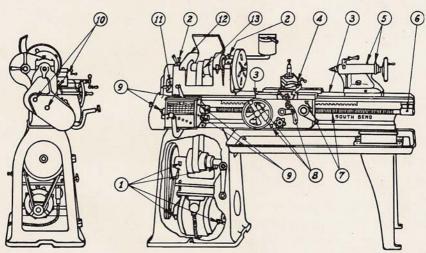
Oiling Chart

for South Bend Underneath Belt Motor Drive Lathes



| 1-Countershaft Bearings | Fill with oil once a week. |
|--------------------------------|---|
| | Fill oil cups every hour the first 100 hours, twice a day thereafter. |
| | lsKeep well oiled and wipe frequently. |
| 4—Compound Rest Screw and Cros | is |
| Feed Screw | Remove two screws in compound rest top and one screw in cross slide to oil. Oil once a day. |
| 5—Tailstock Screw | Fill both oil cups once a day. Place a drop of oil on center each time work is put between centers. |
| 6-Lead Screw Bearings | Fill the oil cup once a day. |
| 7-Lead Screw and Half Nuts | |
| 8—Apron Bearings | Fill all oil cups once a day. |
| 9—Gear Box Bearings | |
| 10—Primary Gears | Fill all oil holes once a day. |
| 11—Reverse Lever | Oil the two studs and fill oiler above |
| | |

SOUTH BEND LATHE WORKS SOUTH BEND, INDIANA, U. S. A.

.Remove oil hole plug and oil reser-

.Remove small screw in cone pulley and fill oil reservoir twice a day first week. Once a day thereafter.

handle once a day.

voir once a day.

12-Back Gears. .

13-Spindle Cone Pulley