K1	SCREW PAD
12	160x136	PIN	41	PT4131K1	RUBBER PAD
13	PT3660-1	BUSHING	42	PT4123K2	MOTOR HANGER
14	PT1676NK1	WASHER	43	120x1104	SET SCREW
15	139x27	NUT	44	160x111	PIN
16	120x212	SCREW	45	PT4164K1	SCREW PAD
17	*AS103NK2	CONE (15-16)	46	*AS4290K1	ADJ. SCREW (35)
18	PT2042H1	SHAFT EXPANDER	47	PT706K1	SCREW
19	CE790	DRUM CONTROL	48	PT4135K1	CAP
20	AS4133K1	COLLAR (23-24)	49	PT4134K2	SPRING
21	PT1855	THUMB SCREW	50	PT4121K2	BASE
22	*AS4120K4	FRAME (13-20-53)	51	PT4294K1	BELT TIGHTNER HANDLE
23	PT1081NT1	SHOE	52	160x52	PIN
24	120x4	SCREW	53	155x38	OILER
25	PT405K*FH1	PAKELITE BALL			
26	PT4124K2	SWITCH LEVER			
27	160x148	PIN			
28	*AS4132K2	GEAR SEGMENT (23-24)			
29	112x116	SCREW			

SOUTH BEND LATHE

South Bend Indiana, U.S.A.
Printed in U.S.A.

9" & 10K UNDERNEATH DRIVE UNIT Model A, B, & C

Serial Number of Lathe and Unit
Code Number MUST Accompany Order



*AVAILABLE ONLY AS SUB-
ASSEMBLY. PARTS INCLUDED
ARE INDICATED BY THE ITEM
NUMBERS APPEARING IN PAR-
ENTHESIS AFTER PART NAME.

ITEM NO.	PART NO.	PART NAME
1	120X 206	SCREW
2	PT2611NK1	COLLAR
3	PT2608N1	LOCK PIN
4	PT406K&FMI	KNOB
5	PT2609NK1	HANDLE
6	139X29	NUT
7	112X336	BOLT
8	112X224	BOLT
8A	542X406	BOLT
9	PT2640NK2	CRADLE SUPPORT
10	AS417NK1	PLATE
11	120X106	SCREW
12	160X116	PIN
13	*AS2605NK1	SHAFT (11-12-20 21-22-23)
14	PT390NK2	PIVOT SCREW
15	167X4	WASHER
16	180X302	LOCK WASHER
17	138X27	NUT
18	121X112	SCREW
19	139X25	NUT
20	PT2603NK1	CRANK
21	168X410	TAPER PIN
22	161X17	WASHER
23	PT2604NK1	RELEASE PIN
24	*AS2607NK2	BRACKET (25)
25	PT1824-3	PIN
26	161X 21	WASHER
27	PT36 58-1	Oilite Bearing
28	PT2540NK3	CRADLE
28A		
29	PT2638NT1	SPRING
30	161X14	WASHER
31	112X116	SCREW
32	PT2600NK1	R. H. SCREW
33	AS2606NK1	TURNBUCKLE(33.34)
33A	120X6	SCREW
33B	PT108INT1	SHOE
34	PT2601NK1	L. H. SCREW
35	PT1949NK2	CLEVIS PIN
36	AS735NR1	COLLAR
37	PT1676NK1	WASHER
38	AS1960N3	SHAFT & PULLEY
39	112X232	BOLT
40	155X44	OILER
41	PT2615NK1	PIN
42	PT2614NK1	SPRING
43	*AS2613NK1	COLLAR (44)
44	120X108	SCREW
45	144X1	SCREW
46	*AS103NK1	C. S. CONE(47-48)
47	139X27	NUT
48	120X212	SCREW
49		
50		
51	PT2608K1	COVER LOCK ROD
52	*AS431NK1	C. S. CONE(53-54)
53	139X25	NUT
54	120 X112	SCREW
55	170X 206	C. PIN