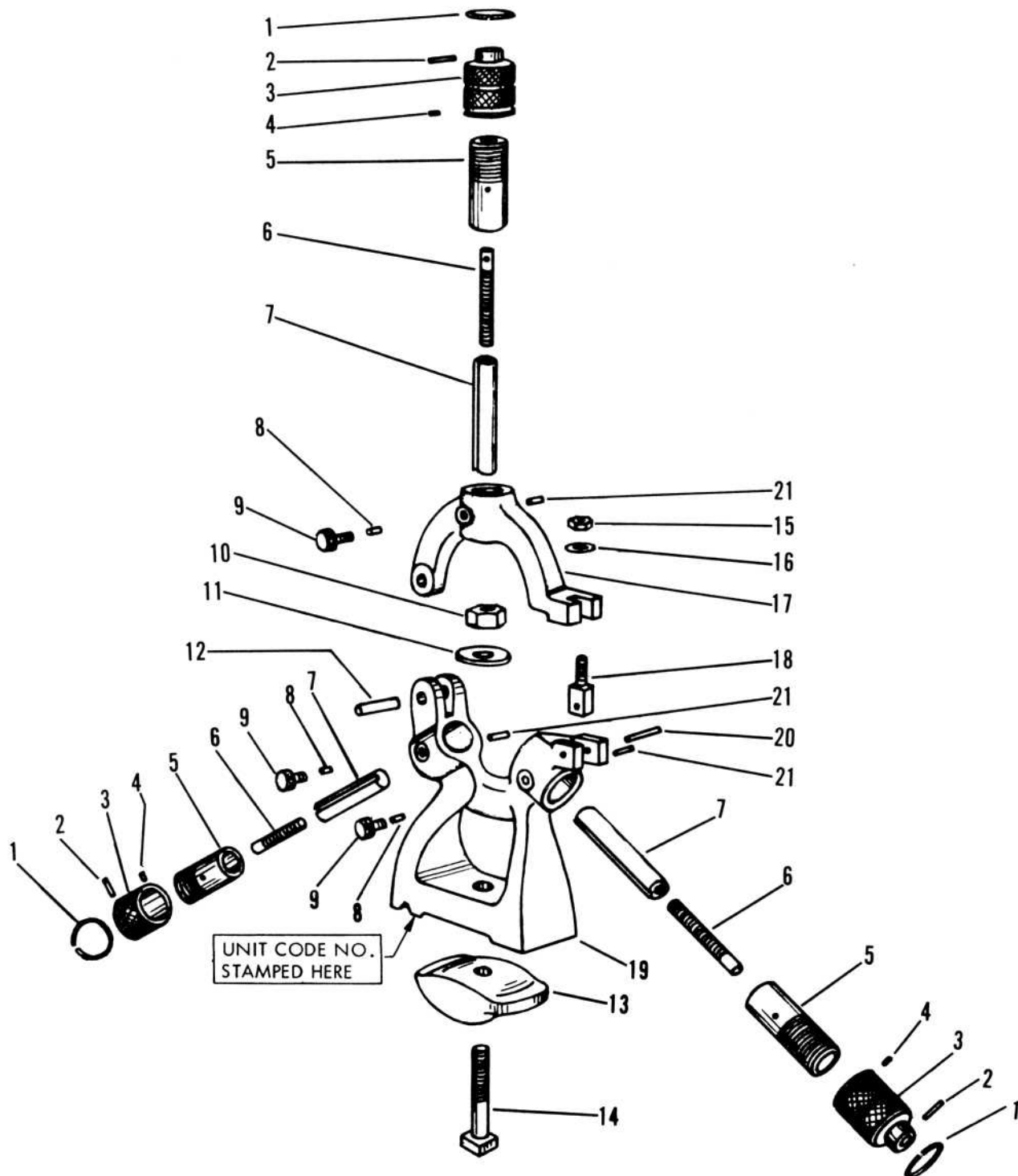


STEADY REST FOR 10K, 10", and 13" LATHES



SERIAL NUMBER OF LATHE AND
UNIT CODE NUMBER "MUST"
ACCOMPANY ORDER.

PARTS ILLUSTRATED ON THIS PAGE ARE FOR
UNIT CODE NOS. SRD100K, SRD101R, SRD101T

SOUTH BEND LATHE

STEADY REST FOR 10K, 10", and 13" LATHES

Item No.	10K Part No.	10" Part No.	13" Part No.	Description	Quan. Req'd
	CL2400K			Complete Assy. All Parts Shown	1
		CL2400R		Complete Assy. All Parts Shown	1
			CL2400T	Complete Assy. All Parts Shown	1
1	PT135NR1	PT135NR1	PT135T1	Retaining Ring	3
2	160X25	160X25	160X54	Straight Pin	3
3	*AS132NR1	*AS132NR1	*AS132T1	Adjustment Knob Assy. (1,2,4,6)	3
4	PT1082NT1	PT1082NT1	PT1082NT1	Shoe	3
5	PT131NR1	PT131NR1	PT131T1	Knob Sleeve	3
6	PT133NR1	PT133NR1	PT133T1	Jaw Adjusting Screw	3
7	PT129NR1	PT129NR1	PT129T1	Jaw	3
8	PT137NR1	PT137NR1	PT137TH1	Key	3
9	PT134NR1	PT134NR1	PT134TH1	Lock Screw	3
10	138X29	138X31	138X35	Hex Nut	1
11	167X5	167X6	167X8	Washer	1
12	160X142	160X142	PT1804	Straight Pin	1
13	PT127NK4	PT127R1	PT127T1	Clamp	1
14	143X208	143X309	143X412	Bolt	1
15	138X25	138X25	138X27	Hex Nut	1
16	161X12	161X12	161X17	Washer	1
17	PT116NR1	PT116NR1	PT116T1	Steady Rest Top - Order Item 19	1
18	*AS217NR1	*AS217NR1	*AS217T1	Lock Bolt Assy. (15,16,20)	1
19	*AS115K1	*AS115R1	*AS115T1	Steady Rest Base Assy. (5,12,17,*18)	1
20	160X56	160X56	160X60	Straight Pin	1
21	160X46	160X46	160X47	Straight Pin	3

*AVAILABLE ONLY AS ASSY. INCLUDED PARTS
ARE IN PARANTHESIS AFTER PART NAME